



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 18275:2018

Welding consumables - Covered electrodes  
for manual metal arc welding of high-  
strength steels - Classification (ISO  
18275:2018)

**I.S. EN ISO 18275:2018**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

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## National Foreword

I.S. EN ISO 18275:2018 is the adopted Irish version of the European Document EN ISO 18275:2018, Welding consumables - Covered electrodes for manual metal arc welding of high-strength steels - Classification (ISO 18275:2018)

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**EUROPEAN STANDARD**

**EN ISO 18275**

**NORME EUROPÉENNE**

**EUROPÄISCHE NORM**

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Supersedes EN ISO 18275:2012

English Version

**Welding consumables - Covered electrodes for manual  
metal arc welding of high-strength steels - Classification  
(ISO 18275:2018)**

Produits consommables pour le soudage - Électrodes  
enrobées pour le soudage manuel à l'arc des aciers à  
haute résistance - Classification (ISO 18275:2018)

Schweißzusätze - Umhüllte Stabelektroden zum  
Lichtbogenhandschweißen von hochfesten Stählen -  
Einteilung (ISO 18275:2018)

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**EN ISO 18275:2018 (E)**

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