



**NSAI**  
Standards

Irish Standard  
I.S. EN 12697-54:2019

# Bituminous mixtures - Test methods - Part 54: Curing of specimen for test of mixtures with bitumen emulsion

**I.S. EN 12697-54:2019**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

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## National Foreword

I.S. EN 12697-54:2019 is the adopted Irish version of the European Document EN 12697-54:2019, Bituminous mixtures - Test methods - Part 54: Curing of specimen for test of mixtures with bitumen emulsion

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## **Bituminous mixtures - Test methods - Part 54: Curing of specimen for test of mixtures with bitumen emulsion**

Mélanges bitumineux - Méthodes d'essai - Partie 54:  
Mûrissement d'éprouvettes d'essai pour enrobés à  
l'émulsion de bitume

Asphalt - Prüfverfahren - Teil 54: Reifung von  
Probekörpern aus emulsionsgebundenem Mischgut

This European Standard was approved by CEN on 17 June 2019.

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**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## **European foreword**

This document (EN 12697-54:2019) has been prepared by Technical Committee CEN/TC 227 “Road materials”, the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

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## EN 12697-54:2019 (E)

### 1 Scope

This document describes a series of accelerated protocols for curing of bituminous mixtures with bitumen emulsion in order to assess their properties.

The protocols are to be selected according to the type of mixture, the type of specimen, the test to be carried out and the conditions of the place of use.

This document applies to mixtures, specimens and cores, prepared in the laboratory and/or taken from the worksite.

The laboratory curing procedure is designed for bituminous mixtures containing bitumen emulsions, but it could also be used for other types of asphalt mixture that require curing in order to reach their potential strength.

### 2 Normative references

There are no normative references in this document.

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

#### 3.1 curing level

status and properties of the specimen, after subjecting to the chosen curing protocol

#### 3.2 conventional curing level

status of the specimen, after subjecting to the chosen curing protocol, when its properties are assumed to be equivalent to the properties in the field

Note 1 to entry: To determine the conventional curing level and appropriate curing protocols, studies can be developed aimed to compare the properties after the protocols and the properties obtained in the field.

Note 2 to entry: Furthermore, in the manufacture and compaction of the mix, it is possible that some curing occurs. It is convenient to evaluate this effect.

#### 3.3 non-compacted mixtures

bituminous mixture that has not been subjected to compaction process

#### 3.4 unconfined specimen

compacted specimen to be subjected to curing after being extracted from the mould

#### 3.5 confined specimen

compacted specimen to be subjected to curing before being extracted from the mould



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