



NSAI
Standards

Irish Standard
I.S. EN ISO 19085-13:2020

Woodworking machines - Safety - Part
13: Multi-blade rip sawing machines with
manual loading and/or unloading (ISO
19085-13:2020)

I.S. EN ISO 19085-13:2020

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National Foreword

I.S. EN ISO 19085-13:2020 is the adopted Irish version of the European Document EN ISO 19085-13:2020, Woodworking machines - Safety - Part 13: Multi-blade rip sawing machines with manual loading and/or unloading (ISO 19085-13:2020)

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EUROPEAN STANDARD

EN ISO 19085-13

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2020

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Supersedes EN 1870-4:2012

English Version

**Woodworking machines - Safety - Part 13: Multi-blade rip
sawing machines with manual loading and/or unloading
(ISO 19085-13:2020)**

Machines à bois - Sécurité - Partie 13: Déligneuses
multi-lames à chargement et/ou déchargement manuel
(ISO 19085-13:2020)

Holzbearbeitungsmaschinen - Sicherheit - Teil 13:
Mehrblattkreissägemaschinen für Längsschnitt mit
Handbeschickung und/oder Handentnahme (ISO
19085-13:2020)

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 19085-13:2020) has been prepared by Technical Committee ISO/TC 39 "Machine tools" in collaboration with Technical Committee CEN/TC 142 "Woodworking machines - Safety" the secretariat of which is held by UNI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2020, and conflicting national standards shall be withdrawn at the latest by November 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 1870-4:2012.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For the relationship with EU Directive(s) see informative Annex ZA, which is an integral part of this document.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 19085-13:2020 has been approved by CEN as EN ISO 19085-13:2020 without any modification.

Annex ZA (informative)

Relationship between this European Standard and the essential requirements of EU Directive 2006/42/EC

This European standard has been prepared under a Commission's standardisation request "M/396 Mandate to CEN and Cenelec for standardisation in the field of machinery" to provide one voluntary means of conforming to essential requirements of Directive 2006/42/EC of the European Parliament and of the Council of 17 May 2006 on machinery.

Once this standard is cited in the Official Journal of the European Union under that Directive 2006/42/EC, compliance with the normative clauses of this standard given in Table ZA.1 confers, within the limits of the scope of this standard, a presumption of conformity with the corresponding essential requirements of that Directive, and associated EFTA regulations.

Table ZA.1 — Correspondence between this European Standard and Directive 2006/42/EC

The relevant Essential Requirements (ERs) of Directive 2006/42/EC	Clause(s)/sub-clause(s) of this EN	Remarks/Notes
1.1.2 Principles of safety integration		
a) fitted for its function	Clause 5, 6, 7, 8	
b) eliminate or reduce the risks, give measures, inform	Clause 5, 6, 7, 8	
c) intended use and reasonably foreseeable misuse	Clause 5, 6, 7, 8	
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1.2.3 Starting	5.3	
1.2.4 Stopping	5.4, 5.5, 6.4	
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1.3.4 Risk due to surfaces, edges or angles		Not significant
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WARNING 1 — Presumption of conformity stays valid only as long as a reference to this European standard is maintained in the list published in the Official Journal of the European Union. Users of this standard should consult frequently the latest list published in the Official Journal of the European Union.

WARNING 2 — Other Union legislation may be applicable to the product(s) falling within the scope of this standard.

**INTERNATIONAL
STANDARD**

**ISO
19085-13**

First edition
2020-05

**Woodworking machines — Safety —
Part 13:
Multi-blade rip sawing machines with
manual loading and/or unloading**

Machines à bois — Sécurité —

*Partie 13: Déligneuses multi-lames à chargement et/ou
déchargement manuel*



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 4, *Woodworking machines*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 142, *Woodworking machines - Safety*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

This document is intended to be used in conjunction with ISO 19085-1:2017, which gives requirements common to different machine types.

A list of all parts in the ISO 19085 series can be found on the ISO website.

ISO 19085-13:2020(E)

Introduction

The ISO 19085 series of International Standards provides technical safety requirements for the design and construction of woodworking machinery. It concerns designers, manufacturers, suppliers and importers of the machines specified in the Scope. It also includes a list of informative items that the manufacturer will need to give to the user.

This document is a type-C standard as stated in ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or type-B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

The full set of requirements for a particular type of woodworking machine are those given in the part of ISO 19085 applicable to that type, together with the relevant requirements from ISO 19085-1:2017, to the extent specified in the Scope of the applicable part of ISO 19085.

As far as possible, in parts of ISO 19085 other than ISO 19085-1:2017, safety requirements are referenced to the relevant sections of ISO 19085-1:2017, to avoid repetition and reduce their length. The other parts contain replacements and additions to the common requirements given in ISO 19085-1:2017.

Thus, [Clauses 5, 6, 7 and 8](#) with their subclauses and the annexes of this part can either

- confirm as a whole,
- confirm with additions,
- exclude in total, or
- replace with specific text

the corresponding subclauses or annexes of ISO 19085-1:2017.

This interrelation is indicated in the first paragraph of each subclause right after the title by one of the following statements:

- “ISO 19085-1:2017, [subclause/Annex], applies.”;
- “ISO 19085-1:2017, [subclause/Annex], applies with the following additions.” or “ISO 19085-1:2017, [subclause/Annex], applies with the following additions, subdivided into further specific subclauses.”;
- “ISO 19085-1:2017, [subclause/Annex], does not apply.”;
- “ISO 19085-1:2017, [subclause/Annex], is replaced by the following text.” or “ISO 19085-1:2017, [subclause/Annex], is replaced by the following text, subdivided into further specific subclauses.”.

Specific subclauses and annexes in this document without correspondent in ISO 19085-1:2017 are indicated by the introductory sentence: “Subclause/Annex specific to this document.”.

[Clauses 1, 2 and 4](#) replace the correspondent clauses of ISO 19085-1:2017, with no need for indication since they are specific to each part of the series.

NOTE Requirements for tools are given in EN 847-1:2017.

Woodworking machines — Safety —

Part 13:

Multi-blade rip sawing machines with manual loading and/or unloading

1 Scope

This document gives the safety requirements and measures for stationary multi-blade rip sawing machines manually loaded and/or unloaded, hereinafter referred to as “machines”, designed to cut solid wood and material with similar physical characteristics to wood.

It deals with all significant hazards, hazardous situations and events as listed in [Clause 4](#) relevant to machines, when operated, adjusted and maintained as intended and under the conditions foreseen by the manufacturer including reasonably foreseeable misuse. Also, transport, assembly, dismantling, disabling and scrapping phases are taken into account.

NOTE For relevant but not significant hazards, e.g. sharp edges of the machine frame, see ISO 12100:2010.

This document does not deal with specific hazards related to the combination of single machines with any other machine as part of a line.

It is not applicable to machines:

- with all saw blades spindles mounted below the workpiece support/level only;
- intended for use in potentially explosive atmosphere;
- manufactured prior to its publication.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7960:1995, *Airborne noise emitted by machine tools — Operating conditions for woodworking machines*

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

ISO 13849-1:2015, *Safety of machinery — Safety-related parts of control systems — Part 1: General principles for design*

ISO 13856-2:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 2: General principles for design and testing of pressure-sensitive edges and pressure-sensitive bars*

ISO 13856-3:2013, *Safety of machinery — Pressure-sensitive protective devices — Part 3: General principles for design and testing of pressure-sensitive bumpers, plates, wires and similar devices*

ISO 13857:2008, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs*

ISO 19085-1:2017, *Woodworking machines — Safety — Part 1: Common requirements*

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