



NSAI
Standards

Irish Standard
I.S. EN ISO 3821:2019

Gas welding equipment - Rubber hoses
for welding, cutting and allied processes
(ISO 3821:2019)

I.S. EN ISO 3821:2019

Incorporating amendments/corrigenda/National Annexes issued since publication:

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This document is based on:

EN ISO 3821:2019

Published:

2019-09-25

This document was published under the authority of the NSAI and comes into effect on:

2019-10-14

ICS number:

25.160.30

83.140.40

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

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National Foreword

I.S. EN ISO 3821:2019 is the adopted Irish version of the European Document EN ISO 3821:2019, Gas welding equipment - Rubber hoses for welding, cutting and allied processes (ISO 3821:2019)

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EUROPEAN STANDARD

EN ISO 3821

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2019

ICS 25.160.30; 83.140.40

Supersedes EN ISO 3821:2010

English Version

Gas welding equipment - Rubber hoses for welding, cutting and allied processes (ISO 3821:2019)

Matériel de soudage aux gaz - Tuyaux souples en
caoutchouc pour le soudage, le coupage et les
techniques connexes (ISO 3821:2019)

Gasschweißgeräte - Gummischläuche für Schweißen,
Schneiden und verwandte Prozesse (ISO 3821:2019)

This European Standard was approved by CEN on 26 May 2019.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 3821:2019 (E)

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European foreword

This document (EN ISO 3821:2019) has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" in collaboration with Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

The text of ISO 3821:2019 has been approved by CEN as EN ISO 3821:2019 without any modification.

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INTERNATIONAL STANDARD

**ISO
3821**

Fifth edition
2019-08

Gas welding equipment — Rubber hoses for welding, cutting and allied processes

*Matériel de soudage aux gaz — Tuyaux souples en caoutchouc pour le
soudage, le coupage et les techniques connexes*



Reference number
ISO 3821:2018(E)

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ISO 3821:2018(E)



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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 8, *Equipment for gas welding, cutting and allied processes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Official interpretations of TC 44 documents, where they exist, are available from this page: <https://committee.iso.org/sites/tc44/home/interpretation.html>.

This fifth edition cancels and replaces the fourth edition (ISO 3821:2008) which has been technically revised.

The main changes compared to the previous edition are as follows:

- the definition of maximum working pressure has been added;
- [Clauses 7](#) to [9](#) have been revised;
- the requirements for marking have been revised;
- editorial changes have been made.

Gas welding equipment — Rubber hoses for welding, cutting and allied processes

1 Scope

This document specifies requirements for rubber hoses (including twin hoses) for welding, cutting and allied processes.

This document specifies requirements for rubber hoses for normal duty of 2 MPa (20 bar) and light duty [limited to hoses for maximum working pressure of 1 MPa (10 bar) and with bore up to and including 6,3 mm].

This document applies to hoses operated at temperatures -20 °C to $+60\text{ °C}$ and used in:

- gas welding and cutting;
- arc welding under the protection of an inert or active gas;
- processes allied to welding and cutting, in particular, heating, brazing, and metallization.

This document does not specify requirements for hose assemblies; these are detailed in ISO 8207.

This document applies neither to thermoplastics hoses nor to hoses used for high pressure [$>0,15\text{ MPa}$ ($>1,5\text{ bar}$)] acetylene.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 37, *Rubber, vulcanized or thermoplastic — Determination of tensile stress-strain properties*

ISO 188, *Rubber, vulcanized or thermoplastic — Accelerated ageing and heat resistance tests*

ISO 1307:2006, *Rubber and plastics hoses — Hose sizes, minimum and maximum inside diameters, and tolerances on cut-to-length hoses*

ISO 1402, *Rubber and plastics hoses and hose assemblies — Hydrostatic testing*

ISO 10619-1, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 1: Bending tests at ambient temperature*

ISO 10619-2, *Rubber and plastics hoses and tubing — Measurement of flexibility and stiffness — Part 2: Bending tests at sub-ambient temperatures*

ISO 1817, *Rubber, vulcanized or thermoplastic — Determination of the effect of liquids*

ISO 4080, *Rubber and plastics hoses and hose assemblies — Determination of permeability to gas*

ISO 4671, *Rubber and plastics hoses and hose assemblies — Methods of measurement of the dimensions of hoses and the lengths of hose assemblies*

ISO 7326, *Rubber and plastics hoses — Assessment of ozone resistance under static conditions*

ISO 8033, *Rubber and plastics hoses — Determination of adhesion between components*

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