



NSAI
Standards

Irish Standard
I.S. EN 2960:2020

Aerospace series - Heat resisting nickel base alloy (NI-P101HT) - Cold worked and solution treated - Bars for machining for fasteners - $3 \text{ mm} \leq D \leq 50 \text{ mm}$

I.S. EN 2960:2020

Incorporating amendments/corrigenda/National Annexes issued since publication:

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National Foreword

I.S. EN 2960:2020 is the adopted Irish version of the European Document EN 2960:2020, Aerospace series - Heat resisting nickel base alloy (NI-P101HT) - Cold worked and solution treated - Bars for machining for fasteners - $3 \text{ mm} \leq D \leq 50 \text{ mm}$

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EUROPEAN STANDARD

EN 2960

NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

Aerospace series - Heat resisting nickel base alloy (NI-P101HT) - Cold worked and solution treated - Bars for machining for fasteners - $3 \text{ mm} \leq D \leq 50 \text{ mm}$

Série aérospatiale - Alliage résistant à chaud base nickel (NI-P101HT) - Écroui et mis en solution - Barres pour usinage pour fixations - $3 \text{ mm} \leq D \leq 50 \text{ mm}$

Luft- und Raumfahrt - Hochwarmfeste Nickellegierung (NI-P101HT) - Kaltverfestigt und lösungsgeglüht - Stangen zur spanabhebenden Formgebung für Verbindungselemente - $3 \text{ mm} \leq D \leq 50 \text{ mm}$

This European Standard was approved by CEN on 8 December 2019.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

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European Foreword

This document (EN 2960:2020) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD, prior to its presentation to CEN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by September 2020, and conflicting national standards shall be withdrawn at the latest by September 2020.

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EN 2960:2020 (E)

Introduction

This document is part of the series of EN metallic material standards for aerospace applications. The general organization of this series is described in EN 4258.

This document has been prepared in accordance with EN 4500-003.

1 Scope

This document specifies the requirements relating to:

Heat resisting nickel base alloy (NI-P101HT)
Cold worked and solution treated
Bars for machining for fasteners
 $3\text{ mm} \leq D \leq 50\text{ mm}$

for aerospace applications.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2344, *Aerospace series — Round bars, machined in heat resisting alloys — Diameter $10\text{ mm} \leq D \leq 180\text{ mm}$ — Dimensions*

EN 2369, *Aerospace series — Wires, heat resisting alloys — Diameter $0,2\text{ mm} \leq D \leq 8\text{ mm}$ — Dimensions*

EN 2600, *Aerospace series — Designation of metallic semi-finished products — Rules*

EN 4700-002, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 002: Bar and section*

EN 4700-004, *Aerospace series — Steel and heat resisting alloys — Wrought products — Technical specification — Part 004: Wire*

EN 4800-002, *Aerospace series — Titanium and titanium alloys — Technical specification — Part 002: Bar and section*

EN 4800-004, *Aerospace series — Titanium and titanium alloys — Technical specification — Part 004: Wire*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Requirements

See Table 1.

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