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Standards

Irish Standard
I.S. EN 3818:2019

# Aerospace series - Bolts, MJ threads, in titanium alloy TI-P64001 - Strength class: 1 100 MPa (at ambient temperature) - Technical specification

**I.S. EN 3818:2019**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## National Foreword

I.S. EN 3818:2019 is the adopted Irish version of the European Document EN 3818:2019, Aerospace series - Bolts, MJ threads, in titanium alloy TI-P64001 - Strength class: 1 100 MPa (at ambient temperature) - Technical specification

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EUROPEAN STANDARD

NORME EUROPÉENNE

EUROPÄISCHE NORM

# EN 3818

May 2019

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Supersedes EN 3818:2004

English Version

# Aerospace series - Bolts, MJ threads, in titanium alloy TI-P64001 - Strength class: 1 100 MPa (at ambient temperature) - Technical specification

Série aérospatiale - Vis à filetage MJ, en alliage de titane TI-P64001 - Classe de résistance : 1 100 MPa (à température ambiante) - Spécification technique

Luft- und Raumfahrt - Schrauben, MJ-Gewinde, aus Titanlegierung TI-P64001 - Festigkeitsklasse: 1 100 MPa (bei Raumtemperatur) - Technische Lieferbedingungen

This European Standard was approved by CEN on 2 December 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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## European foreword

This document (EN 3818:2019) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2019, and conflicting national standards shall be withdrawn at the latest by November 2019.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 3818:2004.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

# 1 Scope

This European standard specifies the characteristics, qualification and acceptance requirements for bolts with MJ threads in TI-P64001, for aerospace applications.

Strength class: 1 100 MPa[1].

It is applicable whenever referenced.

# 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 2859-1, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

ISO 3452-1, *Non-destructive testing — Penetrant testing — Part 1: General principles*

ISO 4288, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Rules and procedures for the assessment of surface texture*

ISO 5855-2, *Aerospace — MJ threads — Part 2: Limit dimensions for bolts and nuts*

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 7961, *Aerospace — Bolts — Test methods*

# 3 Terms and definitions

For the purposes of this standard the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— IEC Electropedia: available at http://www.electropedia.org/

— ISO Online browsing platform: available at http://www.iso.org/obp

**3.1**
**batch**
quantity of finished bolts, of the same type and same diameter, produced from a material obtained from the same melt, manufactured in the course of the same production cycle, following the same manufacturing route and having undergone all the relevant heat treatments and surface treatments

**3.2**
**inspection lot**
quantity of bolts from a single production batch with the same part number which completely defines the bolt

1 Minimum tensile strength of the material at ambient temperature