



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 1346:2021

Fibre ropes - Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) - 3-, 4-, 8- and 12-strand ropes (ISO 1346:2021)

**I.S. EN ISO 1346:2021**

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## National Foreword

I.S. EN ISO 1346:2021 is the adopted Irish version of the European Document EN ISO 1346:2021, Fibre ropes - Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) - 3-, 4-, 8- and 12-strand ropes (ISO 1346:2021)

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EUROPEAN STANDARD

**EN ISO 1346**

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2021

ICS 59.080.50

Supersedes EN ISO 1346:2012

English Version

**Fibre ropes - Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) - 3-, 4-, 8- and 12-strand ropes (ISO 1346:2021)**

Cordages en fibres - Film fibrillé, monofilament et multifilament de polypropylène (PP2) et multifilament de polypropylène haute ténacité (PP3) - Cordages à 3, 4, 8 et 12 torons (ISO 1346:2021)

Faserseile - Polypropylen-Splitfilm, Monofilament und Multifilament (PP2) und hochfestes Polypropylen-Multifilament (PP3) - 3-, 4-, 8- und 12-litzige Seile (ISO 1346:2021)

This European Standard was approved by CEN on 22 April 2021.

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COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN ISO 1346:2021 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 1346:2021) has been prepared by Technical Committee ISO/TC 38 "Textiles" in collaboration with Technical Committee CEN/TC 248 "Textiles and textile products" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2021, and conflicting national standards shall be withdrawn at the latest by November 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1346:2012.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 1346:2021 has been approved by CEN as EN ISO 1346:2021 without any modification.

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# INTERNATIONAL STANDARD

**ISO  
1346**

Fifth edition  
2021-04

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## **Fibre ropes — Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) — 3-, 4-, 8- and 12-strand ropes**

*Cordages en fibres — Film fibrillé, monofilament et multifilament de  
polypropylène (PP2) et multifilament de polypropylène haute ténacité  
(PP3) — Cordages à 3, 4, 8 et 12 torons*



Reference number  
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**ISO 1346:2021(E)**



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# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Designation</b> .....	<b>1</b>
<b>5 General requirements</b> .....	<b>2</b>
<b>6 Physical properties</b> .....	<b>3</b>
<b>7 Marking</b> .....	<b>7</b>

## ISO 1346:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 248, *Textiles and textile products*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fifth edition cancels and replaces the fourth edition (ISO 1346:2012), which has been technically revised.

The main changes compared to the previous edition are as follows:

- in the Scope, a statement specifying that the document does not cover all variations in strength or product performance has been added;
- in [Clause 3](#), the term "minimum breaking strength" has been added;
- in [Table 1](#), [Table 2](#) and [Table 3](#), the tolerances in linear density have been modified.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Fibre ropes — Polypropylene split film, monofilament and multifilament (PP2) and polypropylene high-tenacity multifilament (PP3) — 3-, 4-, 8- and 12-strand ropes

## 1 Scope

This document specifies requirements for 3-strand hawser-laid and 4-strand shroud-laid ropes, 8-strand braided ropes and 12-strand braided ropes for general service made of polypropylene, and gives rules for their designation.

This document does not cover all variations in strength or product performance. The rope manufacturer is consulted to ensure the intended design meets the requirements of the application

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1968, *Fibre ropes and cordage — Vocabulary*

ISO 2307, *Fibre ropes — Determination of certain physical and mechanical properties*

ISO 9554, *Fibre ropes — General specifications*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 1968 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 3.1

#### minimum breaking strength

#### MBS

force a fibre rope shall at least achieve when tested following a recognized procedure/test method

Note 1 to entry: The MBS is set by each manufacturer, as per their own internal statistical methods based on breaking tests. In ISO 9554:2019, Annex D, two statistical methods are given that can be used to determine the MBS.

[SOURCE: ISO 9554:2019, 3.2]

## 4 Designation

Fibre ropes shall be designated by

- the words “fibre rope”,
- the number of this document, i.e. ISO 1346,
- the construction or type of rope (see [Clause 5](#)),

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