



NSAI
Standards

Irish Standard
I.S. EN 61960-3:2017

Secondary cells and batteries containing alkaline or other non-acid electrolytes -
Secondary lithium cells and batteries for portable applications - Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them

I.S. EN 61960-3:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN 61960-3:2017

Published:

2017-05-12

This document was published under the authority of the NSAI and comes into effect on:

2017-05-30

ICS number:

29.220.99

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN 61960-3:2017 is the adopted Irish version of the European Document EN 61960-3:2017, Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for portable applications - Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN 61960-3

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2017

ICS 29.220.99

Supersedes EN 61960:2011

English Version

**Secondary cells and batteries containing alkaline or other non-acid electrolytes - Secondary lithium cells and batteries for portable applications - Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them
(IEC 61960-3:2017)**

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide - Accumulateurs au lithium pour applications portables - Partie 3: Eléments et batteries d'accumulateurs au lithium, parallélépipédiques et cylindriques
(IEC 61960-3:2017)

Akkumulatoren und Batterien mit alkalischen oder anderen nichtsäurehaltigen Elektrolyten - Lithium-Akkumulatoren und -batterien für tragbare Geräte - Teil 3: Prismatische und zylindrische Akkumulatoren und daraus hergestellte Batterien
(IEC 61960-3:2017)

This European Standard was approved by CENELEC on 2017-03-14. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 61960-3:2017**European foreword**

The text of document 21A/618/FDIS, future edition 1 of IEC 61960-3, prepared by SC 21A "Secondary cells and batteries containing alkaline or other non-acid electrolytes", of IEC/TC 21 "Secondary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 61960-3:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2017-12-14
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-03-14

This document supersedes EN 61960:2011

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 61960-3:2017 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60051	NOTE	Harmonized in EN 60051 series.
IEC 60086-4	NOTE	Harmonized as EN 60086-4.
IEC 61434	NOTE	Harmonized as EN 61434.
IEC 61959	NOTE	Harmonized as EN 61959.
IEC 62281	NOTE	Harmonized as EN 62281.
IEC 62368-1	NOTE	Harmonized as EN 62368-1.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60050-482	2004	International Electrotechnical Vocabulary (IEV) - Part 482: Primary and secondary cells and batteries	-	-
IEC 61000-4-2	-	Electromagnetic compatibility (EMC) - Part 4-2: Testing and measurement techniques - Electrostatic discharge immunity test	EN 61000-4-2	-
IEC 62133-2	2017	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 2: Lithium systems	EN 62133-2	2017

