



NSAI
Standards

Irish Standard
I.S. EN ISO 11296-4:2011

Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks - Part 4: Lining with cured-in-place pipes (ISO 11296-4:2009, corrected version 2010-06-01)

I.S. EN ISO 11296-4:2011

Incorporating amendments/corrigenda/National Annexes issued since publication:

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I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

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This document replaces:
EN 13566-4:2002

This document is based on: EN ISO 11296-4:2011
Published: 11 May, 2011

This document was published under the authority of the NSAI and comes into effect on: 11 May, 2011

ICS number:
23.040.20

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English Version

Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks - Part 4: Lining with cured-in-place pipes (ISO 11296-4:2009, corrected version 2010-06-01)

Systèmes de canalisations en plastique pour la rénovation des réseaux de branchements et de collecteurs d'assainissement enterrés sans pression - Partie 4: Tubage continu par tubes polymérisés sur place (ISO 11296-4:2009, version corrigée 2010-06-01)

Kunststoff-Rohrleitungssysteme für die Renovierung von erdverlegten drucklosen Entwässerungsnetzen (Freispiegelleitungen) - Teil 4: Vor Ort härtendes Schlauch-Lining (ISO 11296-4:2009)

This European Standard was approved by CEN on 8 April 2011.

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Foreword

The text of ISO 11296-4:2009 has been prepared by Technical Committee ISO/TC 138 “Plastics pipes, fittings and valves for the transport of fluids” of the International Organization for Standardization (ISO) and has been taken over as EN ISO 11296-4:2011 by Technical Committee CEN/TC 155 “Plastics piping systems and ducting systems” the secretariat of which is held by NEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2011, and conflicting national standards shall be withdrawn at the latest by October 2011.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 13566-4:2002.

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Endorsement notice

The text of ISO 11296-4:2009 has been approved by CEN as a EN ISO 11296-4:2011 without any modification.

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I.S. EN ISO 11296-4:2011
**INTERNATIONAL
STANDARD**

**ISO
11296-4**

First edition
2009-11-01

Corrected version
2010-06-01

**Plastics piping systems for renovation
of underground non-pressure drainage
and sewerage networks —**

**Part 4:
Lining with cured-in-place pipes**

*Systèmes de canalisations en matières plastiques pour la rénovation
des réseaux d'assainissement gravitaires enterrés —*

Partie 4: Tubage continu par tubes polymérisés sur place



Reference number
ISO 11296-4:2009(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 11296-4 was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*.

ISO 11296 consists of the following parts, under the general title *Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks*:

- *Part 1: General*
- *Part 3: Lining with close-fit pipes*
- *Part 4: Lining with cured-in-place pipes*

Lining with continuous pipes is to form the subject of a part 2, lining with discrete pipes is to form the subject of a part 5 and lining with spirally-wound pipes is to form the subject of a part 7.

This corrected version of ISO 11296-4:2009 incorporates the replacement of “ISO 178” with “ISO 178 as modified by Annex B” in the fourth row and fifth column of Table 5.

Introduction

The System Standard, of which this is part 4, specifies the requirements for plastics piping systems of various materials used for renovation of existing pipelines in a specified application area. System Standards for renovation specify procedures for the following applications:

- plastics piping systems for renovation of underground non-pressure drainage and sewerage networks;
- plastics piping systems for renovation of underground drainage and sewerage networks under pressure;
- plastics piping systems for renovation of underground water supply networks;
- plastics piping systems for renovation of underground gas supply networks.

These System Standards are distinguished from those for conventionally installed plastics piping systems because they set requirements for certain characteristics in the as-installed condition, after site processing. This is in addition to specifying requirements for plastics piping system components, as manufactured.

Each of the System Standards comprises a part 1 (general) and all applicable renovation technique family-related parts from the following:

- part 2: lining with continuous pipes;
- part 3: lining with close-fit pipes;
- part 4: lining with cured-in-place pipes;
- part 5: lining with discrete pipes;
- part 7: lining with spirally-wound pipes.

