



NSAI
Standards

Irish Standard
I.S. EN ISO 527-1:2019

Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1:2019)

I.S. EN ISO 527-1:2019

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN ISO 527-1:2019 is the adopted Irish version of the European Document EN ISO 527-1:2019, Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1:2019)

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EUROPEAN STANDARD

EN ISO 527-1

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2019

ICS 83.080.01

Supersedes EN ISO 527-1:2012

English Version

Plastics - Determination of tensile properties - Part 1: General principles (ISO 527-1:2019)

Plastiques - Détermination des propriétés en traction -
Partie 1: Principes généraux (ISO 527-1:2019)

Kunststoffe - Bestimmung der Zugeigenschaften - Teil
1: Allgemeine Grundsätze (ISO 527-1:2019)

This European Standard was approved by CEN on 20 July 2019.

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EN ISO 527-1:2019 (E)

Contents	Page
European foreword.....	3

European foreword

This document (EN ISO 527-1:2019) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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INTERNATIONAL STANDARD

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Plastics — Determination of tensile properties —

Part 1: General principles

*Plastiques — Détermination des propriétés en traction —
Partie 1: Principes généraux*



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Contents

	Page
Foreword	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Principle and methods	6
4.1 Principle.....	6
4.2 Method.....	6
5 Apparatus	7
5.1 Testing machine.....	7
5.1.1 General.....	7
5.1.2 Test speeds.....	7
5.1.3 Grips.....	7
5.1.4 Force indicator.....	8
5.1.5 Strain indicator.....	8
5.1.6 Recording of data.....	10
5.2 Devices for measuring width and thickness of the test specimens.....	11
6 Test specimens	11
6.1 Shape and dimensions.....	11
6.2 Preparation of specimens.....	11
6.3 Gauge marks.....	11
6.4 Checking the test specimens.....	11
6.5 Anisotropy.....	12
7 Number of test specimens	12
8 Conditioning	13
9 Procedure	13
9.1 Test atmosphere.....	13
9.2 Dimensions of test specimen.....	13
9.3 Gripping.....	13
9.4 Prestresses.....	14
9.5 Setting of extensometers.....	14
9.6 Test speed.....	14
9.7 Recording of data.....	15
10 Calculation and expression of results	15
10.1 Stress.....	15
10.2 Strain.....	15
10.2.1 Strains determined with an extensometer.....	15
10.2.2 Nominal strain.....	16
10.3 Tensile modulus.....	17
10.3.1 General.....	17
10.3.2 Chord slope.....	17
10.3.3 Regression slope.....	17
10.4 Poisson's ratio.....	17
10.5 Statistical parameters.....	18
10.6 Significant figures.....	18
11 Precision	18
12 Test report	18
Annex A (informative) Determination of strain at yield	20
Annex B (informative) Extensometer accuracy for the determination of Poisson's ratio	23

ISO 527-1:2019(E)

Annex C (normative) Calibration requirements for the determination of the tensile modulus	24
Bibliography	26

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 2, *Mechanical properties*.

This third edition cancels and replaces the second edition (ISO 527-1:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- an error in [Figure 1](#) concerning ε_{tM} has been removed;
- the inconsistency concerning the accuracy of the elongation used in the calculation of the tensile modulus between [5.1.5.1](#), [Figure 1](#) and [Annex C](#) has been removed. For gauge lengths $L_0 \leq 50$ mm, the accuracy is set to ± 1 μm ;
- the normative references (see [Clause 2](#)) have been updated;
- minor editorial changes have been applied;
- language has been clarified.

A list of all parts in the ISO 527 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Plastics — Determination of tensile properties —

Part 1: General principles

1 Scope

1.1 This document specifies the general principles for determining the tensile properties of plastics and plastic composites under defined conditions. Several different types of test specimen are defined to suit different types of material which are detailed in subsequent parts of ISO 527.

1.2 The methods are used to investigate the tensile behaviour of the test specimens and for determining the tensile strength, tensile modulus and other aspects of the tensile stress/strain relationship under the conditions defined.

1.3 The methods are selectively suitable for use with the following materials:

- rigid and semi-rigid moulding, extrusion and cast thermoplastic materials, including filled and reinforced compounds in addition to unfilled types; rigid and semi-rigid thermoplastics sheets and films;
- rigid and semi-rigid thermosetting moulding materials, including filled and reinforced compounds; rigid and semi-rigid thermosetting sheets, including laminates;
- fibre-reinforced thermosets and thermoplastic composites incorporating unidirectional or non-unidirectional reinforcements, such as mat, woven fabrics, woven rovings, chopped strands, combination and hybrid reinforcement, rovings and milled fibres; sheet made from pre-impregnated materials (prepregs);
- thermotropic liquid crystal polymers.

The methods are not normally suitable for use with rigid cellular materials, for which ISO 1926 is used, or for sandwich structures containing cellular materials.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 2602, *Statistical interpretation of test results — Estimation of the mean — Confidence interval*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

ISO 9513:2012, *Metallic materials — Calibration of extensometer systems used in uniaxial testing*

ISO 16012, *Plastics — Determination of linear dimensions of test specimens*

ISO 23529, *Rubber — General procedures for preparing and conditioning test pieces for physical test methods*

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