



NSAI
Standards

Irish Standard
I.S. EN 60317-68:2017

Specifications for particular types of winding wires - Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120

I.S. EN 60317-68:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

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This document is based on:

EN 60317-68:2017

Published:

2017-04-21

*This document was published
under the authority of the NSAI
and comes into effect on:*

2017-05-09

ICS number:

NOTE: If blank see CEN/CENELEC cover page

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National Foreword

I.S. EN 60317-68:2017 is the adopted Irish version of the European Document EN 60317-68:2017, Specifications for particular types of winding wires - Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60317-68

April 2017

ICS 29.060.10

English Version

Specifications for particular types of winding wires -
Part 68: Polyvinyl acetal enamelled rectangular aluminium wire,
class 120
(IEC 60317-68:2017)

Spécifications pour types particuliers de fils de bobinage -
Partie 68: Fil d'aluminium de section rectangulaire émaillé
d'acétal de polyvinyle, classe 120
(IEC 60317-68:2017)

Technische Lieferbedingungen für bestimmte Typen von
Wickeldrähten - Teil 68: Flachdrähte aus Aluminium,
lackisoliert mit Polyvinylacetal Klasse 120
(IEC 60317-68:2017)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels

EN 60317-68:2017**European foreword**

The text of document 55/1570/CDV, future edition 1 of IEC 60317-68, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60317-68:2017.

The following dates are fixed:

- latest date by which the document has to be (dop) 2017-11-24
implemented at national level by
publication of an identical national
standard or by endorsement
- latest date by which the national (dow) 2020-02-24
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In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60264 Series	NOTE	Harmonized as EN 60264 Series.
IEC 60317 Series	NOTE	Harmonized as EN 60317 Series.
IEC 60851 Series	NOTE	Harmonized as EN 60851 Series.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60317-0-9	2015	Specifications for particular types of winding wires - Part 0-9: General requirements - Enamelled rectangular aluminium wire	EN 60317-0-9	2015
IEC 60851-4	2016	Winding wires - Test methods - Part 4: Chemical properties	EN 60851-4	2016

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IEC 60317-68

Edition 1.0 2017-01

INTERNATIONAL STANDARD

**Specifications for particular types of winding wires –
Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120**



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IEC 60317-68

Edition 1.0 2017-01

INTERNATIONAL STANDARD

**Specifications for particular types of winding wires –
Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.060.10

ISBN 978-2-8322-3841-7

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120

FOREWORD

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International Standard IEC 60317-68 has been prepared by IEC technical committee 55: Winding wires.

The text of this standard is based on the following documents:

CDV	Report on voting
55/1570/CDV	55/1591/RVC

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

This International Standard is to be read in conjunction with IEC 60317-0-9:2015.

A list of all parts in the IEC 60317, published under the general title *Specifications for particular types of winding wires*, can be found on the IEC website.

The numbering of clauses in this standard is not continuous from Clauses 21 through 30 in order to reserve space for possible future wire requirements prior to those for wire packaging.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

A bilingual version of this publication may be issued at a later date.

INTRODUCTION

This part of IEC 60317 forms an element of a series of standards which deals with insulated wires used for windings in electrical equipment. The series has three groups describing:

- 1) *Winding wires – Test methods* (IEC 60851 series);
- 2) *Specifications for particular types of winding wires* (IEC 60317 series);
- 3) *Packaging of winding wires* (IEC 60264 series).

SPECIFICATIONS FOR PARTICULAR TYPES OF WINDING WIRES –

Part 68: Polyvinyl acetal enamelled rectangular aluminium wire, class 120

1 Scope

This part of IEC 60317 specifies the requirements of enamelled rectangular aluminium winding wire of class 120 with a sole coating based on polyvinyl acetal resin, which may be modified providing it retains the chemical identity of the original resin and meets all specified wire requirements.

NOTE A modified resin is a resin that has undergone a chemical change, or contains one or more additives to enhance certain performance of application characteristics.

The range of nominal conductor dimensions covered by this standard is

	Minimum	Maximum
Width	2,0 mm	16,0 mm
Thickness	0,80 mm	5,60 mm

Wires of grade 1 and grade 2 are included in this part of IEC 60317 and apply to the complete range of conductors.

The specified combinations of width and thickness as well as the specific ratio width/thickness are given in IEC 60317-0-9.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60317-0-9:2015, *Specifications for particular types of winding wires – Part 0-9: General requirements – Enamelled rectangular aluminium wire*

IEC 60851-4:2016, *Winding wires – Test methods – Part 4: Chemical properties*

3 Terms, definitions, general notes and appearance

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60317-0-9:2015 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
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