



NSAI
Standards

Irish Standard
I.S. EN ISO 19085-2:2017&LC:2018

Woodworking machines - Safety - Part 2:
Horizontal beam panel circular sawing
machines (ISO 19085-2:2017, Corrected
version 2017-11-01)

I.S. EN ISO 19085-2:2017&LC:2018

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National Foreword

I.S. EN ISO 19085-2:2017&LC:2018 is the adopted Irish version of the European Document EN ISO 19085-2:2017, Woodworking machines - Safety - Part 2: Horizontal beam panel circular sawing machines (ISO 19085-2:2017, Corrected version 2017-11-01)

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Correction Notice

Reference: EN ISO 19085-2:2017

Title: Woodworking machines - Safety - Part 2: Horizontal beam panel circular sawing machines (ISO 19085-2:2017, Corrected version 2017-11-01)

Work Item: 00142181

Brussels, 2018-01-24

please include the following minor editorial correction(s) in the document related to:

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- UAP
- TC Approval
- 2nd TC Approval
- Publication
- Parallel Publication

It has been brought to our attention that this document, issued on 2017-08-23, requires modification.

ISO has published corrected English and French versions of ISO 19085-2:2017 (Corrected version 2017-11-01).

Titles and Forewords have been updated accordingly.

Please find enclosed the updated English and French versions.

We apologise for any inconvenience this may cause.

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- UAP
- TC Approval
- 2nd TC Approval
- Publication
- Parallel Publication

It has been brought to our attention that this document, issued on **2017-08-23**, requires modification:

The superseding information was missing in both the title pages and the European foreword.

Please find enclosed the updated English and French versions.

We apologise for any inconvenience this may cause.

EUROPEAN STANDARD

EN ISO 19085-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

August 2017

ICS 13.110; 79.120.10

Supersedes EN 1870-13:2007+A2:2012

English Version

**Woodworking machines - Safety - Part 2: Horizontal beam
panel circular sawing machines (ISO 19085-2:2017,
Corrected version 2017-11-01)**

Machines à bois - Sécurité - Partie 2: Scies circulaires à
panneaux horizontales à presseur (ISO 19085-2:2017,
Version corrigée 2017-11-01)

Holzbearbeitungsmaschinen - Sicherheit - Teil 2:
Horizontale Plattenkreissägemaschinen mit
Druckbalken (ISO 19085-2:2017, korrigierte Fassung
2017-11-01)

This European Standard was approved by CEN on 11 September 2016.

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EN ISO 19085-2:2017 (E)

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European foreword

This document (EN ISO 19085-2:2017) has been prepared by Technical Committee ISO/TC 39 “Machine tools” in collaboration with Technical Committee CEN/TC 142 “Woodworking machines - Safety” the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by February 2018, and conflicting national standards shall be withdrawn at the latest by February 2018.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 19085-2:2017, Corrected version 2017-11-01 has been approved by CEN as EN ISO 19085-2:2017 without any modification.

Annex ZA
(informative)

Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association to provide one means of conforming to Essential Requirements of the New Approach Machinery Directive 2006/42/EC.

Once this standard is cited in the Official Journal of the European Union under that Directive, compliance with the normative clauses of this standard confers, within the limits of the scope of this standard, a presumption of conformity with the relevant Essential Requirements, of that Directive and associated EFTA regulations.

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WARNING — Other requirements and other EU Directives may be applicable to the product(s) falling within the scope of this standard.

INTERNATIONAL STANDARD

ISO 19085-2

First edition
2017-07

Corrected version
2017-11

Woodworking machines — Safety —

Part 2:

Horizontal beam panel circular sawing machines

Machines à bois — Sécurité —

Partie 2: Scies circulaires à panneaux horizontales à presseur



Reference number
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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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The committee responsible for this document is ISO/TC 39, *Machine tools*, Subcommittee SC 4, *Woodworking machines*.

This document is intended to be used in conjunction with ISO 19085-1:2017, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

This corrected version of ISO 19085-2:2017 incorporates the following corrections:

- [Figures 5](#) and [9](#) have been changed.

ISO 19085-2:2017(E)

Introduction

The ISO 19085 series of International Standards provides technical safety requirements for the design and construction of woodworking machinery. It concerns designers, manufacturers, suppliers and importers of the machines specified in the Scope. It also includes a list of informative items that the manufacturer will need to give to the user.

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

The full set of requirements for a particular type of woodworking machine are those given in the part of ISO 19085 applicable to that type, together with the relevant requirements from ISO 19085-1:2017, to the extent specified in the Scope of the applicable part of ISO 19085.

As far as possible, in parts of ISO 19085 other than ISO 19085-1:2017, safety requirements are referenced to the relevant sections of ISO 19085-1:2017, to avoid repetition and reduce their length. The other parts contain replacements and additions to the common requirements given in ISO 19085-1:2017.

Thus, [Clauses 5, 6, 7](#) and [8](#), with their subclauses and the annexes of this document can either

- confirm as a whole,
- confirm with additions,
- exclude in total, or
- replace with specific text

the corresponding subclauses or annexes of ISO 19085-1:2017.

This interrelation is indicated in the first paragraph of each subclause or annex right after the title by one of the following statements:

- “This subclause of ISO 19085-1:2017 applies”;
- “This subclause of ISO 19085-1:2017 applies with the following additions”, or “This subclause of ISO 19085-1:2017 applies with the following additions, subdivided into further specific subclauses.”;
- “This subclause of ISO 19085-1:2017 does not apply.”;
- “This subclause of ISO 19085-1:2017 is replaced by the following text.”, or “This subclause of ISO 19085-1:2017 is replaced by the following text, subdivided into further specific subclauses.”.

Specific subclauses and annexes in this part of ISO 19085 without correspondent in ISO 19085-1:2017 are indicated by the introductory sentence: “Subclause (or annex) specific to this part of ISO 19085.”

[Clauses 1, 2, 4](#) replace the correspondent clauses of ISO 19085-1:2017, with no need for indication since they are specific to each part of the series.

NOTE Requirements for tools are given in EN 847-1:2013 and EN 847-2:2013.

Woodworking machines — Safety —

Part 2: Horizontal beam panel circular sawing machines

1 Scope

This document gives the safety requirements and measures for horizontal beam panel circular sawing machines with the saw carriage of the front cutting line mounted below the work-piece support, which are manually and/or powered loaded and manually unloaded, hereinafter referred to as “machines”.

It deals with all significant hazards, hazardous situations and events as listed in [Clause 4](#), relevant to the machines, when operated, adjusted and maintained as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse. Also, transport, assembly, dismantling, disabling and scrapping phases have been taken into account.

NOTE For relevant but not significant hazards, e.g. sharp edges of the machine frame, see ISO 12100:2010.

It is also applicable to machines fitted with one or more of the following devices/additional working units, whose hazards have been dealt with:

- side pressure device;
- device for powered unloading;
- unit for scoring;
- unit for post-formed/soft-formed edge pre-cutting;
- panel turning device;
- front side turn table;
- pushing out device;
- pneumatic clamping of the saw blade;
- powered panel loading device;
- device for grooving by milling tool;
- one or more additional cutting lines inside the machine for longitudinal and/or head cut (before the transversal cutting line);
- work-piece vacuum clamping as part of a front side turn table or of a panel loading device.

The machines are designed for cutting panels consisting of

- a) solid wood,
- b) material with similar physical characteristics to wood (see ISO 19085-1:2017, 3.2),
- c) gypsum boards, gypsum bounded fibreboards,
- d) composite boards made from the materials listed above, and
- e) composite materials with core consisting of e.g. polyurethane or mineral material laminated with light alloy.

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