



NSAI
Standards

Irish Standard
I.S. EN 60811-202:2012&A1:2017

Electric and optical fibre cables - Test methods for non-metallic materials - Part 202: General tests - Measurement of thickness of non-metallic sheath

I.S. EN 60811-202:2012&A1:2017

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National Foreword

I.S. EN 60811-202:2012&A1:2017 is the adopted Irish version of the European Document EN 60811-202:2012, Electric and optical fibre cables - Test methods for non-metallic materials - Part 202: General tests - Measurement of thickness of non-metallic sheath

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60811-202:2012/A1

November 2017

ICS 29.035.01; 29.060.20

English Version

**Electric and optical fibre cables - Test methods for non-metallic materials - Part 202: General tests - Measurement of thickness of non-metallic sheath
(IEC 60811-202:2012/A1:2017)**

Câbles électriques et à fibres optiques - Méthodes d'essai pour les matériaux non-métalliques - Partie 202: Essais généraux - Mesure de l'épaisseur des gaines non-métalliques
(IEC 60811-202:2012/A1:2017)

Kabel, isolierte Leitungen und Glasfaserkabel - Prüfverfahren für nichtmetallene Werkstoffe - Teil 202: Allgemeine Prüfungen - Messung der Wanddicke von nichtmetallenen Mänteln
(IEC 60811-202:2012/A1:2017)

This amendment A1 modifies the European Standard EN 60811-202:2012; it was approved by CENELEC on 2017-08-25. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this amendment the status of a national standard without any alteration.

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 60811-202:2012/A1:2017

European foreword

The text of document 20/1732/FDIS, future IEC 60811-202:2012/A1, prepared by IEC/TC 20 "Electric cables" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60811-202:2012/A1:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at (dop) 2018-05-25
national level by publication of an identical national
standard or by endorsement
- latest date by which the national standards conflicting with (dow) 2020-08-25
the document have to be withdrawn

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EUROPEAN STANDARD
NORME EUROPÉENNE
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EN 60811-202

June 2012

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Supersedes EN 60811-1-1:1995 (partially) + A1:2001 (partially)

English version

**Electric and optical fibre cables -
Test methods for non-metallic materials -
Part 202: General tests -
Measurement of thickness of non-metallic sheath
(IEC 60811-202:2012)**

Câbles électriques et à fibres optiques -
Méthodes d'essai pour les matériaux non-
métalliques -
Partie 202: Essais généraux -
Mesure de l'épaisseur des gaines non-
métalliques
(CEI 60811-202:2012)

Kabel, isolierte Leitungen und
Glasfaserkabel -
Prüfverfahren für nichtmetallene
Werkstoffe -
Teil 202: Allgemeine Prüfungen –
Messung der Wanddicke von
nichtmetallenen Mänteln
(IEC 60811-202:2012)

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European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 20/1281/FDIS, future edition 1 of IEC 60811-202, prepared by IEC/TC 20 "Electric cables" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60811-202:2012.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-01-16
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2015-04-16

This document supersedes 8.2 of EN 60811-1-1:1995 + A1:2001 (partially). Full details of the replacements are shown in Annex A of EN 60811-100:2012.

There are no technical changes with respect to EN 60811-1-1:1995 + A1:2001, but see the Foreword to EN 60811-100:2012.

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This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC)

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NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60811-100	2012	Electric and optical fibre cables - Test methods for non-metallic materials - Part 100: General	EN 60811-100	2012

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IEC 60811-202

Edition 1.0 2012-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Electric and optical fibre cables – Test methods for non-metallic materials –
Part 202: General tests – Measurement of thickness of non-metallic sheath**

**Câbles électriques et à fibres optiques – Méthodes d'essai pour les matériaux
non-métalliques –
Partie 202: Essais généraux – Mesure de l'épaisseur des gaines non métalliques**



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IEC 60811-202

Edition 1.0 2012-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Electric and optical fibre cables – Test methods for non-metallic materials –
Part 202: General tests – Measurement of thickness of non-metallic sheath**

**Câbles électriques et à fibres optiques – Méthodes d'essai pour les matériaux
non-métalliques –
Partie 202: Essais généraux – Mesure de l'épaisseur des gaines non métalliques**

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ELECTRIC AND OPTICAL FIBRE CABLES – TEST METHODS FOR NON-METALLIC MATERIALS –

Part 202: General tests – Measurement of thickness of non-metallic sheath

FOREWORD

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International Standard IEC 60811-202 has been prepared by IEC technical committee 20: Electric cables.

This Part 202 of IEC 60811 cancels and replaces 8.2 of IEC 60811-1-1:1993, which is withdrawn. Full details of the replacements are shown in Annex A of IEC 60811-100:2012.

There are no specific technical changes with respect to the previous edition, but see the Foreword to IEC 60811-100:2012.

The text of this standard is based on the following documents:

FDIS	Report on voting
20/1281/FDIS	20/1330/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part of IEC 60811 shall be read in conjunction with IEC 60811-100.

A list of all the parts in the IEC 60811 series, published under the general title *Electric and optical fibre cables – Test methods for non-metallic materials*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The IEC 60811 series specifies the test methods to be used for testing non-metallic materials of all types of cables. These test methods are intended to be referenced in standards for cable construction and for cable materials.

NOTE 1 Non-metallic materials are typically used for insulating, sheathing, bedding, filling or taping within cables.

NOTE 2 These test methods are accepted as basic and fundamental and have been developed and used over many years principally for the materials in all energy cables. They have also been widely accepted and used for other cables, in particular optical fibre cables, communication and control cables and cables for ships and offshore applications.

ELECTRIC AND OPTICAL FIBRE CABLES – TEST METHODS FOR NON-METALLIC MATERIALS –

Part 202: General tests – Measurement of thickness of non-metallic sheath

1 Scope

This Part 202 of IEC 60811 gives the methods for measuring thicknesses of non-metallic sheath which apply to the most common types of sheathing compounds (cross-linked, PVC, PE, PP, etc.).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60811-100:2012, *Electric and optical fibre cables – Test methods for non-metallic materials - Part 100: General*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60811-100 apply.

4 Test method

4.1 General

This part of IEC 60811 shall be used in conjunction with IEC 60811-100.

Unless otherwise specified, tests shall be carried out at room temperature.

The measurement of sheath thickness may be required as an individual test, or as a step in the procedure for carrying out other tests, such as the measurement of mechanical properties. The test method applies to the measurement of all sheaths for which thickness limits are specified, for example separation sheaths, as well as external sheaths.

In each case, the method of selecting samples shall be in accordance with the relevant cable standard.

4.2 Measuring equipment

A measuring microscope or a profile projector of at least 10 x magnification or an optical digital image analyser shall be used. All types of equipment shall allow a reading of 0,01 mm and an estimated reading to three decimal places when measuring insulation with a specified thickness less than 0,5 mm.

For sheaths applied over longitudinally irregular surfaces such as corrugated metallic sheaths, a micrometer having a ball nose radius of 1 mm and allowing a reading of 0,01 mm

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