



NSAI
Standards

Irish Standard
I.S. EN ISO 1518-1:2019

Paints and varnishes - Determination of scratch resistance - Part 1: Constant-loading method (ISO 1518-1:2019)

I.S. EN ISO 1518-1:2019

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NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

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National Foreword

I.S. EN ISO 1518-1:2019 is the adopted Irish version of the European Document EN ISO 1518-1:2019, Paints and varnishes - Determination of scratch resistance - Part 1: Constant-loading method (ISO 1518-1:2019)

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EUROPEAN STANDARD

EN ISO 1518-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2019

ICS 87.040

Supersedes EN ISO 1518-1:2011

English Version

Paints and varnishes - Determination of scratch resistance - Part 1: Constant-loading method (ISO 1518-1:2019)

Peintures et vernis - Détermination de la résistance à la
rayure - Partie 1: Méthode à charge constante (ISO
1518-1:2019)

Beschichtungsstoffe - Bestimmung der
Kratzbeständigkeit - Teil 1: Verfahren mit konstanter
Last (ISO 1518-1:2019)

This European Standard was approved by CEN on 2 June 2019.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

European foreword

This document (EN ISO 1518-1:2019) has been prepared by Technical Committee ISO/TC 35 "Paints and varnishes" in collaboration with Technical Committee CEN/TC 139 "Paints and varnishes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2020, and conflicting national standards shall be withdrawn at the latest by January 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1518-1:2011.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 1518-1:2019 has been approved by CEN as EN ISO 1518-1:2019 without any modification.

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**INTERNATIONAL
STANDARD**

**ISO
1518-1**

Second edition
2019-06

**Paints and varnishes — Determination
of scratch resistance —**

**Part 1:
Constant-loading method**

*Peintures et vernis — Détermination de la résistance à la rayure —
Partie 1: Méthode à charge constante*



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CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

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Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Principle	2
5 Apparatus	2
6 Sampling	3
7 Test panels	4
7.1 Substrate.....	4
7.2 Preparation and coating.....	4
7.3 Drying and conditioning.....	4
7.4 Thickness of coating.....	5
8 Procedure	5
8.1 Test conditions.....	5
8.2 General test procedure.....	5
8.3 Procedure for a single specified load (“pass/fail” test).....	5
8.4 Procedure for determination of the minimum load to cause penetration.....	5
8.5 Evaluation of the scribe.....	6
9 Precision	6
10 Test report	6
Bibliography	8

ISO 1518-1:2019(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This second edition cancels and replaces the first edition (ISO 1518-1:2011), which has been technically revised. The main changes compared to the previous edition are as follows:

- [Clause 3](#), Terms and definitions, has been added;
- for the hard-metal tip, styli with tips of diameter 0,75 mm and 3,0 mm have been added;
- a description of the test panels has been added;
- scoring of the surface has been added to the evaluation;
- a requirement to examine the tip of the stylus for damage, contamination and smooth in appearance has been added;
- [Clauses 7](#) and [10](#) have been aligned to ISO 1518-2.

A list of all parts in the ISO 1518 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Paints and varnishes — Determination of scratch resistance —

Part 1: Constant-loading method

1 Scope

This document specifies a test method for determining under defined conditions the resistance of a single coating or a multi-coat system of paint, varnish or related product to penetration by scratching with a scratch stylus loaded with a specified load. Penetration of the stylus is to the substrate, except in the case of a multi-coat system, in which case the stylus can penetrate either to the substrate or to an intermediate coat.

The method specified can be carried out

- a) either as a “pass/fail” test, by testing with a single specified load applied to the stylus to assess conformity with a particular specification, or
- b) as an assessment test by applying increasing loads to the stylus to determine the minimum load at which the coating is penetrated.

NOTE Neither this document nor ISO 1518-2 specifies a method using a curved stylus, which is specified in ISO 12137. The choice between the three methods will depend on the particular practical problem.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1513, *Paints and varnishes — Examination and preparation of test samples*

ISO 1514, *Paints and varnishes — Standard panels for testing*

ISO 2808, *Paints and varnishes — Determination of film thickness*

ISO 4618, *Paints and varnishes — Terms and definitions*

ISO 15528, *Paints, varnishes and raw materials for paints and varnishes — Sampling*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4618 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

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