

Irish Standard I.S. EN IEC 60404-7:2020

Magnetic materials - Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

© CENELEC 2020 No copying without NSAI permission except as permitted by copyright law.

I.S. EN IEC 60404-7:2020

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R.~xxx: Standard~Recommendation-recommendation~based~on~the~consensus~of~an~expert~panel~and~subject~to~public~consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

Published:

EN IEC 60404-7:2020

2020-04-24

This document was published under the authority of the NSAI ICS number:

and comes into effect on:

17.220.20 29.030

2020-05-11

NOTE: If blank see CEN/CENELEC cover page

NSAI T +353 1 807 3800 Sales:

1 Swift Square, F+353 1 807 3838 T+353 1 857 6730 Northwood, Santry E standards@nsai.ie F+353 1 857 6729 Dublin 9 W NSAI.ie W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

This is a free page sample. Access the full version online.

National Foreword

I.S. EN IEC 60404-7:2020 is the adopted Irish version of the European Document EN IEC 60404-7:2020, Magnetic materials - Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This is a free page sample. Access the full version online.

This page is intentionally left blank

This is a free page sample. Access the full version online. I.S. EN IEC 60404-7:2020

EUROPEAN STANDARD

EN IEC 60404-7

NORME EUROPÉENNE

EUROPÄISCHE NORM

April 2020

ICS 29.030; 17.220.20

Supersedes EN 10330:2015 and all of its amendments and corrigenda (if any)

English Version

Magnetic materials - Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit (IEC 60404-7:2019)

Matériaux magnétiques - Partie 7: Méthode de mesure de la coercitivité (jusqu'à 160 kA/m) des matériaux magnétiques en circuit magnétique ouvert (IEC 60404-7:2019)

Magnetische Materialien - Teil 7: Verfahren zur Messung der Koerzitivfeldstärke (bis160 kA/m) von magnetischen Werkstoffen in einem offenen Magnetkreis (IEC 60404-7:2019)

This European Standard was approved by CENELEC on 2019-02-20. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60404-7:2020 (E)

European foreword

The text of document 68/596/CDV, future edition 2 of IEC 60404-7, prepared by IEC/TC 68 "Magnetic alloys and steels" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60404-7:2020.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2020-10-24 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2023-04-24

This document supersedes EN 10330:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60404-7:2019 was approved by CENELEC as a European Standard without any modification.



IEC 60404-7

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Magnetic materials -

Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

Matériaux magnétiques -

Partie 7: Méthode de mesure de la coercitivité (jusqu'à 160 kA/m) des matériaux magnétiques en circuit magnétique ouvert





THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2019 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Central Office Tel.: +41 22 919 02 11

3, rue de Varembé info@iec.ch CH-1211 Geneva 20 www.iec.ch

Switzerland

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 16 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

67 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 000 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 16 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

Glossaire IEC - std.iec.ch/glossary

67 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.



IEC 60404-7

Edition 2.0 2019-01

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Magnetic materials -

Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

Matériaux magnétiques -

Partie 7: Méthode de mesure de la coercitivité (jusqu'à 160 kA/m) des matériaux magnétiques en circuit magnétique ouvert

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 29.030; 17.220.20 ISBN 978-2-8322-6385-3

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

- 2 - IEC 60404-7:2019 © IEC 2019

CONTENTS

| FOREWORD | 3 |
|---|----|
| 1 Scope | 5 |
| 2 Normative references | 5 |
| 3 Terms and definitions | 5 |
| 4 Principle of the method | 7 |
| 5 Test specimen | 8 |
| 6 Solenoid | 8 |
| 7 Compensation for the earth's magnetic field and static and dynamic magnetic noise fields | 8 |
| 8 Magnetic shielding of the measurement region | 8 |
| 9 Measurement | 8 |
| 9.1 Magnetization | 8 |
| 9.2 Measuring methods | 9 |
| 9.2.1 General | 9 |
| 9.2.2 Method A | |
| 9.2.3 Method B | |
| 9.3 Determination of coercivity | |
| 9.4 Reproducibility 10 Test report | |
| Annex A (normative) Precautions to be taken for measurements of coercivity below 40 A/m, with a complex shaped test specimen and some special cases | |
| A.1 Coercivity below 40 A/m | |
| A.2 Coercivity measurement of test specimens with complex shapes | |
| A.3 Optimization of the amplitude and time of the magnetizing cycle for a test specimen of soft magnetic material | |
| A.4 Mechanical stress and heating of the test specimen in the solenoid | 14 |
| Annex B (informative) Method C with a VSM (Vibrating Sample Magnetometer) | 15 |
| Bibliography | 17 |
| Figure 1 – Demagnetizing $B(H)$ and $J(H)$ curves from saturation | 6 |
| Figure 2 – Circuit diagram for Methods A and B | |
| Figure 3 – Method A, magnetic flux sensing probe: Hall probe | 9 |
| Figure 4 – Method A, magnetic flux sensing probe: differential fluxgate probe | 10 |
| Figure 5 – Method B, magnetic flux sensing probe: differential fluxgate probe | 11 |
| Figure 6 – Magnetic polarisation J over the length L of a cylindrical rod | 12 |
| Figure B 1 – Schematic diagram of Method C with a VSM | 15 |

