



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 14644-15:2017

# Cleanrooms and associated controlled environments - Part 15: Assessment of suitability for use of equipment and materials by airborne chemical concentration (ISO 14644-15:2017)

## I.S. EN ISO 14644-15:2017

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## National Foreword

I.S. EN ISO 14644-15:2017 is the adopted Irish version of the European Document EN ISO 14644-15:2017, Cleanrooms and associated controlled environments - Part 15: Assessment of suitability for use of equipment and materials by airborne chemical concentration (ISO 14644-15:2017)

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**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN ISO 14644-15**

December 2017

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English Version

**Cleanrooms and associated controlled environments - Part  
15: Assessment of suitability for use of equipment and  
materials by airborne chemical concentration (ISO 14644-  
15:2017)**

Salles propres et environnements maîtrisés apparentés  
- Partie 15: Évaluation de l'aptitude à l'emploi des  
équipements et des matériaux par la détermination de  
la concentration chimique aéroportée (ISO 14644-  
15:2017)

Reinräume und zugehörige Reinraumbereiche - Teil  
15: Bewertung der Reinraumtauglichkeit von Geräten  
und Materialien anhand der chemischen Luft- und  
Oberflächenkonzentration (ISO 14644-15:2017)

This European Standard was approved by CEN on 27 October 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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**EN ISO 14644-15:2017 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 14644-15:2017) has been prepared by Technical Committee ISO/TC 209 “Cleanrooms and associated controlled environments” in collaboration with Technical Committee CEN/TC 243 “Cleanroom technology” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2018 and conflicting national standards shall be withdrawn at the latest by June 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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### **Endorsement notice**

The text of ISO 14644-15:2017 has been approved by CEN as EN ISO 14644-15:2017 without any modification.

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# INTERNATIONAL STANDARD

**ISO  
14644-15**

First edition  
2017-10

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## **Cleanrooms and associated controlled environments —**

### **Part 15: Assessment of suitability for use of equipment and materials by airborne chemical concentration**

*Salles propres et environnements maîtrisés apparentés —*

*Partie 15: Évaluation de l'aptitude à l'emploi des équipements et  
des matériaux par la détermination de la concentration chimique  
aéroportée*



Reference number  
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**ISO 14644-15:2017(E)**



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# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Symbols</b> .....	<b>4</b>
<b>5 Test setup</b> .....	<b>5</b>
5.1 General.....	5
5.2 Closed design.....	5
5.3 Closed design special application.....	6
5.4 Open design.....	7
<b>6 Representative mode</b> .....	<b>7</b>
6.1 Equipment.....	7
6.2 Material.....	7
<b>7 Visual inspection</b> .....	<b>8</b>
7.1 General.....	8
7.2 Equipment.....	8
7.3 Material.....	8
<b>8 Test description</b> .....	<b>9</b>
<b>9 Calculation of the measured concentrations</b> .....	<b>9</b>
<b>10 Calculation of specific emission rate</b> .....	<b>10</b>
10.1 Calculation of specific emission rate — Closed design.....	10
10.2 Calculation of specific emission rate — Open design.....	11
<b>11 Assessment</b> .....	<b>11</b>
11.1 General.....	11
11.2 Required input data.....	12
11.3 Calculation to determine the effect on a cleanroom or controlled zone.....	12
11.4 Assessment of the suitability of material(s) or equipment for an existing cleanroom or controlled zone.....	13
<b>12 Documentation</b> .....	<b>13</b>
12.1 General.....	13
12.2 Common documentation requirements.....	13
12.3 Test documentation.....	14
12.4 Visual inspection.....	14
12.4.1 Equipment.....	14
12.4.2 Materials.....	14
<b>Annex A (informative) Example calculation for suitability assessment of one equipment (existing installation)</b> .....	<b>15</b>
<b>Annex B (informative) Example calculation for suitability assessment of wall material (existing cleanroom/clean zone installation)</b> .....	<b>17</b>
<b>Annex C (informative) Suitability assessment of a combination of equipment and floor material in a cleanroom to be designed</b> .....	<b>19</b>
<b>Bibliography</b> .....	<b>21</b>

## ISO 14644-15:2017(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 209, *Cleanrooms and associated controlled environments*.

A list of all parts in the ISO 14644 series can be found on the ISO website.

## **Introduction**

Cleanrooms and associated controlled environments provide for the control of contamination to levels appropriate for accomplishing contamination-sensitive activities. Products and processes that benefit from the control of contamination include those in such industries as aerospace, microelectronics, optics, nuclear, and life sciences (pharmaceuticals, medical devices, food, healthcare).

This document addresses the cleanroom classification of air cleanliness by chemical concentration to the suitability of equipment for use in cleanrooms and associated controlled environments.

Examples and suitability assessments are given in [Annexes A, B and C](#).



# Cleanrooms and associated controlled environments —

## Part 15:

## Assessment of suitability for use of equipment and materials by airborne chemical concentration

### 1 Scope

This document provides requirements and guidelines for assessing the chemical airborne cleanliness of equipment and materials which are foreseen to be used in cleanrooms and associated controlled environments which are linked to the ISO standard for cleanliness classes by chemical concentration (see ISO 14644-8).

The following are outside the scope of this document:

- health and safety requirements;
- compatibility with cleaning agents and techniques;
- cleanability;
- biocontamination;
- specific requirements of equipment and materials for processes and products;
- design details of equipment.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14644-8:2013, *Cleanrooms and associated controlled environments — Part 8: Classification of air cleanliness by chemical concentration (ACC)*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

#### 3.1

##### air chemical contamination

any non-particulate chemical specie(s) in the air that can, by its chemical nature, adversely affect the product, process or equipment

[SOURCE: ISO 14644-8:2013, 3.1.3, modified — “substance” has been replaced by “non-particulate chemical specie(s)”.]

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