



**NSAI**  
Standards

Irish Standard  
I.S. EN 3666:2020

Aerospace series - Heat resisting alloy NI-PH2601 - Solution treated and cold worked - Bar for forged fasteners -  $D \leq 50 \text{ mm}$  -  $1\,550 \text{ MPa} \leq R_m \leq 1\,830 \text{ MPa}$

**I.S. EN 3666:2020**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):*

*NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.*

*This document is based on:*

EN 3666:2020

*Published:*

2020-01-15

*This document was published  
under the authority of the NSAI  
and comes into effect on:*

2020-02-03

ICS number:

49.025.99

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

## National Foreword

I.S. EN 3666:2020 is the adopted Irish version of the European Document EN 3666:2020, Aerospace series - Heat resisting alloy NI-PH2601 - Solution treated and cold worked - Bar for forged fasteners -  $D \leq 50 \text{ mm}$  -  $1\,550 \text{ MPa} \leq R_m \leq 1\,830 \text{ MPa}$

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

**Compliance with this document does not of itself confer immunity from legal obligations.**

*In line with international standards practice the decimal point is shown as a comma (,) throughout this document.*

This page is intentionally left blank

EUROPEAN STANDARD

EN 3666

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2020

ICS 49.025.99

English Version

**Aerospace series - Heat resisting alloy NI-PH2601 -  
Solution treated and cold worked - Bar for forged fasteners  
-  $D \leq 50 \text{ mm}$  -  $1\,550 \text{ MPa} \leq R_m \leq 1\,830 \text{ MPa}$**

Série aéronautique - Alliage résistant à chaud NI-  
PH2601 - Mis en solution et écroui - Barre pour  
éléments de fixation forgés -  $D \leq 50 \text{ mm}$  -  $1\,550 \text{ MPa} \leq$   
 $R_m \leq 1\,830 \text{ MPa}$

Luft- und Raumfahrt - Hochwarmfeste Legierung NI-  
PH2601 - Lösungsgeglüht und kaltverfestigt - Stange  
für geschmiedete Verbindungselemente -  $D \leq 50 \text{ mm}$  -  
 $1\,550 \text{ MPa} \leq R_m \leq 1\,830 \text{ MPa}$

This European Standard was approved by CEN on 14 July 2019.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

<b>Contents</b>	<b>Page</b>
<b>European foreword .....</b>	<b>3</b>
<b>Introduction .....</b>	<b>4</b>
<b>1     Scope.....</b>	<b>5</b>
<b>2     Normative references.....</b>	<b>5</b>
<b>3     Terms and definitions.....</b>	<b>5</b>
<b>4     Requirements.....</b>	<b>5</b>
<b>Bibliography.....</b>	<b>8</b>

## **European foreword**

This document (EN 3666:2020) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This document shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2020, and conflicting national standards shall be withdrawn at the latest by July 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **EN 3666:2020 (E)**

### **Introduction**

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-003.



## 1 Scope

This document specifies the requirements relating to:

Heat resisting alloy NI-PH2601  
Solution treated and cold worked  
Bar for forged fasteners  
 $D \leq 50 \text{ mm}$   
 $1\,550 \text{ MPa} \leq R_m \leq 1\,830 \text{ MPa}$

for aerospace applications.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2002-16, *Aerospace series — Metallic materials — Test methods — Part 016: Non-destructive testing — Penetrant testing* <sup>1)</sup>

EN 4700-002, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 002: Bars and sections* <sup>1)</sup>

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

## 4 Requirements

See Table 1.

---

<sup>1)</sup> Published as ASD-STAN Standard at the date of publication of this standard by AeroSpace and Defence industries Association of Europe - Standardization (ASD-STAN), <http://www.asd-stan.org/>

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- Looking for additional Standards? Visit Intertek Inform Infostore
  - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-