



NSAI
Standards

Irish Standard
I.S. EN ISO 27427:2019

Anaesthetic and respiratory equipment - Nebulizing systems and components (ISO 27427:2013)

I.S. EN ISO 27427:2019

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN ISO 27427:2019 is the adopted Irish version of the European Document EN ISO 27427:2019, Anaesthetic and respiratory equipment - Nebulizing systems and components (ISO 27427:2013)

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EUROPEAN STANDARD

EN ISO 27427

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2019

ICS 11.040.10

Supersedes EN 13544-1:2007+A1:2009

English Version

Anaesthetic and respiratory equipment - Nebulizing systems and components (ISO 27427:2013)

Matériel d'anesthésie et de réanimation respiratoire -
Systèmes de nébulisation et ses composants (ISO
27427:2013)

Atemtherapiegeräte - Verneblersysteme und deren
Bauteile (ISO 27427:2013)

This European Standard was approved by CEN on 28 July 2019.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EN ISO 27427:2019 (E)

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European foreword

The text of ISO 27427:2013 has been prepared by Technical Committee ISO/TC 121 "Anaesthetic and respiratory equipment" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 27427:2019 by Technical Committee CEN/TC 215 "Respiratory and anaesthetic equipment" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13544-1:2007+A1:2009.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 27427:2013 has been approved by CEN as EN ISO 27427:2019 without any modification.

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INTERNATIONAL STANDARD

**ISO
27427**

Third edition
2013-12-15

Anaesthetic and respiratory equipment — Nebulizing systems and components

*Matériel d'anesthésie et de réanimation respiratoire — Systèmes de
nébulisation et ses composants*



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ISO 27427:2013(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

The committee responsible for this document is ISO/TC 121, *Anaesthetic and respiratory equipment*, Subcommittee SC 2, *Airways and related equipment*.

This third edition cancels and replaces the second edition (ISO 27427:2010), of which it constitutes a major revision.

Introduction

Nebulizers are widely used to deliver drugs and vaccines in an aerosol form to humans through the respiratory system. **Nebulizers** are also used for diagnostic purposes using radioisotopes for lung challenge tests. These drugs can be in the form of a solution, suspension or emulsion. **Aerosol** inhalation is the preferred route of administration for some drugs. Some drugs are intended for treatment of systemic diseases and other drugs are intended to treat respiratory diseases. To achieve the intended treatment, **aerosol** particles have to be deposited in specific parts of the respiratory tract. Different size particles tend to deposit in different parts of the respiratory system; therefore, the performance profile and the intended use of the **nebulizer** have to be defined by the manufacturer and specified in the accompanying documentation.

This International Standard is based on Reference.^[29] This International Standard was developed to cover “general purpose” **nebulizers** and is based on adult test parameters which are likely to be different than stated when testing for paediatric or infant patient populations. It was specifically written to ensure that the results of the various tests declared by the manufacturer are meaningful to the users and buyers of **nebulizers**.

The objectives of this International Standard are to ensure

- suitability of the **nebulizers** for the intended use as disclosed by the manufacturer,
- safety, particularly for **electrically powered nebulizers**,
- compatibility between the materials of the components and the dispensed liquid, and
- biocompatibility of the materials of the components that come into contact with the human body.

Important changes were made to the original EN standard in recognition of the advances in test devices such as lasers and low-flow impactors that allow manufacturers to use different test methods, provided these alternate methods are validated against the methods specified in this International Standard.

Terms defined in this International Standard are set in **bold type**.

Throughout this International Standard, text for which rationale is provided in [Annex A](#) is indicated by an asterisk (*).

Anaesthetic and respiratory equipment — Nebulizing systems and components

1 Scope

*This International Standard specifies requirements for the safety and performance testing of general purpose **nebulizing systems** intended for continuous or breath-actuated delivery of liquids, in **aerosol** form, to humans through the respiratory system.

This International Standard includes **gas-powered nebulizers** which can be powered by, e.g., compressors, pipeline systems, cylinders, etc., and **electrically powered nebulizers** [e.g., spinning disc, ultrasonic, vibrating mesh (active and passive), and capillary devices] or **manually powered nebulizers**.

This International Standard does not specify the minimum performance of **nebulizing systems**.

*This International Standard does not apply to devices intended for nasal deposition.

This International Standard does not apply to devices intended solely to provide humidification or hydration by providing water in **aerosol** form.

NOTE ISO 8185 covers this.[\[3\]](#)

*This International Standard does not apply to drug-specific **nebulizers** or their components (e.g., metered dose inhalers, metered liquid inhalers, dry powder inhalers).

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 5356-1, *Anaesthetic and respiratory equipment — Conical connectors — Part 1: Cones and sockets*

ISO 5356-2, *Anaesthetic and respiratory equipment — Conical connectors — Part 2: Screw-threaded weight-bearing connectors*

ISO 5367, *Anaesthetic and respiratory equipment — Breathing sets and connectors*

ISO 7396-1, *Medical gas pipeline systems — Part 1: Pipeline systems for compressed medical gases and vacuum*

ISO 9170-1, *Terminal units for medical gas pipeline systems — Part 1: Terminal units for use with compressed medical gases and vacuum*

ISO 10524-1, *Pressure regulators for use with medical gases — Part 1: Pressure regulators and pressure regulators with flow-metering devices*

ISO 10524-3, *Pressure regulators for use with medical gases — Part 3: Pressure regulators integrated with cylinder valves*

ISO 10993-1, *Biological evaluation of medical devices — Part 1: Evaluation and testing within a risk management process*

ISO 11135-1, *Sterilization of health care products — Ethylene oxide — Part 1: Requirements for development, validation and routine control of a sterilization process for medical devices*

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