



NSAI
Standards

Irish Standard
I.S. EN ISO 8407:2021

Corrosion of metals and alloys - Removal of corrosion products from corrosion test specimens (ISO 8407:2021)

I.S. EN ISO 8407:2021

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN ISO 8407:2021

Published:

2021-01-20

*This document was published
under the authority of the NSAI
and comes into effect on:*

2021-02-07

ICS number:

77.060

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN ISO 8407:2021 is the adopted Irish version of the European Document EN ISO 8407:2021, Corrosion of metals and alloys - Removal of corrosion products from corrosion test specimens (ISO 8407:2021)

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN ISO 8407

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2021

ICS 77.060

Supersedes EN ISO 8407:2014

English Version

Corrosion of metals and alloys - Removal of corrosion products from corrosion test specimens (ISO 8407:2021)

Corrosion des métaux et alliages - Élimination des produits de corrosion sur les éprouvettes d'essai de corrosion (ISO 8407:2021)

Korrosion von Metallen und Legierungen - Entfernen von Korrosionsprodukten von Korrosionsprobekörpern (ISO 8407:2021)

This European Standard was approved by CEN on 19 December 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN ISO 8407:2021 (E)

Contents	Page
European foreword.....	3

European foreword

This document (EN ISO 8407:2021) has been prepared by Technical Committee ISO/TC 156 "Corrosion of metals and alloys" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2021, and conflicting national standards shall be withdrawn at the latest by July 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 8407:2014.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 8407:2021 has been approved by CEN as EN ISO 8407:2021 without any modification.

This page is intentionally left blank

INTERNATIONAL STANDARD

**ISO
8407**

Third edition
2021-01

Corrosion of metals and alloys — Removal of corrosion products from corrosion test specimens

*Corrosion des métaux et alliages — Élimination des produits de
corrosion sur les éprouvettes d'essai de corrosion*



Reference number
ISO 8407:2021(E)

© ISO 2021

ISO 8407:2021(E)



COPYRIGHT PROTECTED DOCUMENT

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Procedures	1
4.1 General.....	1
4.2 Chemical procedures.....	3
4.3 Electrolytic procedures.....	3
4.4 Mechanical procedures.....	3
5 Test report	4
Annex A (informative) Chemical and electrolytic cleaning procedures for removal of corrosion products	5
Bibliography	11

ISO 8407:2021(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 156, *Corrosion of metals and alloys*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 262, *Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 8407:2009), which has been technically revised. The main changes compared with the previous edition are as follows:

- [Table A.1](#) has been revised to include current chemical cleaning procedures for the removal of corrosion products.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Corrosion of metals and alloys — Removal of corrosion products from corrosion test specimens

WARNING — Safety rules for personnel: handling of the solutions used for the removal of corrosion products shall be left to skilled personnel or conducted under their control. The equipment shall be used and maintained by skilled personnel, not only so that the procedures can be performed correctly, but also because of the hazards to health and safety that are involved.

1 Scope

This document specifies procedures for the removal of corrosion products formed on metal and alloy corrosion test specimens during their exposure in corrosive environments. For the purpose of this document, the term “metals” refers to pure metals and alloys.

The specified procedures are designed to remove all corrosion products without significant removal of base metal. This allows an accurate determination of the mass loss of the metal, which occurred during exposure to the corrosive environment.

In some cases, these procedures are also applicable to metal coatings, providing the possible effects from the substrate are considered.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

4 Procedures

4.1 General

4.1.1 A light mechanical cleaning treatment by brushing, e.g. a soft bristle brush under running water, should first be applied to remove lightly adherent or bulky corrosion products.

4.1.2 If the treatment described in [4.1.1](#) does not remove all corrosion products, it will be necessary to use other procedures. These are of three types:

- a) chemical;
- b) electrolytic;
- c) more vigorous mechanical treatments.

NOTE These treatments will also remove some base metal.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- Looking for additional Standards? Visit Intertek Inform Infostore
 - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-