



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 16228:2018

# Fasteners - Types of inspection documents (ISO 16228:2017)

## I.S. EN ISO 16228:2018

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):*

*NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.*

*This document is based on:*

EN ISO 16228:2018

*Published:*

2018-02-07

*This document was published under the authority of the NSAI and comes into effect on:*

2018-02-25

ICS number:

21.060.01

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

## National Foreword

I.S. EN ISO 16228:2018 is the adopted Irish version of the European Document EN ISO 16228:2018, Fasteners - Types of inspection documents (ISO 16228:2017)

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

**Compliance with this document does not of itself confer immunity from legal obligations.**

*In line with international standards practice the decimal point is shown as a comma (,) throughout this document.*

This page is intentionally left blank

EUROPEAN STANDARD

EN ISO 16228

NORME EUROPÉENNE

EUROPÄISCHE NORM

February 2018

---

ICS 21.060.01

English Version

## Fasteners - Types of inspection documents (ISO 16228:2017)

Fixations - Types de documents de contrôle (ISO 16228:2017)

Mechanische Verbindungselemente - Arten von Prüfbescheinigungen (ISO 16228:2017)

This European Standard was approved by CEN on 3 August 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN ISO 16228:2018 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 16228:2018) has been prepared by Technical Committee ISO/TC 2 “Fasteners” in collaboration with Technical Committee CEN/TC 185 “Fasteners” the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2018, and conflicting national standards shall be withdrawn at the latest by August 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 16228:2017 has been approved by CEN as EN ISO 16228:2018 without any modification.

This page is intentionally left blank



**INTERNATIONAL  
STANDARD**

**ISO  
16228**

First edition  
2017-11

---

---

**Fasteners — Types of inspection  
documents**

*Fixations — Types de documents de contrôle*



Reference number  
ISO 16228:2017(E)

© ISO 2017

**ISO 16228:2017(E)**



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2017, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
Ch. de Blandonnet 8 • CP 401  
CH-1214 Vernier, Geneva, Switzerland  
Tel. +41 22 749 01 11  
Fax +41 22 749 09 47  
copyright@iso.org  
www.iso.org

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Inspection</b> .....	<b>2</b>
4.1 Types of inspection documents for material.....	2
4.2 Types of inspection for fasteners.....	3
4.2.1 Non-specific inspection for fasteners.....	3
4.2.2 Specific inspection for fasteners.....	3
4.3 Types of inspection documents for fasteners.....	3
4.3.1 General.....	3
4.3.2 Fastener declaration of compliance F2.1.....	3
4.3.3 Fastener test report F2.2.....	4
4.3.4 Fastener test report F3.1.....	4
4.3.5 Fastener test report F3.2.....	4
<b>5 Requirements for fastener inspection documents</b> .....	<b>4</b>
5.1 General.....	4
5.2 Maintenance of data for inspection documents.....	5
5.3 Traceability.....	5
5.4 Inspection document sources.....	5
5.5 Subcontracted tests and/or inspection.....	6
5.6 Sampling.....	6
5.7 Reporting of test/inspection results.....	6
5.8 Minimum results to be included for each type of fasteners.....	7
5.9 Validation of the inspection document.....	9
<b>6 Required content for each type of fastener inspection document</b> .....	<b>9</b>
6.1 General.....	9
6.2 Content of the fastener declaration of compliance F2.1.....	10
6.3 Content of the fastener test report F2.2.....	10
6.4 Content of the fastener test report F3.1.....	11
6.5 Content of the fastener test report F3.2.....	12
<b>7 Amendment to inspection documents</b> .....	<b>13</b>
<b>8 Transmission of inspection documents</b> .....	<b>13</b>
<b>Annex A (informative) Examples of inspection documents</b> .....	<b>14</b>
<b>Annex B (informative) Code numbers applicable to fasteners</b> .....	<b>18</b>
<b>Bibliography</b> .....	<b>26</b>

## ISO 16228:2017(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 2, *Fasteners*, Subcommittee SC 7, *Reference standards*.

## **Introduction**

This document specifies the fastener inspection documents which can be supplied when requested at the time of the order.

Before publication of this document, inspection documents according to ISO 10474 or EN 10204 were also applied for fasteners. This document was developed specifically for fasteners, as a preferred alternative to ISO 10474 or EN 10204.

Data in inspection documents may be collected from in-process control during the manufacture of the fasteners and/or from final control on the finished fasteners based on sampling. In-process control during manufacture within a certified quality assurance system operated by the manufacturer gives the most reliable information about conformance of the fasteners (for more information regarding acceptance inspection or quality assurance for fasteners, see ISO 3269 or ISO 16426).

Inspection documents for fasteners may include material, mechanical, physical, dimensional, functional and finish-coating properties, as agreed at the time of the order.



# Fasteners — Types of inspection documents

## 1 Scope

This document specifies the different types of fastener inspection documents issued by the fastener manufacturer or distributor and/or by the external authorized representative on specific request of the purchaser at the time of the order.

- declaration of compliance (F2.1);
- test reports (F2.2, F3.1 and F3.2).

NOTE The term “certificate” is in common use, however for fastener inspection documents the terminology to be used is “test report”.

This document specifies requirements for the content of each fastener inspection document, in conjunction with the order, the relevant standards and/or specified requirements.

This document is applicable to finished fasteners such as bolts, screws, studs, nuts, washers, pins, rivets, etc. made of steel, stainless steel, non-ferrous metal or non-metallic material.

This document does not apply to special-purpose or specially engineered applications requiring other types of procedures (e.g. initial samples).

Examples of inspection documents are given in [Annex A](#). An example of a coding system identifying the sections in fastener inspection documents is given in [Annex B](#).

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 898-1, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 1: Bolts, screws and studs with specified property classes — Coarse thread and fine pitch thread*

ISO 898-2, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 2: Nuts with specified property classes — Coarse thread and fine pitch thread*

ISO 898-3,<sup>1)</sup> *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 3: Flat washers with specified property classes*

ISO 898-5, *Mechanical properties of fasteners made of carbon steel and alloy steel — Part 5: Set screws and similar threaded fasteners with specified hardness classes — Coarse thread and fine pitch thread*

ISO 1891-4:2017, *Fasteners — Terminology — Part 4: Control, inspection, delivery, acceptance and quality*

ISO 2320, *Fasteners — Prevailing torque steel nuts — Functional properties*

ISO 2702, *Heat-treated steel tapping screws — Mechanical properties*

ISO 3269, *Fasteners — Acceptance inspection*

ISO 3506-1, *Mechanical properties of corrosion-resistant stainless steel fasteners — Part 1: Bolts, screws and studs*

---

1) Under preparation.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-