



**NSAI**  
Standards

Irish Standard  
I.S. EN 9102:2015&LC:2018

# Aerospace series - Quality systems - First article inspection requirements

**I.S. EN 9102:2015&LC:2018**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):*

*NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.*

*This document is based on:*

*Published:*

*This document was published  
under the authority of the NSAI  
and comes into effect on:*

2018-12-28

ICS number:

03.120.10

49.020

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

## National Foreword

I.S. EN 9102:2015&LC:2018 is the adopted Irish version of the European Document EN 9102:2015, Aerospace series - Quality systems - First article inspection requirements

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

**Compliance with this document does not of itself confer immunity from legal obligations.**

*In line with international standards practice the decimal point is shown as a comma (,) throughout this document.*

This page is intentionally left blank



## Correction Notice

**Reference:** EN 9102:2015

**Title:** Aerospace series - Quality systems - First article inspection requirements

**Work Item:** 04003931

Brussels, 2018-10-31

**Please include the following minor editorial correction(s) in the document related to:**

the following language version(s) :

- ☒ English
- ☐ French
- ☐ German

for the following procedure :

- ☐ PQ/UQ
- ☐ Enquiry
- ☐ 2nd Enquiry
- ☐ Parallel Enquiry
- ☐ 2<sup>nd</sup> Parallel Enquiry
- ☐ Formal Vote
- ☐ 2<sup>nd</sup> Formal Vote
- ☐ Parallel Formal Vote
- ☐ 2<sup>nd</sup> Parallel Formal Vote
- ☐ UAP
- ☐ TC Approval
- ☐ 2<sup>nd</sup> TC Approval
- ☒ Publication
- ☐ Parallel Publication

---

It has been brought to our attention that this document, issued on 2015-12-23, requires modification.

Table Form 1 and Table Form 2 have been corrected.

Please find enclosed the updated English version.

We apologise for any inconvenience this may cause.

*This page is intentionally left BLANK.*

**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 9102**

December 2015

ICS 03.120.10; 49.020

Supersedes EN 9102:2006

English Version

**Aerospace series - Quality systems - First article inspection  
requirements**

Série aérospatiale - Systèmes qualité - Exigences pour  
la revue premier article

Luft- und Raumfahrt - Qualitätsmanagement -  
Erstmusterprüfung Anforderungen

This European Standard was approved by CEN on 27 September 2015.

This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 31 October 2018.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Avenue Marnix 17, B-1000 Brussels**

<b>Contents</b>	<b>Page</b>
<b>European foreword</b> .....	<b>3</b>
<b><i>RATIONALE</i></b> .....	<b>4</b>
<b>1 Scope</b> .....	<b>5</b>
1.1 General.....	5
1.2 Purpose.....	5
1.3 Application .....	5
<b>2 Normative references</b> .....	<b>6</b>
<b>3 Terms and definitions</b> .....	<b>6</b>
<b>4 Requirements</b> .....	<b>8</b>
4.1 Part requirements .....	8
4.2 First article inspection planning .....	8
4.3 Digital product definition requirements.....	9
4.4 Nonconformance handling .....	9
4.5 Evaluation activities.....	10
4.6 Partial or re-accomplishment of first article inspection .....	10
4.7 Documentation.....	11
4.7.1 Forms.....	11
4.7.2 Characteristic accountability.....	11
4.7.3 Record results .....	11
4.8 Control of records .....	12
<b>5 Notes</b> .....	<b>12</b>
<b>Bibliography</b> .....	<b>24</b>
<b><u>Annex A (informative) Acronym log</u></b> .....	<b>15</b>
<b><u>Annex B (normative) 9102 Forms and supporting form instructions</u></b> .....	<b>16</b>



## **European foreword**

This document (EN 9102:2015) has been prepared by the Aerospace and Defence Industries Association of Europe - Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this European Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2016, and conflicting national standards shall be withdrawn at the latest by June 2016.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 9102:2006.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, Former Yugoslav Republic of Macedonia, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**EN 9102:2015 (E)*****RATIONALE***

This European Standard was revised to emphasize the value of the First Article Inspection (FAI) process to an organization, separate and enhance the planning and evaluation activities, and define Digital Product Definition (DPD) and its relationship to the FAI process. Additional changes to the standard requirements, definitions, and associated notes were incorporated in response to stakeholder needs.

To assure customer satisfaction, aviation, space, and defence organizations must produce and continually improve safe, reliable products that meet or exceed customer and applicable statutory and regulatory requirements. The globalization of the industry and the resulting diversity of regional and national requirements and expectations have complicated this objective. Organizations face the challenge of purchasing products from suppliers throughout the world and at all levels of the supply chain. Industry suppliers and processors face the challenge of delivering products to multiple customers having varying quality requirements and expectations.

The aviation, space, and defence industry established the International Aerospace Quality Group (IAQG) for the purpose of achieving significant improvements in quality and safety, and reductions in cost throughout the value stream. This organization includes representation from companies in the Americas, Asia/Pacific, and Europe. This international standard has been prepared by the IAQG.

This document standardizes FAI process requirements to the greatest extent possible and can be used at all levels of the supply chain by organizations around the world to provide a consistent process and documentation requirements for verification of aviation, space, and defence product. Its use should result in improved quality, schedule, and cost performance by the reduction or elimination of organization-unique requirements and wider application of good practices. While primarily developed for the aviation, space, and defence industry, this European Standard can also be used in other industry sectors where a standardized FAI process is needed.

## 1 Scope

### 1.1 General

This European Standard establishes the baseline requirements for performing and documenting FAI. Should there be a conflict between the requirements of this European Standard and applicable statutory or regulatory requirements, the applicable statutory or regulatory requirements shall take precedence.

### 1.2 Purpose

The primary purpose of FAI is to validate that product realization processes are capable of producing parts and assemblies that meet engineering and design requirements. A well-planned and executed FAI will provide objective evidence the manufacturer's processes can produce compliant product and that they have understood and incorporated associated requirements. FAI will:

- Provide confidence that the product realization processes are capable of producing conforming product.
- Demonstrate that the manufacturers and processors of the product have an understanding of the associated requirements.
- Provide objective evidence of process capability.
- Reduce potential risks associated with production start-up and/or process changes.
- Provide assurance of product conformance at the start of production and after changes outlined in this European Standard.

An FAI is intended to:

- Reduce future escapes, risks, and total costs.
- Help ensure safety of flight.
- Improve quality, delivery, and customer satisfaction.
- Reduce costs and production delays associated with product nonconformances.
- Identify product realization processes that are not capable of producing conforming product, and initiate and/or validate corrective actions.

### 1.3 Application

This European Standard applies to organizations that are responsible for producing the design characteristics of the product (i.e., product realization). The organization shall flow down the requirements of this European Standard to suppliers or processors who produce design characteristics.

This European Standard applies to assemblies, sub-assemblies, and detail parts including castings, forgings, and modifications to standard catalogue or Commercial-Off-the-Shelf (COTS) items.

Unless contractually required, this European Standard does not apply to:

- Development and prototype parts that are not considered as part of the first production run.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- Looking for additional Standards? Visit Intertek Inform Infostore
  - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-