



NSAI
Standards

Irish Standard
I.S. EN 13108-4:2016&AC:2017

Bituminous mixtures - Material specifications - Part 4: Hot Rolled Asphalt

I.S. EN 13108-4:2016&AC:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

EN 13108-4:2016/AC:2017

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

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National Foreword

I.S. EN 13108-4:2016&AC:2017 is the adopted Irish version of the European Document EN 13108-4:2016, Bituminous mixtures - Material specifications - Part 4: Hot Rolled Asphalt

I.S. EN 13108-4:2016 is one of a series of European standards for bituminous mixtures. I.S. EN 13108-4:2016 revises I.S. EN 13108-4:2006.

The current Standard Recommendation S.R. 28:2009 provides guidance on the use in Ireland of the I.S. EN 13108 series of standards.

S.R. 28 is currently being revised by the NSAI Roads Standards Consultative Committee, Asphalt working group to provide guidance in Ireland to the 2016 versions of the I.S. EN 13108 series of standards.

NSAI plans to publish the revised S.R. 28 in quarter 2 of 2017 and withdraw S.R. 28:2009 with its associated versions of the I.S. EN 13108 series of standards.

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

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EUROPEAN STANDARD

EN 13108-4:2016/AC

NORME EUROPÉENNE

EUROPÄISCHE NORM

October 2017

ICS 93.080.20

English version

Bituminous mixtures - Material specifications - Part 4: Hot Rolled Asphalt

Mélanges bitumineux - Spécifications des
matériaux - Partie 4: Hot Rolled Asphalt

Asphaltmischgut - Mischgutanforderungen -
Teil 4: Hot Rolled Asphalt

This corrigendum becomes effective on 25 October 2017 for incorporation in the official English version of the EN.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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Ref. No.: EN 13108-4:2016/AC:2017 E

EN 13108-4:2016/AC:2017 (E)

1 Modification to Annex B, B.2 Requirements

Add Note to Table B.2 to read:

"

Table B.2 — Medium ash content

Properties	Test method	Requirement
Penetration at 25 °C, dmm	EN 1426	0 to 1
Softening point, °C	EN 1427	115 to 120
Solubility, %	EN 12592	83 to 85
Ash content by mass, % by mass	EN 12697-47	15 to 17
Density at 25 °C, g/ml	EN ISO 3838	1,16 to 1,25
NOTE Selenizza SLN as traditionally supplied meets these requirements.		

"

EUROPEAN STANDARD

EN 13108-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

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Supersedes EN 13108-4:2006

English Version

Bituminous mixtures - Material specifications - Part 4: Hot Rolled Asphalt

Mélanges bitumineux - Spécifications des matériaux -
Partie 4: Hot Rolled Asphalt

Asphaltmischgut - Mischgutanforderungen - Teil 4: Hot
Rolled Asphalt

This European Standard was approved by CEN on 27 February 2016.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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This document consolidates EN 13108-4:2016 and the corrigendum EN 13108-4:2016 /AC:2017.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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EN 13108-4:2016 (E)

European foreword

This document (EN 13108-4:2016) has been prepared by Technical Committee CEN/TC 227 “Road materials”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2016, and conflicting national standards shall be withdrawn at the latest by March 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13108-4:2006.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of Regulation (EU) No 305/2011 for construction products (CPR).

For relationship with Regulation (EU) No 305/2011 see informative Annex ZA which is an integral part of this European Standard.

Compared with EN 13108-4:2006, the following changes have been made:

- a) general, empirical and fundamental approaches have been merged into one list with different properties;
- b) new properties introduced (low temperature properties);
- c) additional optional sieves for the characterization of the grading;
- d) for several properties additional categories are introduced;
- e) possibility to define specific conditions in documents related to the application of the product;
- f) CPR reference and new Annex ZA according to CPR rules.

