



**NSAI**  
Standards

Irish Standard  
I.S. EN 1329-1:2014+A1:2018

Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system

**I.S. EN 1329-1:2014+A1:2018**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## National Foreword

I.S. EN 1329-1:2014+A1:2018 is the adopted Irish version of the European Document EN 1329-1:2014+A1:2018, Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) - Part 1: Specifications for pipes, fittings and the system

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**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 1329-1:2014+A1**

March 2018

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English Version

**Plastics piping systems for soil and waste discharge (low  
and high temperature) within the building structure -  
Unplasticized poly(vinyl chloride) (PVC-U) - Part 1:  
Specifications for pipes, fittings and the systems**

Systèmes de canalisations en plastique pour  
l'évacuation des eaux-vannes et des eaux usées (à  
basse et à haute température) à l'intérieur de la  
structure des bâtiments - Poly(chlorure de vinyle) non  
plastifié (PVC-U) - Partie 1 : Spécifications pour tubes,  
raccords et le système

Kunststoff-Rohrleitungssysteme zum Ableiten von  
Abwasser (niedriger und hoher Temperatur) innerhalb  
der Gebäudestruktur - Weichmacherfreies  
Polyvinylchlorid (PVC-U) - Teil 1: Anforderungen an  
Rohre, Formstücke und das Rohrleitungssystem

This European Standard was approved by CEN on 1 December 2013 and includes Amendment 1 approved by CEN on 27 November 2017.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## EN 1329-1:2014+A1:2018 (E)

## Foreword

This document (EN 1329-1:2014+A1:2018) has been prepared by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems”, the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2018, and conflicting national standards shall be withdrawn at the latest by September 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1 approved by CEN on 11 November 2017.

This document supersedes A1 EN 1329-1:2014 A1.

The start and finish of text introduced or altered by amendment is indicated in the text by tags A1 A1 .

EN 1329 consists of the following parts:

- EN 1329-1, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system* [the present document];
- CEN/TS 1329-2, *Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure — Unplasticized poly(vinyl chloride) (PVC-U) — Part 2: Guidance for the assessment of conformity* [Technical Specification].

The main changes are:

- specification of the scope with restriction to solid wall;
- updating of the normative references;
- alignments of products characteristics for BD applications with UD applications (EN 1401-1) for  $d_n \geq 110$  mm;
- introduction of alternative test methods to DCMT for the evaluation of the gelation of PVC;
- explicit integration of designs of fittings.

System Standards are based on the results of the work undertaken in ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids”, which is a Technical Committee of the International Organization for Standardization (ISO).

They are supported by separate standards on test method to which references are made throughout the System Standard.

The System Standards are consistent with general standards on functional requirements and on recommended practice for installation.



According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 1329-1:2014+A1:2018 (E)****1 Scope**

This part of EN 1329 specifies the requirements for solid wall unplasticized poly(vinyl chloride) (PVC-U) pipes, fittings and the system intended for:

- soil and waste discharge applications (low and high temperature) inside buildings (application area code “B”);
- soil and waste discharge applications (low and high temperature) for both inside buildings and buried in ground within the building structure (application area code “BD”).

NOTE 1 The intended use is reflected in the marking of products by “B” or “BD”.

NOTE 2 For use buried in ground within the building structure are intended only those components (marked with “BD”) with nominal outside diameters equal to or greater than 75 mm.

This part of EN 1329 is also applicable to PVC-U pipes, fittings and the system intended for the following purposes:

- ventilating part of the pipework in association with discharge applications;
- rainwater pipework within the building structure.

It also specifies the test parameters for the test method referred to in this European Standard.

This European Standard covers a range of nominal sizes, a range of pipes and fittings series and gives recommendations concerning colours.

NOTE 3 It is the responsibility of the purchaser or specifier to make the appropriate selections from these aspects, taking into account their particular requirements and any relevant national regulations and installation practices or codes.

For external above ground application additional requirements depending on the climate should be agreed between the manufacturer and the user.

NOTE 4 Pipes, fittings and other components conforming to any of the plastics product standards listed in Annex B can be used with pipes and fittings conforming to this European Standard, provided they conform to the requirements for joint dimensions given in Clause 6 and to the requirements of Table 24.

NOTE 5 Joints and adhesives are considered to be part of the system as covered in the scope.

**2 Normative references**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 681-1, *Elastomeric seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric Seals — Materials requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 1401-1:2009, *Plastics piping systems for non-pressure underground drainage and sewerage — Unplasticized poly(vinyl chloride) (PVC-U) — Part 1: Specifications for pipes, fittings and the system*

EN 1905, *Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) pipes, fittings and material — Method for assessment of the PVC content based on total chlorine content*

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