



**NSAI**  
Standards

Irish Standard  
I.S. EN 15502-2-1:2012+A1:2016

Gas-fired central heating boilers - Part 2-1:  
Specific standard for type C appliances and  
type B2, B3 and B5 appliances of a nominal  
heat input not exceeding 1 000 kW

**I.S. EN 15502-2-1:2012+A1:2016**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## National Foreword

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EUROPEAN STANDARD

**EN 15502-2-1:2012+A1**

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EUROPÄISCHE NORM

December 2016

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English Version

## Gas-fired central heating boilers - Part 2-1: Specific standard for type C appliances and type B2, B3 and B5 appliances of a nominal heat input not exceeding 1 000 kW

Chaudières de chauffage central utilisant les combustibles gazeux - Partie 2-1 : Norme spécifique pour les appareils de type C et les appareils de types B2, B3 et B5 dont le débit calorifique nominal est inférieur ou égal à 1 000 kW

Heizkessel für gasförmige Brennstoffe - Teil 2-1: Heizkessel der Bauart C und Heizkessel der Bauarten B2, B3 und B5 mit einer Nennwärmebelastung nicht größer als 1 000 kW

This European Standard was approved by CEN on 18 August 2012 and includes Amendment 1 approved by CEN on 18 June 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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
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**EN 15502-2-1:2012+A1:2016 (E)****European foreword**

This document (EN 15502-2-1:2012+A1:2016) has been prepared by Technical Committee CEN/TC 109 "Central heating boilers using gaseous fuels", the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2017, and conflicting national standards shall be withdrawn at the latest by June 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 18 June 2016.

This document supersedes A1 EN 15502-2-1:2012 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1.

This document has been prepared under A1 Mandates M/535 and M/066 given to CEN A1 by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see A1 informative Annexes ZB, ZC and ZD A1, which are integral parts of this document.

It supports essential requirements as meant in Article 3 of EU Directive 2009/142/EC, relating to appliances burning gaseous fuels and the verification methods valid for production and measurements, as meant in Article 5.2 of EU Directive 92/42/EEC, relating to the efficiency requirements for new hot water boilers fired with liquid or gaseous fuels, with an output of (4 – 400) kW.

Changes in this standard:

Many minor changes are introduced due to the harmonisation between the various standards. This includes the definitions that are used. Some definitions are modified as some standards mentioned the same words with a different meaning.

The user is advised to compare the text he is used to (including the definitions) with the current version.

Most aspects were already introduced for some boiler types, but are now valid for a larger group of boilers.

a) Examples of modifications due to harmonisation:

- 1) Requirements for materials used for the flue function (8.101, 8.102, 8.103);
- 2) The soundness of the combustion circuit (8.2.2);

b) New or generally reworded requirements:

- 1) Air proving (5.4.8, 5.4.9, 8.11.101);
- 2) Adjustment of gas air ration controllers (8.11.101);
- 3) Risk assessment (11);
- 4) Auxiliary energy use (10);
- 5)  $\boxed{A_1}$  Variation in gas quality (Annex XC)  $\boxed{A_1}$ ;
- 6) The water trap requirements for condensing boilers (5.4.13);
- 7) Requirements for boiler cascades (8.101);

$\boxed{A_1}$

- 8) The requirements for type  $C_{(10)}$  and  $C_{(11)}$  boilers with a  $\Delta p_{\max, \text{saf}(\min)}$  of 25 Pa which are now added to this standard.  $\boxed{A_1}$

EN 15502 is composed of the following parts:

- EN 15502-1, *Gas-fired heating boilers — Part 1: General requirements and tests*;
- EN 15502-2-1, *Gas-fired central heating boilers — Part 2-1: Specific standard for type C appliances and type B2, B3 and B5 appliances of a nominal heat input not exceeding 1 000 kW (the present document)*;
- prEN 15502-2-2, *Gas-fired central heating boilers — Part 2-2: Specific standard for type B1 appliances of a nominal heat input not exceeding 70 kW*.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## EN 15502-2-1:2012+A1:2016 (E)

### Introduction

A gas-fired heating boiler is an appliance using gas as fuel designed to heat water with the purpose of providing heat to a building (or portion of a building) from one point to multiple rooms using heat emitters such as radiators and convectors to transmit the heat from the water to the room. The boiler may also be used to provide domestic hot water via an indirect hot water storage tank.

The basic function of gas-fired heating boiler is to generate heat by direct heat transfer in a heat exchanger, from the combustion gasses to the water.

The boiler may include in one design more than one function. It may include for example:

- a) a sanitary hot water function;
- b) a function to supply the combustion air from the outside of the building;
- c) a function to dispose the combustion products to the outside of the building.

Ⓐ Boilers may be designed to be connected to specific parts of a building, for instance to create a function as described above under b) and c). Especially the connections to building parts to provide the functions mentioned under b) and c) are relevant.

The boiler may be designed to be supplied in more than one part. If the boiler is designed to be supplied in multiple parts, the boiler is the assembly of various parts according to the technical instructions. Ⓐ

This European Standard was established to deal with aspects related to:

- d) safety;
- e) rational use of energy;
- f) fitness for purpose.

Matters related to quality assurance systems, tests during production, and certificates of conformity of auxiliary devices are not dealt with in this series of European Standards.

Relationship between this document and EN 15502-1, Gas-fired heating boilers — Part 1: General requirements and tests:

This European Standard is to be used in conjunction with Ⓐ EN 15502-1:2012+A1:2015 Ⓐ and follows the numbering structure of Ⓐ EN 15502-1:2012+A1:2015 Ⓐ.

