



**NSAI**  
Standards

Irish Standard  
I.S. EN 62784:2018

# Vacuum cleaners and dust extractors providing equipment protection level Dc for the collection of combustible dusts - Particular requirements

**I.S. EN 62784:2018**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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*This document is based on:*

EN 62784:2018

*Published:*

2018-12-14

*This document was published  
under the authority of the NSAI  
and comes into effect on:*

2019-01-01

ICS number:

17.080

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

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## National Foreword

I.S. EN 62784:2018 is the adopted Irish version of the European Document EN 62784:2018, Vacuum cleaners and dust extractors providing equipment protection level Dc for the collection of combustible dusts - Particular requirements

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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EUROPEAN STANDARD

**EN 62784**

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2018

ICS 17.080

English Version

**Vacuum cleaners and dust extractors providing equipment  
protection level Dc for the collection of combustible dusts -  
Particular requirements  
(IEC 62784:2017)**

Aspirateurs et extracteurs de poussières procurant un  
niveau de protection du matériel Dc, pour la collecte des  
poussières combustibles - Exigences particulières  
(IEC 62784:2017)

Besondere Anforderungen für Staubsauger und Entstauber  
mit dem Geräteschutzniveau Dc für die Aufnahme von  
brennbaren Stäuben  
(IEC 62784:2017)

This European Standard was approved by CENELEC on 2017-06-26. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN 62784:2018 (E)****European foreword**

The text of document 61J/660/FDIS, future edition 1 of IEC 62784, prepared by SC 61J "Electrical motoroperated cleaning appliances for commercial use" of IEC/TC 61 "Safety of household and similar electrical appliances" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 62784:2018.

The following dates are fixed:

- latest date by which the document has to be (dop) 2019-06-14  
implemented at national level by  
publication of an identical national  
standard or by endorsement
- latest date by which the national (dow) 2021-12-14  
standards conflicting with the  
document have to be withdrawn

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**Endorsement notice**

The text of the International Standard IEC 62784:2017 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60335-2-2	NOTE	Harmonized as EN 60335-2-2.
IEC 60335-2-67	NOTE	Harmonized as EN 60335-2-67.
IEC 60335-2-68	NOTE	Harmonized as EN 60335-2-68.
IEC 60335-2-72	NOTE	Harmonized as EN 60335-2-72.
IEC 60335-2-100	NOTE	Harmonized as EN 50636-2-100.
IEC 60364 (series)	NOTE	Harmonized as HD 60364 (series).
IEC 60601-1 (series)	NOTE	Harmonized as EN 60601-1 (series).
IEC 62841 (series)	NOTE	Harmonized as EN 62841 (series).

**Annex ZA**

(normative)

**Normative references to international publications  
with their corresponding European publications**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 When an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60079-0 (mod)	2011	Explosive atmospheres -- Part 0: Equipment - General requirements	EN 60079-0	2012
-	-		+ A11	2013
IEC 60079-31	-	Explosive atmospheres - Part 31: Equipment dust ignition protection by enclosure "t"	EN 60079-31	-
IEC 60335-2-69	-	Household and similar electrical appliances- - Safety - Part 2-69: Particular requirements for wet and dry vacuum cleaners for commercial use		-

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**IEC 62784**

Edition 1.0 2017-05

# **INTERNATIONAL STANDARD**

## **NORME INTERNATIONALE**

**Vacuum cleaners and dust extractors providing equipment protection level Dc  
for the collection of combustible dusts – Particular requirements**

**Aspirateurs et extracteurs de poussières procurant un niveau de protection du  
matériel Dc, pour la collecte des poussières combustibles – Exigences  
particulières**



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IEC Central Office  
3, rue de Varembe  
CH-1211 Geneva 20  
Switzerland

Tel.: +41 22 919 02 11  
Fax: +41 22 919 03 00  
[info@iec.ch](mailto:info@iec.ch)  
[www.iec.ch](http://www.iec.ch)

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**IEC 62784**

Edition 1.0 2017-05

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE

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**Vacuum cleaners and dust extractors providing equipment protection level Dc  
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**Aspirateurs et extracteurs de poussières procurant un niveau de protection du  
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particulières**

