



NSAI
Standards

Irish Standard
I.S. EN 60068-3-13:2016

Environmental testing - Part 3-13: Supporting documentation and guidance on Test T - Soldering

I.S. EN 60068-3-13:2016

Incorporating amendments/corrigenda/National Annexes issued since publication:

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I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

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This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

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EN 60068-3-13:2016

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National Foreword

I.S. EN 60068-3-13:2016 is the adopted Irish version of the European Document EN 60068-3-13:2016, Environmental testing - Part 3-13: Supporting documentation and guidance on Test T - Soldering

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

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EUROPEAN STANDARD

EN 60068-3-13

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2016

ICS 19.040

Supersedes EN 60068-2-44:1995

English Version

**Environmental testing - Part 3-13: Supporting documentation
and guidance on Test T - Soldering
(IEC 60068-3-13:2016)**

Essais d'environnement - Partie 3-13: Documentation
d'accompagnement et guide sur les essais T - Brasage
(IEC 60068-3-13:2016)

Umweltprüfungen - Teil 3-13: Ergänzende Unterlagen und
Anleitung zur Prüfung T: Löten
(IEC 60068-3-13:2016)

This European Standard was approved by CENELEC on 2016-06-17. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 60068-3-13:2016**European foreword**

The text of document 91/1345/FDIS, future edition 1 of IEC 60068-3-13, prepared by IEC/TC 91 "Electronics assembly technology" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60068-3-13:2016.

The following dates are fixed:

- latest date by which the document has to be (dop) 2017-03-17
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2019-06-17
standards conflicting with the
document have to be withdrawn

This document supersedes EN 60068-2-44:1995.

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Endorsement notice

The text of the International Standard IEC 60068-3-13:2016 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60068-2 Series	NOTE	Harmonized as EN 60068-2 Series.
IEC 60749-20	NOTE	Harmonized as EN 60749-20.
IEC 61190-1-1	NOTE	Harmonized as EN 61190-1-1.
IEC 61191 Series	NOTE	Harmonized as EN 61191 Series.
IEC 61192 Series	NOTE	Harmonized as EN 61192 Series.
IEC 61760-4	NOTE	Harmonized as EN 61760-4.

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