This page is intentionally left blank



IEC 61960-3

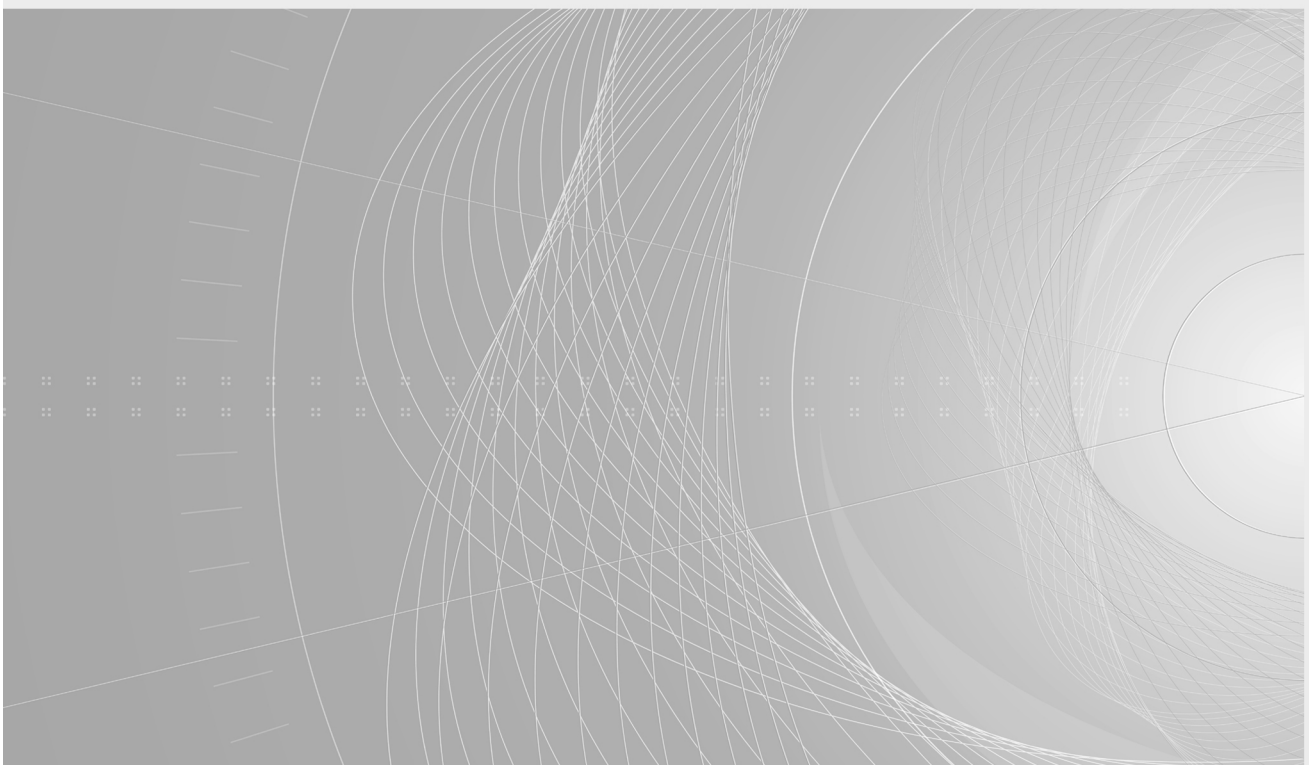
Edition 1.0 2017-02

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications – Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide – Accumulateurs au lithium pour applications portables – Partie 3: Eléments et batteries d'accumulateurs au lithium, parallélépipédiques et cylindriques





THIS PUBLICATION IS COPYRIGHT PROTECTED

Copyright © 2017 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



IEC 61960-3

Edition 1.0 2017-02

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications – Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them

Accumulateurs alcalins et autres accumulateurs à électrolyte non acide – Accumulateurs au lithium pour applications portables – Partie 3: Eléments et batteries d'accumulateurs au lithium, parallélépipédiques et cylindriques

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 29.220.99

ISBN 978-2-8322-3908-7

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	4
1 Scope.....	6
2 Normative references	7
3 Terms and definitions	7
4 Parameter measurement tolerances	8
5 Cell designation and marking.....	8
5.1 Cell and battery designation.....	8
5.2 Marking.....	10
5.3 Providing the design and produce requirement of batteries	10
6 Examples of cells	10
7 Electrical tests	11
7.1 General.....	11
7.2 Charging procedure for test purposes	12
7.3 Discharge performance	12
7.3.1 Discharge performance at 20 °C (rated capacity)	12
7.3.2 Discharge performance at –20 °C	12
7.3.3 High rate discharge performance at 20 °C.....	12
7.4 Charge (capacity) retention and recovery.....	13
7.5 Charge (capacity) recovery after long term storage	13
7.6 Endurance in cycles.....	14
7.6.1 General.....	14
7.6.2 Endurance in cycles at a rate of 0,2 I_t A	14
7.6.3 Endurance in cycles at a rate of 0,5 I_t A (accelerated test procedure).....	14
7.7 Battery internal resistance	14
7.7.1 General.....	14
7.7.2 Measurement of the internal AC resistance	15
7.7.3 Measurement of the internal DC resistance.....	15
7.8 Electrostatic discharge (ESD)	16
7.8.1 General.....	16
7.8.2 Test procedure	16
7.8.3 Acceptance criterion	16
8 Test protocol and conditions for type approval.....	16
8.1 Test protocol.....	16
8.2 Conditions for type approval	16
8.2.1 Dimensions.....	16
8.2.2 Electrical tests	16
8.2.3 Conditional type approval	16
Annex A (informative) Dimensions of the cell with a laminate film case	19
A.1 General.....	19
A.2 Measuring method of cell thickness	19
A.3 Measuring method of cell width	19
Annex B (informative) Capacity after storage	21
Bibliography.....	22
Figure 1 – Sample sizes and sequence of tests	17

