



NSAI
Standards

Irish Standard
I.S. EN 60811-201:2012&A1:2017

Electric and optical fibre cables - Test methods for non-metallic materials - Part 201: General tests - Measurement of insulation thickness

I.S. EN 60811-201:2012&A1:2017

Incorporating amendments/corrigenda/National Annexes issued since publication:

EN 60811-201:2012/A1:2017

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN 60811-201:2012

Published:

2012-06-08

This document was published under the authority of the NSAI and comes into effect on:

2017-12-12

ICS number:

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeán Náisiúnta na hÉireann

National Foreword

I.S. EN 60811-201:2012&A1:2017 is the adopted Irish version of the European Document EN 60811-201:2012, Electric and optical fibre cables - Test methods for non-metallic materials - Part 201: General tests - Measurement of insulation thickness

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN 60811-201:2012/A1

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2017

ICS 29.035.01; 29.060.20

English Version

**Electric and optical fibre cables - Test methods for non-metallic materials - Part 201: General tests - Measurement of insulation thickness
(IEC 60811-201:2012/A1:2017)**

Câbles électriques et à fibres optiques - Méthodes d'essai pour les matériaux non-métalliques - Partie 201: Essais généraux - Mesure de l'épaisseur des enveloppes isolantes
(IEC 60811-201:2012/A1:2017)

Kabel, isolierte Leitungen und Glasfaserkabel - Prüfverfahren für nichtmetallene Werkstoffe - Teil 201: Allgemeine Prüfungen - Messung der Wanddicke von Isolierhüllen
(IEC 60811-201:2012/A1:2017)

This amendment A1 modifies the European Standard EN 60811-201:2012; it was approved by CENELEC on 2017-08-25. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this amendment the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN 60811-201:2012/A1:2017

European foreword

The text of document 20/1731/FDIS, future IEC 60811-201:2012/A1, prepared by IEC/TC 20 "Electric cables" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60811-201:2012/A1:2017.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2018-05-25
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2020-08-25

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60811-201:2012/A1:2017 was approved by CENELEC as a European Standard without any modification.

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 60811-201

June 2012

ICS 29.035.01; 29.060.20

Supersedes EN 60811-1-1:1995 (partially) + A1:2001 (partially)

English version

**Electric and optical fibre cables -
Test methods for non-metallic materials -
Part 201: General tests -
Measurement of insulation thickness
(IEC 60811-201:2012)**

Câbles électriques et à fibres optiques -
Méthodes d'essai pour les matériaux non-
métalliques -
Partie 201: Essais généraux -
Mesure de l'épaisseur des enveloppes
isolantes
(CEI 60811-201:2012)

Kabel, isolierte Leitungen und
Glasfaserkabel -
Prüfverfahren für nichtmetallene
Werkstoffe -
Teil 201: Allgemeine Prüfungen -
Messung der Wanddicke von Isolierhüllen
(IEC 60811-201:2012)

This European Standard was approved by CENELEC on 2012-04-16. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

Management Centre: Avenue Marnix 17, B - 1000 Brussels

Foreword

The text of document 20/1280/FDIS, future edition 1 of IEC 60811-201, prepared by IEC/TC 20 "Electric cables" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60811-201:2012.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2013-01-16
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2015-04-16

This document supersedes 8.1 of EN 60811-1-1:1995 + A1:2001 (partially). Full details of the replacements are shown in Annex A of EN 60811-100:2012.

There are no technical changes with respect to EN 60811-1-1:1995 + A1:2001, but see the Foreword to EN 60811-100:2012.

This standard is to be read in conjunction with EN 60811-100.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

This standard covers the Principle Elements of the Safety Objectives for Electrical Equipment Designed for Use within Certain Voltage Limits (LVD - 2006/95/EC)

Endorsement notice

The text of the International Standard IEC 60811-201:2012 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60811-100	2012	Electric and optical fibre cables - Test methods for non-metallic materials - Part 100: General	EN 60811-100	2012

This page is intentionally left blank



IEC 60811-201

Edition 1.0 2012-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Electric and optical fibre cables – Test methods for non-metallic materials –
Part 201: General tests – Measurement of insulation thickness**

**Câbles électriques et à fibres optiques – Méthodes d'essai pour les matériaux
non-métalliques –
Partie 201: Essais généraux – Mesure de l'épaisseur des enveloppes isolantes**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2012 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester.
If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de la CEI ou du Comité national de la CEI du pays du demandeur.

Si vous avez des questions sur le copyright de la CEI ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de la CEI de votre pays de résidence.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

Useful links:

IEC publications search - www.iec.ch/searchpub

The advanced search enables you to find IEC publications by a variety of criteria (reference number, text, technical committee,...).