This European Standard is one of a series as listed below:

- EN 13108-1, *Bituminous mixtures — Material specifications — Part 1: Asphalt Concrete*
- EN 13108-2, *Bituminous mixtures — Material specifications — Part 2: Asphalt Concrete for Very Thin Layers (BBTM)*
- EN 13108-3, *Bituminous mixtures — Material specifications — Part 3: Soft Asphalt*
- EN 13108-4, *Bituminous mixtures — Material specifications — Part 4: Hot Rolled Asphalt*
- EN 13108-5, *Bituminous mixtures — Material specifications — Part 5: Stone Mastic Asphalt*
- EN 13108-6, *Bituminous mixtures — Material specifications — Part 6: Mastic Asphalt*
- EN 13108-7, *Bituminous mixtures — Material specifications — Part 7: Porous Asphalt*

- EN 13108-8, *Bituminous mixtures — Material specifications — Part 8: Reclaimed Asphalt*
- EN 13108-9, *Bituminous mixtures — Material specifications — Part 9: Asphalt for Ultra-Thin Layer (AUTL)*
- EN 13108-20, *Bituminous mixtures — Material specifications — Part 20: Type Testing*
- EN 13108-21, *Bituminous mixtures — Material specifications — Part 21: Factory Production Control*

Annex A (normative) details the calculation of the penetration or the softening point in mixtures containing reclaimed asphalt from the penetrations or softening points of the added binder and the recovered binder from the reclaimed asphalt.

Annex B (normative) gives specifications for natural asphalt.

Annex C (normative) gives specifications for coated chippings.

This document includes the corrigendum EN 13108-4:2016/AC:2017 which corrects Table B.2.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

EN 13108-4:2016 (E)

Introduction

The aim of this European Standard is to specify bituminous mixtures on a performance level. Specifications for Hot Rolled Asphalt have traditionally been based on compositional recipes combined with specifications for the constituent materials with additional requirements based on tests on the product. Although more tests are available to provide information on the performance of the material, they are still insufficient to cover the actual performance of the material in the road. Therefore a combination with composition and specifications for the constituent materials will still be necessary.

This European Standard covers a large variety of materials for different applications, traffic and climate conditions. EN 13108-4 gives properties and listings of possible categories. It has to accommodate the road industry for all of Europe. For this reason the menu approach for properties has been chosen. The tables represent categories that are required all over Europe. For this reason numerical values in tables do not always obey statistical rules. Based on conditions of use specific properties and categories may be defined in documents related to the application of the product. The categories defined in those documents need to take into account the reproducibility of the test when this is given in the appropriate test method.

Care should be taken to only select those tests which are relevant to the application of the asphalt and the use of the pavement and to avoid a combination of potentially conflicting requirements.

1 Scope

This European Standard specifies requirements for mixtures of the mix group Hot Rolled Asphalt for use on roads, airfields and other trafficked areas. Hot Rolled Asphalt is used for surface courses, binder courses, regulating courses and bases.

The mixtures of the mix group Hot Rolled Asphalt are produced on the basis of hot bitumen. Mixtures utilizing bitumen emulsion and bituminous materials based on *in situ* recycling are not covered by this standard.

This European Standard includes requirements for the selection of the constituent materials. It is designed to be read in conjunction with EN 13108-20 and EN 13108-21.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1097-6:2013, *Tests for mechanical and physical properties of aggregates — Part 6: Determination of particle density and water absorption*

EN 1426, *Bitumen and bituminous binders — Determination of needle penetration*

EN 1427, *Bitumen and bituminous binders — Determination of the softening point — Ring and Ball method*

EN 12591, *Bitumen and bituminous binders — Specifications for paving grade bitumens*

EN 12592, *Bitumen and bituminous binders — Determination of solubility*

EN 12697-3, *Bituminous mixtures — Test methods for hot mix asphalt — Part 3: Bitumen recovery: Rotary evaporator*

EN 12697-4, *Bituminous mixtures — Test methods — Part 4: Bitumen recovery: Fractionating column*

EN 12697-8, *Bituminous mixtures — Test methods for hot mix asphalt — Part 8: Determination of void characteristics of bituminous specimens*

EN 12697-12, *Bituminous mixtures — Test methods for hot mix asphalt — Part 12: Determination of the water sensitivity of bituminous specimens*

EN 12697-13, *Bituminous mixtures — Test methods for hot mix asphalt — Part 13: Temperature measurement*

EN 12697-22, *Bituminous mixtures — Test methods for hot mix asphalt — Part 22: Wheel tracking*

EN 12697-26, *Bituminous mixtures — Test methods for hot mix asphalt — Part 26: Stiffness*

EN 12697-37, *Bituminous mixtures — Test methods for hot mix asphalt — Part 37: Hot sand test for the adhesivity of binder on precoated chippings for HRA*

EN 12697-41, *Bituminous mixtures — Test methods for hot mix asphalt — Part 41: Resistance to de-icing fluids*

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