Figure A.1 – Thickness measuring method.....	20
Figure A.2 – Width measuring method	20
Table 1 – Specification examples of secondary lithium cells for portable applications	11
Table 2 – Examples of secondary lithium cells for portable applications.....	11
Table 3 – Endurance in cycles at a rate of 0,2 I_t A.....	14
Table 4 – Endurance in cycles at a rate of 0,5 I_t A.....	14
Table 5 – Minimum requirements for each type of secondary lithium cells and batteries.....	18
Table B.1 – Capacity after storage	21

INTERNATIONAL ELECTROTECHNICAL COMMISSION

**SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE
OR OTHER NON-ACID ELECTROLYTES – SECONDARY LITHIUM CELLS
AND BATTERIES FOR PORTABLE APPLICATIONS –****Part 3: Prismatic and cylindrical lithium secondary cells,
and batteries made from them**

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 61960-3 has been prepared by subcommittee 21A: Secondary cells and batteries containing alkaline or other non-acid electrolytes, of IEC technical committee 21: Secondary cells and batteries.

This first edition cancels and replaces the second edition of IEC 61960 published in 2011. It is a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- adding definition of portable applications (Scope),
- update of examples of cells (Table 1 and 2),

- adding “Dimensions of the cell with a laminate film case” (Annex A),
- adding “Capacity after storage” (from the date of manufacture) (Annex B).

The text of this standard is based on the following documents:

FDIS	Report on voting
21A/618/FDIS	21A/625/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 61960 series, published under the general title *Secondary cells and batteries containing alkaline or other non-acid electrolytes – Secondary lithium cells and batteries for portable applications*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

SECONDARY CELLS AND BATTERIES CONTAINING ALKALINE OR OTHER NON-ACID ELECTROLYTES – SECONDARY LITHIUM CELLS AND BATTERIES FOR PORTABLE APPLICATIONS –

Part 3: Prismatic and cylindrical lithium secondary cells, and batteries made from them

1 Scope

This part of IEC 61960 specifies performance tests, designations, markings, dimensions and other requirements for secondary lithium single cells and batteries for portable applications.

The objective of this document is to provide the purchasers and users of secondary lithium cells and batteries with a set of criteria with which they can judge the performance of secondary lithium cells and batteries offered by various manufacturers.

Portable applications comprise hand-held equipment, transportable equipment and movable equipment.

Examples of the main uses are shown below:

- a) hand-held equipment: smartphone, tablet PCs, audio/video players, and similar equipment;
- b) transportable equipment: notebook computers, CD players, and similar equipment;
- c) movable equipment
 - 18 kg or less in mass and not fixed in place, or
 - provided with wheels, castors, or other means to facilitate movement by an ordinary person as required to perform its intended use,
 - power tools, power assisted cycles, business-use video cameras, and similar equipment.

NOTE 1 All applications using batteries whose nominal voltages are equal to or over the hazardous voltage of 60 V DC are excluded.

NOTE 2 EESS (Electrical Energy Storage Systems) and UPS, which use batteries over 500 Wh of electric energy are excluded.

NOTE 3 Self-propelled vehicles are excluded.

This document defines a minimum required level of performance and a standardized methodology by which testing is performed and the results of this testing reported to the user. Hence, users will be able to establish the viability of commercially available cells and batteries via the declared specification and thus be able to select the cell or battery best suited for their intended application. The end user can handle only batteries which have completely fulfilled all the requirements of this document and others concerning safety such as IEC 62133-2.

This document covers secondary lithium cells and batteries with a range of chemistries. Each electrochemical couple has a characteristic voltage range over which it releases its electrical capacity, a characteristic nominal voltage and a characteristic final voltage during discharge. Users of secondary lithium cells and batteries are requested to consult the manufacturer for advice.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-