IEC 60404-7:2019 © IEC 2019

- 3 -

INTERNATIONAL ELECTROTECHNICAL COMMISSION

MAGNETIC MATERIALS –

Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60404-9 has been prepared by IEC technical committee 68: Magnetic alloys and steels.

This second edition cancels and replaces the first published in 1982. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) Clause 1: The scope includes a more detailed description of the magnetic materials which applies to this standard;
- b) Clause 4: Figure 2 circuit diagram for methods A and B was simplified and the fluxgate probes inside the solenoid have been added;
- c) Clause 7: Compensation for the earth's magnetic field and for static and dynamic magnetic noise fields has been added;

- IEC 60404-7:2019 © IEC 2019

- d) Clause 8: Magnetic shielding of the measuring region has been added;
- e) 9.2.2: The measuring methods for local and integral measurement of the flux in the test specimen have been separated and the limitations in size and shape of the test specimen have been considered.
- f) 9:3: The method C with a VSM (Vibrating Sample Magnetometer) has been moved from 9.3 to the Annex B.
- g) The term "complex shaped test specimen" has been replaced in several clauses by "test specimen different from ellipsoids".
- h) The character of Annex A has been changed from "informative" to "normative".

The text of this International Standard is based on the following documents:

| CDV | Report on voting | |
|------------|------------------|--|
| 68/596/CDV | 68/608A/RVC | |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60404 series, published under the general title *Magnetic materials*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

- · reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

-4 -

IEC 60404-7:2019 © IEC 2019

- 5 -

MAGNETIC MATERIALS -

Part 7: Method of measurement of the coercivity (up to 160 kA/m) of magnetic materials in an open magnetic circuit

1 Scope

This part of IEC 60404 specifies a method of measurement of the coercivity of magnetic materials in an open magnetic circuit.

This document is applicable to all magnetic materials with coercivities from 0,2 A/m to 160 kA/m.

NOTE Examples of magnetic materials covered by this document are amorphous alloys, nanocrystalline alloys, all softmagnetic crystalline materials (e.g. Fe, FeSi-, CoFe- and FeNi-alloys), soft ferrites, hard metals, semi-hard magnetic alloys (e.g. FeCoTiAl-, FeCoV-, FeCrCo- and AlNiCo-alloys) [1]1.

Special precautions are to be taken in measuring coercivities below 40 A/m, in materials with high conductivity and in test specimens which have a shape different from ellipsoids (see Annex A).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

There are no normative references in this document.

3 Terms and definitions

For the purpose of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at http://www.electropedia.org/
- ISO Online browsing platform: available at http://www.iso.org/obp

3.1

coercivity H_{c.J}

value of the coercive field strength in a material when the magnetic flux density, magnetic polarization or magnetization is brought from saturation by a monotonically changing magnetic field to zero

Note 1 to entry: The parameter that is varied should be stated, and the appropriate symbol used as follows: $H_{\rm cB}$ for the coercivity relating to the magnetic flux density, $H_{\rm cJ}$ for the coercivity relating to the magnetization, $H_{\rm cM}$ for the coercivity relating to the magnetization. The first two symbols supersede $H_{\rm cB}$ and $H_{\rm cJ}$ respectively.

¹ Numbers in square brackets refer to the Bibliography.



| The is a new provider i arenade and chare publication at the limit below | This is a free preview. | Purchase the | entire publication | at the link below: |
|--|-------------------------|--------------|--------------------|--------------------|
|--|-------------------------|--------------|--------------------|--------------------|

Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation