



NSAI
Standards

Irish Standard
I.S. EN 60127-5:2017

Miniature fuses - Part 5: Guidelines for quality assessment of miniature fuse-links

I.S. EN 60127-5:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN 60127-5:2017 is the adopted Irish version of the European Document EN 60127-5:2017, Miniature fuses - Part 5: Guidelines for quality assessment of miniature fuse-links

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EUROPEAN STANDARD

EN 60127-5

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2017

ICS 29.120.50

Supersedes EN 60127-5:1991

English Version

**Miniature fuses - Part 5: Guidelines
for quality assessment of miniature fuse-links
(IEC 60127-5:2016)**

Coupe-circuit miniatures - Partie 5: Lignes directrices
pour l'évaluation de la qualité des éléments de
remplacement miniatures
(IEC 60127-5:2016)

Geräteschutzsicherungen - Teil 5: Leitlinien
für die Qualitätsbewertung von G-Sicherungseinsätzen
(IEC 60127-5:2016)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 60127-5:2017

European foreword

The text of document 32C/526/FDIS, future edition 2 of IEC 60127-5, prepared by SC 32C "Miniature fuses", of IEC/TC 32 "Fuses" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60127-5:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-09-09
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2019-12-09

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The text of the International Standard IEC 60127-5:2016 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60127-1	2006	Miniature fuses - Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links	EN 60127-1	2006
+ A1	2011		+ A1	2011
+ A2	2015		+ A2	2015
IEC 60127-2	2014	Miniature fuses - Part 2: Cartridge fuse-links	EN 60127-2	2014
IEC 60127-3	2015	Miniature fuses - Part 3: Sub-miniature fuse-links	EN 60127-3	2015
IEC 60127-4	2005	Miniature fuses - Part 4: Universal modular fuse-links (UMF) - Through-hole and surface mount types	EN 60127-4	2005
+ A1	2008		+ A1	2009
+ A2	2012		+ A2	2013
IEC 60127-7	2015	Miniature fuses - Part 7: Miniature fuse-links for special applications	EN 60127-7	2016

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IEC 60127-5

Edition 2.0 2016-11

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Miniature fuses –
Part 5: Guidelines for quality assessment of miniature fuse-links**

**Coupe-circuit miniatures –
Partie 5: Lignes directrices pour l'évaluation de la qualité des éléments de
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IEC 60127-5

Edition 2.0 2016-11

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Miniature fuses –
Part 5: Guidelines for quality assessment of miniature fuse-links**

**Coupe-circuit miniatures –
Partie 5: Lignes directrices pour l'évaluation de la qualité des éléments de
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INTERNATIONAL ELECTROTECHNICAL COMMISSION

MINIATURE FUSES –

Part 5: Guidelines for quality assessment of miniature fuse-links

FOREWORD

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International Standard IEC 60127-5 has been prepared by subcommittee 32C: Miniature fuses, of IEC technical committee 32: Fuses.

This second edition cancels and replaces the first edition published in 1988. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) addition of new tables in 4.3;
- b) addition of new tables in Clause 5.

The text of this standard is based on the following documents:

FDIS	Report on voting
32C/526/FDIS	32C/530/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60127 series, published under the general title *Miniature fuses*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

According to the wish expressed by the users of miniature fuses, all standards, recommendations and other documents relating to miniature fuses should have the same publication number in order to facilitate reference to fuses in other specifications, for example, equipment specifications.

Furthermore, a single publication number and subdivision into parts would facilitate the establishment of new standards, because clauses containing general requirements need not be repeated.

The IEC 60127 series, under the general heading *Miniature fuses*, is thus subdivided as follows:

IEC 60127-1, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-2, *Miniature fuses – Part 2: Cartridge fuse-links*

IEC 60127-3, *Miniature fuses – Part 3: Sub-miniature fuse-links*

IEC 60127-4, *Miniature fuses – Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-5, *Miniature fuses – Part 5: Guidelines for quality assessment of miniature fuse-links*

IEC 60127-6, *Miniature fuses – Part 6: Fuse-holders for miniature fuse-links*

IEC 60127-7, *Miniature fuses – Part 7: Miniature fuse-links for special applications*

IEC PAS 60127-8, *Miniature fuses – Part 8: Fuse resistors with particular overcurrent protection*

IEC 60127-9, (Free for further documents)

IEC 60127-10, *Miniature fuses – Part 10: User guide for miniature fuses*

MINIATURE FUSES –

Part 5: Guidelines for quality assessment of miniature fuse-links

1 Scope

This part of IEC 60127 gives a guide for tests for assessing the quality of miniature fuse-links other than type tests, for the case where there is no complete agreement between the user and the manufacturer on what such tests apply.

This document provides guidelines and limits generally acceptable for quality control purposes by large scale users and manufacturers of miniature fuse-links. This document has validity for large scale series with lot sizes of 10 000 and more. It is also applicable for smaller lot sizes, if necessary.

Periodic inspections by reduced type tests (Clause 5) are intended to be carried out periodically in order to ensure that the level of technical performance previously verified by complete type tests as given in subsequent parts of the IEC 60127 series is maintained.

The frequency of periodic in relation to lot-by-lot inspections is not established in this document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60127-1:2006, *Miniature fuses – Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links*

IEC 60127-1:2006/AMD1:2011

IEC 60127-1:2006/AMD2:2015

IEC 60127-2:2014, *Miniature fuses – Part 2: Cartridge fuse-links*

IEC 60127-3:2015, *Miniature fuses – Part 3: Sub-miniature fuse-links*

IEC 60127-4:2005, *Miniature fuses – Part 4: Universal modular fuse-links (UMF) – Through-hole and surface mount types*

IEC 60127-4:2005/AMD1:2008

IEC 60127-4:2005/AMD2:2012

IEC 60127-7:2015, *Miniature fuses – Part 7: Miniature fuse-links for special applications*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60127-1:2006, IEC 60127-4:2005 and IEC 60127-7:2015 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

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