It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available on-line and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing more than 30 000 terms and definitions in English and French, with equivalent terms in additional languages. Also known as the International Electrotechnical Vocabulary (IEV) on-line.

Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

A propos de la CEI

La Commission Electrotechnique Internationale (CEI) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications CEI

Le contenu technique des publications de la CEI est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Liens utiles:

Recherche de publications CEI - www.iec.ch/searchpub

La recherche avancée vous permet de trouver des publications CEI en utilisant différents critères (numéro de référence, texte, comité d'études,...).

Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

Just Published CEI - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications de la CEI. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

Electropedia - www.electropedia.org

Le premier dictionnaire en ligne au monde de termes électroniques et électriques. Il contient plus de 30 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans les langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (VEI) en ligne.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



IEC 60811-201

Edition 1.0 2012-03

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Electric and optical fibre cables – Test methods for non-metallic materials –
Part 201: General tests – Measurement of insulation thickness**

**Câbles électriques et à fibres optiques – Méthodes d’essai pour les matériaux
non-métalliques –
Partie 201: Essais généraux – Mesure de l’épaisseur des enveloppes isolantes**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

PRICE CODE
CODE PRIX



ICS 29.035.01; 29.060.20

ISBN 978-2-88912-956-0

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references	6
3 Terms and definitions	6
4 Test method	6
4.1 General.....	6
4.2 Measuring equipment.....	6
4.3 Sample and test pieces preparation.....	7
4.4 Measuring procedure.....	7
4.5 Evaluation of the measurement results	7
5 Test report.....	7
Bibliography.....	11
Figure 1 – Measurement of insulation (circular inner profile).....	8
Figure 2 – Measurement of insulation thickness (sectoral-shaped conductor)	8
Figure 3 – Measurement of insulation thickness (stranded conductor).....	9
Figure 4 – Measurement of insulation thickness (stranded conductor).....	9
Figure 5 – Measurement of insulation thickness (uneven outer profile)	10
Figure 6 – Measurement of insulation thickness (twin flat non-sheathed cable).....	10

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ELECTRIC AND OPTICAL FIBRE CABLES – TEST METHODS FOR NON-METALLIC MATERIALS –

Part 201: General tests – Measurement of insulation thickness

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60811-201 has been prepared by IEC technical committee 20: Electric cables.

This Part 201 of IEC 60811 cancels and replaces 8.1 of IEC 60811-1-1:1993, which is withdrawn. Full details of the replacements are shown in Annex A of IEC 60811-100:2012.

There are no technical changes with respect to the previous edition, but see the Foreword to IEC 60811-100:2012.

The text of this standard is based on the following documents:

FDIS	Report on voting
20/1280/FDIS	20/1329/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This part of IEC 60811 shall be read in conjunction with IEC 60811-100.

A list of all the parts in the IEC 60811 series, published under the general title *Electric and optical fibre cables – Test methods for non-metallic materials*, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

The IEC 60811 series specifies the test methods to be used for testing non-metallic materials of all types of cables. These test methods are intended to be referenced in standards for cable construction and for cable materials.

NOTE 1 Non-metallic materials are typically used for insulating, sheathing, bedding, filling or taping within cables.

NOTE 2 These test methods are accepted as basic and fundamental and have been developed and used over many years principally for the materials in all energy cables. They have also been widely accepted and used for other cables, in particular optical fibre cables, communication and control cables and cables for ships and offshore applications.

ELECTRIC AND OPTICAL FIBRE CABLES – TEST METHODS FOR NON-METALLIC MATERIALS –

Part 201: General tests – Measurement of insulation thickness

1 Scope

This Part 201 of IEC 60811 gives the methods for measuring the insulation thicknesses which apply to the most common types of insulating compounds (cross-linked, PVC, PE, PP, etc.).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60811-100:2012, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 100: General*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60811-100 apply.

4 Test method

4.1 General

This part of IEC 60811 shall be used in conjunction with IEC 60811-100.

Unless otherwise specified, tests shall be carried out at room temperature.

Measurement of insulation thickness may be required as an individual test, or as a step in the procedure for carrying out other tests, such as the determination of mechanical properties.

In each case, the method of selecting samples shall be in accordance with the relevant cable standard.

4.2 Measuring equipment

A measuring microscope or a profile projector of at least 10 x magnification or an optical digital image analyser shall be used. These two types of equipment shall allow a reading of 0,01 mm and an estimated reading to three decimal places when measuring insulation with a specified thickness less than 0,5 mm.

In case of doubt, the measuring microscope shall be taken as the reference method.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-