



NSAI
Standards

Irish Standard
I.S. EN 303-1:2017

Heating boilers - Part 1: Heating boilers with forced draught burners - Terminology, general requirements, testing and marking

I.S. EN 303-1:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN 303-1:2017 is the adopted Irish version of the European Document EN 303-1:2017, Heating boilers - Part 1: Heating boilers with forced draught burners - Terminology, general requirements, testing and marking

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EUROPEAN STANDARD

EN 303-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

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ICS 91.140.10

Supersedes EN 15034:2006, EN 303-1:1999

English Version

Heating boilers - Part 1: Heating boilers with forced draught burners - Terminology, general requirements, testing and marking

Chaudières de chauffage - Partie 1 : Chaudières avec brûleurs à air soufflé - Terminologie, prescriptions générales, essais et marquage

Heizkessel - Teil 1: Heizkessel mit Gebläsebrennern - Begriffe, Allgemeine Anforderungen, Prüfung und Kennzeichnung

This European Standard was approved by CEN on 26 June 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EN 303-1:2017 (E)

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EN 303-1:2017 (E)**European foreword**

This document (EN 303-1:2017) has been prepared by Technical Committee CEN/TC 57 “Central heating boilers”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2018, and conflicting national standards shall be withdrawn at the latest by March 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate M/534 and M/535 given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA and Annex ZB, which are integral parts of this document.

This document supersedes EN 303-1:1999 and EN 15034:2006.

The following essential changes have been made:

- a) Construction requirements were adopted from EN 15034;
- b) Terminology of EU-Regulations 811/2013 and 813/2013 adopted;
- c) the document was completely revised technically;
- d) the document was completely revised editorially.

The following structure is intended for the European Standards for heating boilers:

- EN 303-1, *Heating boilers — Part 1: Heating boilers with forced draught burners — Terminology, general requirements, testing and marking*
- EN 303-2, *Heating boilers — Part 2: Heating boilers with forced draught burners — Special requirements for boilers with atomizing oil burners*
- EN 303-3, *Heating boilers — Part 3: Gas fired central heating boilers — Assembly comprising a boiler body and a forced draught burner*
- EN 303-4, *Heating boilers — Part 4: Heating boilers with forced draught burners — Special requirements for boilers with forced draught oil burners with outputs up to 70 kW and a maximum operating pressure of 3 bar — Terminology, special requirements, testing and marking*
- EN 303-5, *Heating boilers — Part 5: Heating boilers for solid fuels, hand and automatically fired, with a nominal heat output of up to 300 kW — Terminology, requirements, testing and marking*
- EN 304, *Heating boilers — Test code for heating boilers for atomizing oil burners*

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

1 Scope

This European Standard applies to boilers used for central heating (heating boilers) with forced draught burners with a nominal heat output not exceeding 1 000 kW, which are operated either with negative pressure (natural draught boilers) or with positive pressure (pressurized boiler) in the combustion chamber, in accordance with the boiler instructions.

This European Standard specifies the necessary terminology, the requirements on the materials and testing of them, and marking requirements for heating boilers.

Particular requirements for boilers that can be used with open vented systems are contained in EN 303-4.

The requirements of this standard apply to heating boilers that are tested on an authorized test rig.

Boilers in accordance with this standard are designed for the heating of central heating installations in which the heat carrier is water, and the maximum allowable operating temperature of which is restricted to 100 °C. The maximum allowable operating pressure is 8 bar.

For boilers and water heaters (storage or continuous flow heater) this standard only applies to the parts which are necessarily subject to the operating conditions of the heating boiler (heating part).

This standard does not apply to gas boilers with atmospheric burners, boilers for solid fuels, boilers with oil vaporization burners. For these boilers there are further requirements.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 226:1987, *Atomizing oil burners - Connecting dimensions between burners and heat generators*

EN 303-2:2017, *Heating boilers - Part 2: Heating boilers with forced draught burners - Special requirements for boilers with atomizing oil burners*

EN 303-4:1999, *Heating boilers - Part 4: Heating boilers with forced draught burners - Special requirements for boilers with forced draught oil burners with outputs up to 70 kW and a maximum operating pressure of 3 bar - Terminology, special requirements, testing and marking*

EN 304:2017, *Heating boilers - Test code for heating boilers for atomizing oil burners*

EN 10025-2:2004, *Hot rolled products of structural steels - Part 2: Technical delivery conditions for non-alloy structural steels*

EN 10027-2:2015, *Designation systems for steels - Part 2: Numerical system*

EN 10028-2:2017, *Flat products made of steels for pressure purposes - Part 2: Non-alloy and alloy steels with specified elevated temperature properties*

EN 10028-3:2017, *Flat products made of steels for pressure purposes - Part 3: Weldable fine grain steels, normalized*

EN 10029:2010, *Hot-rolled steel plates 3 mm thick or above - Tolerances on dimensions and shape*

EN 10088-2:2014, *Stainless steels - Part 2: Technical delivery conditions for sheet/plate and strip of corrosion resisting steels for general purposes*

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