



NSAI
Standards

Irish Standard
I.S. EN ISO 14644-13:2017

Cleanrooms and associated controlled environments - Part 13: Cleaning of surfaces to achieve defined levels of cleanliness in terms of particle and chemical classifications (ISO 14644-13:2017)

I.S. EN ISO 14644-13:2017

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This document is based on:

EN ISO 14644-13:2017

Published:

2017-08-09

This document was published under the authority of the NSAI and comes into effect on:

2017-08-27

ICS number:

13.040.35

NOTE: If blank see CEN/CENELEC cover page

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National Foreword

I.S. EN ISO 14644-13:2017 is the adopted Irish version of the European Document EN ISO 14644-13:2017, Cleanrooms and associated controlled environments - Part 13: Cleaning of surfaces to achieve defined levels of cleanliness in terms of particle and chemical classifications (ISO 14644-13:2017)

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EUROPEAN STANDARD

EN ISO 14644-13

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2017

ICS 13.040.35

English Version

**Cleanrooms and associated controlled environments - Part
13: Cleaning of surfaces to achieve defined levels of
cleanliness in terms of particle and chemical classifications
(ISO 14644-13:2017)**

Salles propres et environnements maîtrisés apparentés
- Partie 13: Nettoyage des surfaces afin d'obtenir des
niveaux de propreté par rapport aux classifications
particulaire et chimique (ISO 14644-13:2017)

Reinräume und zugehörige Reinraumbereiche - Teil
13: Reinigung von Oberflächen zur Erreichung
definierter Reinheitsgrade hinsichtlich Partikel- und
Chemikalienklassifikationen (ISO 14644-13:2017)

This European Standard was approved by CEN on 26 May 2017.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

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European foreword

This document (EN ISO 14644-13:2017) has been prepared by Technical Committee ISO/TC 209 “Cleanrooms and associated controlled environments” in collaboration with Technical Committee CEN/TC 243 “Cleanroom technology” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018 and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 14644-13:2017 has been approved by CEN as EN ISO 14644-13:2017 without any modification.

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INTERNATIONAL
STANDARD

ISO
14644-13

First edition
2017-06

Cleanrooms and associated controlled environments —

**Part 13:
Cleaning of surfaces to achieve defined
levels of cleanliness in terms of
particle and chemical classifications**

Salles propres et environnements maîtrisés apparentés —

*Partie 13: Nettoyage des surfaces afin d'obtenir des niveaux de
propreté par rapport aux classifications particulaire et chimique*



Reference number
ISO 14644-13:2017(E)

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 209, *Cleanrooms and associated controlled environments*.

A list of all parts in the ISO 14644 series can be found on the ISO website.

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Introduction

The term surface refers to the interface between two phases. For the purpose of this document, the surface is a solid. A “clean surface” is where one or more of the contamination categories (particles, chemical) are under control due to cleaning/decontamination. The degree of cleanliness is specified in the corresponding surface cleanliness classifications (see ISO 14644-9 and ISO 14644-10). Different cleaning methods are necessary depending on the degree of cleanliness (cleanliness class) required. This document gives guidance on the selection of cleaning methods to achieve specified cleanliness levels. For the selection procedure, the aspects of surface description, cleanliness specifications, types of contamination, cleaning techniques, material compatibility, and assessment methodology are taken into consideration. Most of the methods are suitable for removal of more than one contamination category at the same time; therefore, a common standard for the selection of a cleaning method for both particles, as well as chemical contamination, is needed.

Cleanrooms and associated controlled environments —

Part 13:

Cleaning of surfaces to achieve defined levels of cleanliness in terms of particle and chemical classifications

1 Scope

This document gives guidelines for cleaning to a specified degree on cleanroom surfaces, surfaces of equipment in a cleanroom and surfaces of materials in a cleanroom. Under consideration are all surfaces (external or internal) that are of interest. It provides guidance on the assessment of cleaning methods for achieving the required surface cleanliness by particle concentration (SCP) and surface cleanliness by chemical concentration (SCC) classes and which techniques should be considered to achieve these specified levels.

The appropriateness of cleaning techniques will make reference to the cleanliness classes and associated test methods found in ISO 14644-9 and ISO 14644-10.

The following matters of general guidance will be provided:

- expected surface cleanliness levels;
- suitability of cleaning methods;
- compatibility of surfaces with the cleaning technique;
- assessment of cleaning appropriateness.

The following will be excluded from this document:

- classification of cleaning methods;
- product produced within a cleanroom;
- specific surface-related cleaning methods;
- detailed description of cleaning mechanisms, methods and procedures of various cleaning methods;
- detailed material characteristics;
- description of damage mechanisms by cleaning processes and time-dependent effects;
- references to interactive bonding forces between contaminants and surfaces or generation processes that are usually time-dependent and process-dependent;
- other characteristics of particles such as electrostatic charge, ionic charges, etc.;
- chemical reactions between molecular contaminants and surfaces;
- microbiological aspects of surface cleanliness;
- radioactive aspects of contamination;
- health and safety considerations;
- environmental aspects such as waste disposal, emissions, etc.;

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— selection and use of statistical methods.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14644-8, *Cleanrooms and associated controlled environments — Part 8: Classification of air cleanliness by chemical concentration (ACC)*

ISO 14644-9, *Cleanrooms and associated controlled environments — Part 9: Classification of surface cleanliness by particle concentration*

ISO 14644-10, *Cleanrooms and associated controlled environments — Part 10: Classification of surface cleanliness by chemical concentration*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 14644-9, ISO 14644-10 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1 cleanliness

<of a solid surface>condition of a solid surface where the amount of *contamination* (3.4) (particle, chemical) is controlled to a specific level

3.2 cleaning appropriateness

relation between the required *cleanliness* (3.1) and the accomplished cleanliness under controlled conditions

Note 1 to entry: In some languages, the term cleaning efficacy is used to indicate cleaning appropriateness.

Note 2 to entry: In case of real operational conditions or monitoring, the term cleaning effectiveness is used.

3.3 cleaning efficiency

fraction of specific contaminants removed from a surface by a cleaning process

Note 1 to entry: The fraction is determined by the accomplished surface cleanliness in respect to the initial surface cleanliness.

3.4 contamination

unwanted matter in an undesirable location

3.5 particle

minute piece of matter with defined physical boundaries

[SOURCE: ISO 14644-1:2015, 3.2.1]

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