The requirements for any given renovation technique family are given in part 1, applied in conjunction with the other relevant part. For example, parts 1 and 2 specify the requirements relating to lining with continuous pipes. For complementary information, see ISO 11295. Not all technique families are applicable to every area of application and this is reflected in the part numbers included in each System Standard.

A consistent structure of clause headings has been adopted for all parts to facilitate direct comparisons across renovation technique families.

Figure 1 gives the common structure and the relationship between ISO 11296 and the System Standards for other application areas.

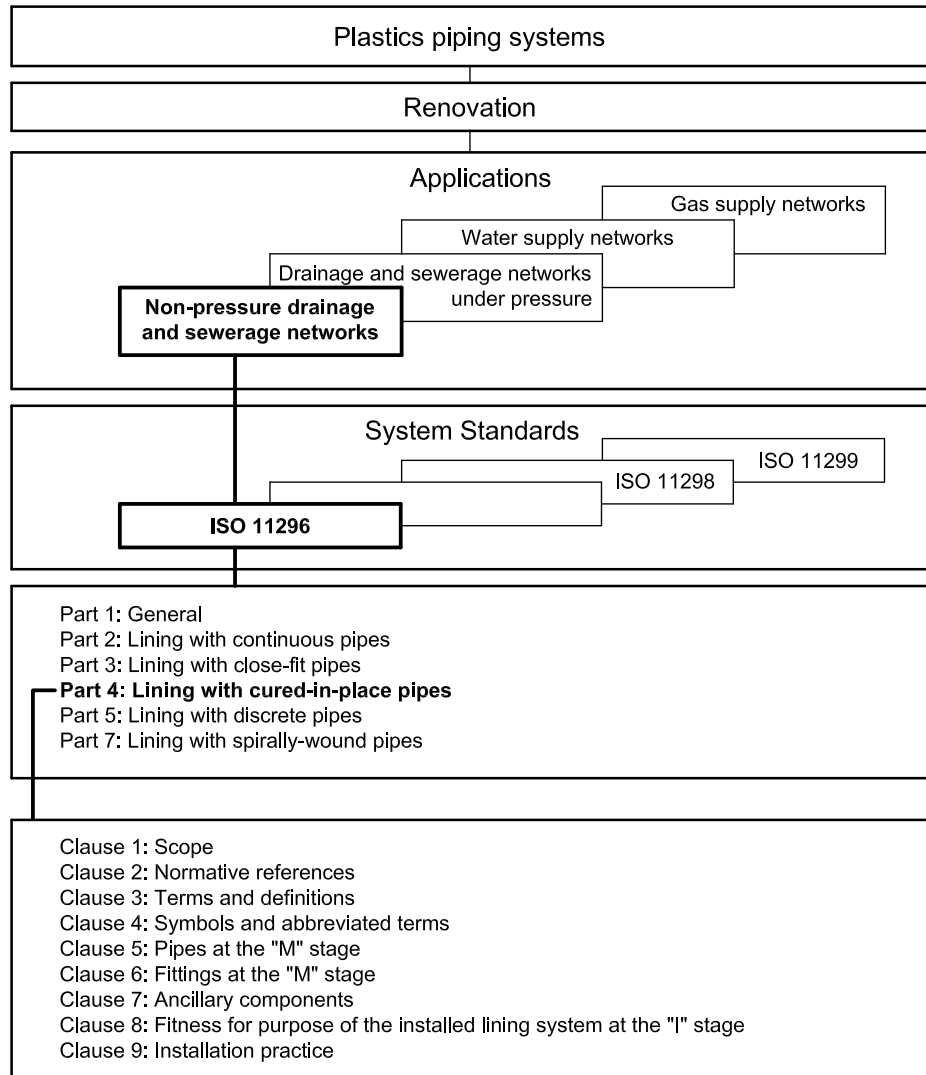


Figure 1 — Format of the renovation System Standards

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