



NSAI
Standards

Irish Standard
I.S. EN ISO 15876-2:2017

Plastics piping systems for hot and cold water installations - Polybutene (PB) - Part 2: Pipes (ISO 15876-2:2017)

I.S. EN ISO 15876-2:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

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This document is based on:

EN ISO 15876-2:2017

Published:

2017-02-08

*This document was published
under the authority of the NSAI
and comes into effect on:*

2017-02-27

ICS number:

23.040.20

91.140.60

NOTE: If blank see CEN/CENELEC cover page

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National Foreword

I.S. EN ISO 15876-2:2017 is the adopted Irish version of the European Document EN ISO 15876-2:2017, Plastics piping systems for hot and cold water installations - Polybutene (PB) - Part 2: Pipes (ISO 15876-2:2017)

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 15876-2

February 2017

ICS 23.040.20; 91.140.60

Supersedes EN ISO 15876-2:2003

English Version

Plastics piping systems for hot and cold water installations
- Polybutene (PB) - Part 2: Pipes (ISO 15876-2:2017)

Systèmes de canalisations en plastique pour les
installations d'eau chaude et froide - Polybutène (PB) -
Partie 2: Tubes (ISO 15876-2:2017)

Kunststoff-Rohrleitungssysteme für die Warm- und
Kaltwasserinstallation - Polybuten (PB) - Teil 2: Rohre
(ISO 15876-2:2017)

This European Standard was approved by CEN on 24 December 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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European foreword

This document (EN ISO 15876-2:2017) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN, in collaboration with Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2017, and conflicting national standards shall be withdrawn at the latest by August 2017.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 15876-2:2003.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 15876-2:2017 has been approved by CEN as EN ISO 15876-2:2017 without any modification.

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INTERNATIONAL STANDARD

**ISO
15876-2**

Second edition
2017-01

Plastics piping systems for hot and cold water installations — Polybutene (PB) —

Part 2: Pipes

*Systèmes de canalisations en plastique pour les installations d'eau
chaude et froide — Polybutène (PB) —*

Partie 2: Tubes



Reference number
ISO 15876-2:2017(E)

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ISO 15876-2:2017(E)



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ISO 15876-2:2017(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

ISO 15876-2 was prepared by the European Committee Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting systems*, in collaboration with ISO Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 2, *Plastics pipes and fittings for water supplies*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 15876-2:2003), which has been technically revised with the following changes:

- introduction of polybutene random copolymer (PB-R) and renaming existing polybutene (PB) into polybutene homopolymer (PB-H);
- revision of specifications for conditioning of samples.

It also incorporates the Amendment ISO 15876-2:2003/Amd 1:2007.

A list of all parts in the ISO 15876 series can be found on the ISO website.

Introduction

The System Standard ISO 15876, of which this document is Part 2, specifies the requirements for a piping system when made from polybutene (PB). The piping system is intended to be used for hot and cold water installations.

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by ISO 15876 (all parts):

- ISO 15876 (all parts) provides no information as to whether the product may be used without restriction in any of the Member States of the EU or EFTA;
- it should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of this product remain in force.

Requirements and test methods for material and components, other than pipes, are specified in ISO 15876-1 and ISO 15876-3. Characteristics for fitness for purpose (mainly for joints) are covered in ISO 15876-5. ISO/TS 15876-7 gives guidance for the assessment of conformity.

This document specifies the characteristics of pipes.

At the date of publication of this standard, System Standards for piping systems of other plastics materials used for the same application include ISO 15874, ISO 15875, ISO 15876, ISO 15877, ISO 21003 and ISO 22391.

Plastics piping systems for hot and cold water installations — Polybutene (PB) —

Part 2: Pipes

1 Scope

This document specifies the characteristics of pipes for polybutene-1 (PB-1) piping systems intended to be used for hot and cold water installations within buildings for the conveyance of water whether or not intended for human consumption (domestic systems), and for heating systems, under design pressures and temperatures appropriate to the class of application (see ISO 15876-1).

The designation polybutene is used together with the abbreviation PB throughout this document.

This document covers a range of service conditions (application classes), design pressures and pipe dimension classes. For values of T_D , T_{max} and T_{mal} in excess of those in ISO 15876-1, this document does not apply.

NOTE 1 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

It also specifies the test parameters for the test methods referred to in this document.

In conjunction with the other parts of ISO 15876, this document is applicable to PB pipes, their joints and to joints with components of PB, other plastics and non-plastics materials intended to be used for hot and cold water installations.

It is applicable to pipes with or without (a) barrier layer(s).

NOTE 2 In the case of plastics pipes provided with a thin barrier layer, e.g. to prevent or greatly diminish the diffusion of gases and the transmission of light into or through the pipe wall, the design stress requirements are totally met by the base polymer (PB).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method*

ISO 1167-1, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 1: General method*

ISO 1167-2, *Thermoplastics pipes, fittings and assemblies for the conveyance of fluids — Determination of the resistance to internal pressure — Part 2: Preparation of pipe test pieces*

ISO 2505, *Thermoplastics pipes — Longitudinal reversion — Test method and parameters*

ISO 3126, *Plastics piping systems — Plastics components — Determination of dimensions*

ISO 7686, *Plastics pipes and fittings — Determination of opacity*

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