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ICS 97.080

ISBN 978-2-8322-4346-6

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## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**VACUUM CLEANERS AND DUST EXTRACTORS PROVIDING  
EQUIPMENT PROTECTION LEVEL Dc FOR THE COLLECTION  
OF COMBUSTIBLE DUSTS – PARTICULAR REQUIREMENTS**

## FOREWORD

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International standard IEC 62784 has been prepared by subcommittee 61J: Electrical motor-operated cleaning appliances for commercial use, of IEC technical committee 61: Safety of household and similar electrical appliances.

This standard cancels and replaces Annex CC of IEC 60335-2-69, on which this standard is based.

The text of this standard is based on the following documents:

FDIS	Report on voting
61J/660/FDIS	61J/667/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

## INTRODUCTION

This document recognizes the internationally accepted level of protection against hazards such as electrical, mechanical, thermal, fire and radiation of appliances when operated as in normal use taking into account the manufacturer's instructions. It also covers abnormal situations that can be expected in practice and takes into account the way in which electromagnetic phenomena can affect the safe operation of appliances.

This document takes into account the requirements of IEC 60364 as far as possible so that there is compatibility with the wiring rules when the appliance is connected to the supply mains. However, national wiring rules may differ.

An appliance employing materials or having forms of construction differing from those detailed in the requirements of this standard may be examined and tested according to the intent of the requirements and, if found to be substantially equivalent, may be considered to comply with the standard.

IEC 62784 contains the result of the work of IEC SC61J JWG1. The joint working group was established in April 2009 to prepare, or ensure the coordination of (within SC61J) international standards and specifications for vacuum cleaners and dust extractors in collaboration with TC31, intended for the collection of dusts which present an explosion risk.

This document for "vacuum cleaners and dust extractors providing equipment protection level Dc for the collection of combustible dusts" reflects the final agreement of JWG1.

## **VACUUM CLEANERS AND DUST EXTRACTORS PROVIDING EQUIPMENT PROTECTION LEVEL D<sub>c</sub> FOR THE COLLECTION OF COMBUSTIBLE DUSTS – PARTICULAR REQUIREMENTS**

### **1 Scope**

This International Standard covers electrical mobile motor-operated vacuum cleaners Equipment Protection Level (EPL) D<sub>c</sub>.

This includes dust extractors, for wet suction or dry suction, intended for commercial indoor use with or without attachments, to collect combustible dust in an explosive dust atmosphere.

The requirements for the construction and testing covered by this document are applied in addition to the requirements for commercial and industrial vacuum cleaners in IEC 60335-2-69.

This document supplements and modifies the requirements of IEC 60079-0. Whenever a requirement of this standard is in conflict with a requirement of IEC 60079-0 the requirement of this standard will take precedence.

The following power systems are covered:

- mains powered motors up to a rated voltage of 250 V for single-phase appliances and 480 V for other appliances.

This document does not cover specific hazards associated with extreme ambient temperatures (less than –20 °C or higher than 40 °C) unless otherwise marked by the manufacturer as given in IEC 60079-0. The temperatures shall not exceed the temperature range of –20 °C to +60 °C.

This document does not cover motorized cleaning heads for which additional requirements are under consideration.

This document does not apply to

- back-pack vacuum cleaners;
- vacuum cleaners with a traction drive;
- vacuum cleaners and water-suction cleaning appliances for household use (IEC 60335-2-2);
- floor treatment machines for commercial use (IEC 60335-2-67, IEC 60335-2-72);
- spray extraction machines for commercial use (IEC 60335-2-68);
- hand-held mains-operated electrical garden blowers, vacuums and blower vacuums (IEC 60335-2-100);
- hand-held and transportable motor-operated electric tools (IEC 62841 series);
- appliances for medical purposes (IEC 60601-1);
- machines designed for use in corrosive environments;
- machines designed for picking up flammable liquids;
- machines designed for use in explosive environments due to the presence of explosive substances or pyrotechnical products, or unstable chemical substances.

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