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Irish Standard
I.S. EN ISO/ASTM 52902:2019

Additive manufacturing - Test artifacts - Geometric capability assessment of additive manufacturing systems (ISO/ASTM 52902:2019)

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I.S. EN ISO/ASTM 52902:2019

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National Foreword

I.S. EN ISO/ASTM 52902:2019 is the adopted Irish version of the European Document EN ISO/ASTM 52902:2019, Additive manufacturing - Test artifacts - Geometric capability assessment of additive manufacturing systems (ISO/ASTM 52902:2019)

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO/ASTM 52902

September 2019

ICS 25.030

English Version

**Additive manufacturing - Test artifacts - Geometric
capability assessment of additive manufacturing systems
(ISO/ASTM 52902:2019)**

Fabrication additive - Pièces types d'essai - Évaluation
de la capacité géométrique des systèmes de fabrication
additive (ISO/ASTM 52902:2019)

Additive Fertigung - Testkörper - Allgemeine Leitlinie
für die Bewertung der geometrischen Leistung
additiver Fertigungssysteme (AM-Systeme)
(ISO/ASTM 52902:2019)

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Contents	Page
European foreword.....	3

European foreword

This document (EN ISO/ASTM 52902:2019) has been prepared by Technical Committee ISO/TC 261 "Additive manufacturing" in collaboration with Technical Committee CEN/TC 438 "Additive Manufacturing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2020, and conflicting national standards shall be withdrawn at the latest by March 2020.

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INTERNATIONAL STANDARD

ISO/ASTM 52902

First edition
2019-07

Additive manufacturing — Test artifacts — Geometric capability assessment of additive manufacturing systems

*Fabrication additive — Pièces types d'essai — Évaluation de la
capacité géométrique des systèmes de fabrication additive*



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Contents

	Page
Foreword	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Significance and use	2
4.1 General.....	2
4.2 Comparing results from one machine.....	2
5 General principles for producing artifacts	2
5.1 General.....	2
5.2 Need to use feedstock conforming to a material specification.....	2
5.3 Need to undertake artifact building according to a documented process specification.....	2
5.4 File formats and preparation.....	3
5.5 Download files.....	3
5.6 Discussion of file conversion.....	3
5.7 AMF preferred (with conversion instructions/ resolutions).....	3
5.8 Need for test specification and test process.....	3
5.9 Quantity of test artifacts.....	3
5.10 Position and orientation of test artifacts.....	4
5.11 Considerations for orientation.....	4
5.12 Labelling.....	4
5.13 Coverage.....	4
5.14 Arrays.....	4
5.15 Part consolidation.....	4
5.16 Supports and post processing.....	5
6 General principles for measuring artifacts	5
6.1 General.....	5
6.2 Measure parts as built.....	5
6.3 Measurement strategy.....	5
6.4 Measurement uncertainty.....	6
7 Artifact geometries	6
7.1 General.....	6
7.2 Accuracy.....	6
7.2.1 Linear artifact.....	6
7.2.2 Circular artifact.....	8
7.3 Resolution.....	10
7.3.1 Resolution pins.....	10
7.3.2 Resolution holes.....	11
7.3.3 Resolution rib.....	13
7.3.4 Resolution slot.....	15
7.4 Surface texture.....	17
7.4.1 Purpose.....	17
7.4.2 Geometry.....	17
7.4.3 Measurement.....	18
7.4.4 Reporting.....	19
7.4.5 Considerations.....	19
7.5 Labelling.....	20
7.5.1 Purpose.....	20
7.5.2 Geometry.....	20
7.5.3 Considerations.....	21
Annex A (informative) Example artifact configurations	22
Annex B (informative) Measurement techniques	25

ISO/ASTM 52902:2019(E)

Annex C (informative) Measurement procedures	28
Annex D (informative) List of specimen names and sizes	34
Bibliography	36

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by ISO/TC 261, *Additive manufacturing*, in cooperation with ASTM Committee F42, *Additive Manufacturing Technologies*, on the basis of a partnership agreement between ISO and ASTM International with the aim to create a common set of ISO/ASTM standards on additive manufacturing.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Additive manufacturing — Test artifacts — Geometric capability assessment of additive manufacturing systems

1 Scope

This document covers the general description of benchmarking test piece geometries along with quantitative and qualitative measurements to be taken on the benchmarking test piece(s) to assess the performance of additive manufacturing (AM) systems.

This performance assessment can serve the following two purposes:

- AM system capability evaluation;
- AM system calibration.

The benchmarking test piece(s) is (are) primarily used to quantitatively assess the geometric performance of an AM system. This document describes a suite of test geometries, each designed to investigate one or more specific performance metrics and several example configurations of these geometries into test piece(s). It prescribes quantities and qualities of the test geometries to be measured but does not dictate specific measurement methods. Various user applications can require various grades of performance. This document discusses examples of feature configurations, as well as measurement uncertainty requirements, to demonstrate low and high grade examination and performance. This document does not discuss a specific procedure or machine settings for manufacturing a test piece, which are covered by ASTM F 2971 and other relevant process specific specifications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO/ASTM 52900, *Additive manufacturing — General principles — Fundamentals and vocabulary*

ISO/ASTM 52921, *Standard terminology for additive manufacturing — Coordinate systems and test methodologies*

ASME B46.1, *Surface Texture (Surface Roughness, Waviness and Lay)*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO/ASTM 52900 and ISO/ASTM 52921 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
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