This European Standard refers to clauses of Ⓐ EN 15502-1:2012+A1:2015 Ⓐ or adapts clauses by stating in the corresponding clause:

- shall be according to Ⓐ EN 15502-1:2012+A1:2015 Ⓐ, (clause number) with the following modification
- shall be according to Ⓐ EN 15502-1:2012+A1:2015 Ⓐ, (clause number) with the following addition
- Ⓐ EN 15502-1:2012+A1:2015 Ⓐ, (clause number) is replaced by the following;
- Ⓐ EN 15502-1:2012+A1:2015 Ⓐ, (clause number) is not applicable.

**A1** This European Standard adds clauses or subclauses to the structure of EN 15502-1:2012+A1:2015 which are particular to this standard. It should be noted that these clauses and subclauses are not indicated as an addition. Clauses, subclauses and annexes which are additional to those in EN 15502-1:2012+A1:2015 are numbered starting from 101, or designated as Annex XA, XB, XC, etc.

Annex V lists those existing standards which are replaced by this standard in combination with EN 15502-1.

After the DOW on 2015-10-31 (3 years after the DAV of both EN 15502-1 and EN 15502-2-1) the standards specified in Annex V, for the appliance types covered in EN 15502-2-1, were withdrawn by CEN.

Annex V also lists those existing appliance types for which CEN/TC 109 standards are intended to be replaced by EN 15502-2-2. The standards (that are intended to be replaced by EN 15502-2-2) listed in Annex V will be used until EN 15502-2-2 specifies that the standards are withdrawn for the appliance types indicated. **A1**

## EN 15502-2-1:2012+A1:2016 (E)

### 1 Scope

This European Standard specifies, the requirements and test methods concerning, in particular, the construction, safety, fitness for purpose, and rational use of energy, as well as the classification and marking of gas-fired central heating boilers that are fitted with atmospheric burners, fan assisted atmospheric burners or fully premixed burners, and are hereafter referred to as “boilers”.

Where the word boiler is used, it needs to be read as the boiler including its connecting ducts, ducts and terminals, if any.

**A1** This European Standard covers gas-fired central heating boilers from the types C<sub>1</sub> up to C<sub>9</sub> and the types B<sub>2</sub>, B<sub>3</sub> and B<sub>5</sub>:

NOTE For further background information on appliance types see CEN/TR 1749:2014. **A1**

- a) that have a nominal heat input (on the basis of net calorific value) not exceeding 1 000 kW;
- b) that use one or more combustible gases of the three gas families at the pressures stated in EN 437;
- c) where the temperature of the heat transfer fluid does not exceed 105 °C during normal operation;
- d) where the maximum operating pressure in the water circuit does not exceed 6 bar;
- e) which may or may not give rise to condensation under certain circumstances;
- f) which are declared in the installation instructions to be either a “condensing” boiler or a “low temperature boiler” or a “standard boiler”; if no declaration is given the boiler is to be considered a “standard boiler”;
- g) which are intended to be installed either indoors or outdoors in a partially protected place;
- h) which may include the facility to produce hot water, either by the instantaneous or storage principle, the whole being marketed as a single unit;
- i) which are designed for either sealed water systems or for open water systems;
- j) which are either modular boilers, or non- modular boilers.

**A1** This European Standard also covers gas-fired condensing central heating boilers from the types C<sub>(10)</sub> that are equipped with a gas-air ratio control and that have a  $\Delta p_{\max, \text{saf}(\min)}$  of 25 Pa, and C<sub>(11)</sub> boilers that have condensing boiler modules that are equipped with a gas-air ratio control and that have a  $\Delta p_{\max, \text{saf}(\min)}$  of 25 Pa. **A1**

This European Standard provides requirements for boilers with known constructions. For boilers with any alternative constructions, which might not fully be covered by this standard, the risk associated with this alternative construction needs to be assessed.

An example of an assessment methodology, based upon risk assessment and which covers the essential requirements of the Gas Appliance Directive, is given in Clause 11.

This European Standard does not cover all the requirements for:

Ⓐ

k) Appliances that are intended to be connected to gas grids where the quality of the distributed gas is likely to vary to a large extent over the lifetime of the appliance (see Annex XC); Ⓐ

l) Appliances using flue dampers;

Ⓐ

m) Appliances of the types B<sub>21</sub>, B<sub>31</sub>, B<sub>51</sub>, C<sub>21</sub>, C<sub>41</sub>, C<sub>51</sub>, C<sub>61</sub>, C<sub>71</sub>, C<sub>81</sub>, C<sub>(12)</sub> and C<sub>(13)</sub>; Ⓐ

n) C<sub>7</sub> appliances that have a nominal heat input (on the basis of net calorific value) exceeding 70 kW;

o) Appliances incorporating flexible plastic flue liners;

Ⓐ

p) C<sub>(10)</sub> boilers:

1) without a gas-air ratio control, or

2) which are non-condensing appliances, or

3) which have a maximum safety pressure difference at minimum heat input not equal to 25 Pa ( $\Delta p_{\max, \text{saf}(\min)}$ );

q) C<sub>(11)</sub> boilers that have boiler modules:

1) without a gas-air ratio control, or

2) which are non-condensing appliances, or

3) which have a maximum safety pressure difference at minimum heat input not equal to 25 Pa ( $\Delta p_{\max, \text{saf}(\min)}$ ); Ⓐ

r) Appliances intended to be connected to a (common) flue having mechanical extraction.

## 2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

*In this standard the normative references of Part 1 are valid. Furthermore the following normative references are valid.*

EN 437:2003+A1:2009, *Test gases — Test pressures — Appliance categories*

EN 513:1999, *Unplasticized polyvinylchloride (PVC-U) profiles for the fabrication of windows and doors — Determination of the resistance to artificial weathering*

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