



**Irish Standard**  
**I.S. EN ISO 20504:2022**

**Version 3.00**

**Fine ceramics (advanced ceramics, advanced technical ceramics) - Mechanical properties of ceramic composites at room temperature - Determination of compressive properties (ISO 20504:2022)**

## I.S. EN ISO 20504:2022 V3.00

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## **National Foreword**

I.S. EN ISO 20504:2022 V3.00 is the version of the NSAI adopted European document EN ISO 20504:2022, *Fine ceramics (advanced ceramics, advanced technical ceramics) - Mechanical properties of ceramic composites at room temperature - Determination of compressive properties (ISO 20504:2022)*, including any Corrections, Amendments etc. to EN ISO 20504:2022.

This normative document by CEN/CENELEC the elaboration of which includes a public enquiry, followed by a Formal Vote of CEN/CENELEC national members and final ratification. This European Standard is published as an identical national standard and every conflicting national standard will be withdrawn. The content of a European Standard does not conflict with the content of any other EN (and HD for CENELEC).

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In line with international standards practice the decimal point is shown as a comma (,) throughout this document.
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EUROPEAN STANDARD  
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EUROPÄISCHE NORM

EN ISO 20504

December 2022

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Supersedes EN ISO 20504:2019

English Version

Fine ceramics (advanced ceramics, advanced technical ceramics) - Mechanical properties of ceramic composites at room temperature - Determination of compressive properties (ISO 20504:2022)

Céramiques techniques - Propriétés mécaniques des composites à matrice céramiques à température ambiante - Méthode de détermination des propriétés en compression (ISO 20504:2022)

Hochleistungskeramik - Mechanische Eigenschaften von keramischen Verbundwerkstoffen bei Raumtemperatur - Bestimmung des Druckverhaltens (ISO 20504:2022)

This European Standard was approved by CEN on 28 November 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## **European foreword**

This document (EN ISO 20504:2022) has been prepared by Technical Committee ISO/TC 206 "Fine ceramics" in collaboration with Technical Committee CEN/TC 184 "Advanced technical ceramics" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2023, and conflicting national standards shall be withdrawn at the latest by June 2023.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 20504:2019.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.

## **Endorsement notice**

The text of ISO 20504:2022 has been approved by CEN as EN ISO 20504:2022 without any modification.

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 206, *Fine ceramics*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 184, *Advanced technical ceramics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 20504:2019), of which it constitutes a minor revision. The changes are as follows:

- notation of [3.3](#) and [3.4](#) harmonized and replaced throughout the document;
- duplicated text removed from the definition in [3.6](#);
- minor editorial changes.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Fine ceramics (advanced ceramics, advanced technical ceramics) — Mechanical properties of ceramic composites at room temperature — Determination of compressive properties

## 1 Scope

This document describes procedures for determination of the compressive behaviour of ceramic matrix composite materials with continuous fibre reinforcement at room temperature. This method applies to all ceramic matrix composites with a continuous fibre reinforcement, uni-directional (1D), bi-directional (2D) and tri-directional ( $x$ D, with  $2 < x < 3$ ), tested along one principal axis of reinforcement or off axis conditions. This method also applies to carbon-fibre-reinforced carbon matrix composites (also known as carbon/carbon or C/C). Two cases of testing are distinguished: compression between platens and compression using grips.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3611, *Geometrical product specifications (GPS) — Dimensional measuring equipment: Micrometers for external measurements — Design and metrological characteristics*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

ISO 9513, *Metallic materials — Calibration of extensometer systems used in uniaxial testing*

ISO 14744, *Welding — Acceptance inspection of electron beam welding machines*

ISO 17161, *Fine ceramics (advanced ceramics, advanced technical ceramics) — Ceramic composites — Determination of the degree of misalignment in uniaxial mechanical tests*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1

#### calibrated length

part of the test specimen which has uniform and minimum cross-sectional area

### 3.2

#### initial gauge length

$L_0$

initial distance between reference points on the test specimen in the calibrated length before initiation of the test

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