AS 1724, Part 2—1983 UDC [621.643.2+621.643.06]-034.13

Australian Standard 1724, Part 2—1983

GREY IRON PRESSURE PIPES AND FITTINGS WITH BOLTED GLAND JOINTS Part 2—SOFT METRIC SERIES FOR MAINTENANCE PURPOSES





STANDARDS ASSOCIATION OF AUSTRALIA

Incorporated by Royal Charter

This Australian standard was prepared by Committee WS/16, Cast Iron Pressure Pipes and Fittings. It was approved on behalf of the Council of the Standards Association of Australia on 19 April 1983 and published on 5 September 1983.

The following interests are represented on Committee WS/16:

Australian Gas Association

Brisbane City Council

Confederation of Australian Industry

Department of Housing and Construction

Department of Public Works, N.S.W.

Engineering and Water Supply Department, S.A.

Gas and Fuel Corporation of Victoria

Hunter District Water Board

Institution of Engineers, Australia

Metal Trades Industry Association of Australia

Melbourne and Metropolitan Board of Works

Metropolitan Water Sewerage and Drainage Board, N.S.W.

Metropolitan Water Authority, W.A.

Queensland Water Resources Commission

State Rivers and Water Supply Commission, Vic.

To keep abreast of progress in industry, Australian standards are subject to continuous review and are kept up-to-date by the issue of amendments or new editions as necessary. It is important therefore that standards users ensure that their standards are up-to-date. Full details of all SAA publications will be found in the Annual List of Australian Standards; these details are supplemented by listings in the SAA monthly journal 'The Australian Standard'. Information on the Annual List and 'The Australian Standard' may be obtained from any sales office of the Association, where details are also available of the current status of individual standards. Suggestions for improvements to published standards, addressed to the head office of the Association, are welcomed.

AUSTRALIAN STANDARD

GREY IRON PRESSURE PIPES AND FITTINGS WITH BOLTED GLAND JOINTS

- Part 2 SOFT METRIC SERIES FOR MAINTENANCE PURPOSES

AS 1724, Part 2—1983

First published1983

PUBLISHED BY THE STANDARDS ASSOCIATION OF AUSTRALIA STANDARDS HOUSE, 80 ARTHUR ST, NORTH SYDNEY, N.S.W.

PREFACE

This standard was prepared by the Association's Committee on Cast Iron Pressure Pipes and Fittings at the request of the Australian Gas Association of Australia. Its purpose is to provide for the continued use, for maintenance purposes, of pipes and fittings with bolted gland joints which were previously covered in the inch-series standards AS A145 and AS A146, but which were not provided for in the ISO metric version of those standards published as AS 1724. This standard forms Part 2 of AS 1724, and it is intended that at a future date the existing AS 1724 be re-published as Part 1.

Pipes in this standard are classified according to wall thickness; fittings are provided in only one class.

Fittings dealt with are intended primarily for use with gas supply pressure pipes having compatible outside diameters, but can be used with other pressure pipes by means of suitable adaptors. Details of the bolted gland joint most commonly used for this purpose are included.

The hydrostatic test pressures specified in Clause 3.8 are intended for the pipes or fittings. As stated in the Foreword no attempt has been made to relate wall thickness of pipes or fittings to any particular working pressure.

©Copyright — STANDARDS ASSOCIATION OF AUSTRALIA 1983

Users of standards are reminded that copyright subsists in all SAA publications. No part of this publication may be reproduced, stored in a retrieval system in any form or transmitted by any means without prior permission in writing of the Standards Association of Australia.

CONTENTS

								•			•		Pag
Forewo	RD	••••	••••	••••	••••	••••	••••	••••	••••	••••	••••	••••	5
SECTION	1. SCOPE	AND	Gene	RAL									
1.1	Scope		••••	••••	••••	••••	••••	••••	••••	••••		••••	6
1.2	Reference	d Docu	ıment	S	••••	••••	••••	••••	••••	••••	••••	••••	. 6
1.3	Definition	ns	••••	••••	••••	••••	••••	••••	••••	••••	••••	••••	6
1.4	Class Des	ignatio	n	••••	••••	••••	••••	••••	••••	••••		••••	6
SECTION	2. MANU	FACTU	RE Al	ND F	INISH	I							
2.1	Quality of	Metal			••••						••••		7
2.2	Mode of C				••••	••••	••••	••••	••••	••••	••••	••••	7
2.3	Heat Trea				••••	••••			••••		••••		7
2.4	Workman					••••	••••	••••	••••	••••	••••		7
SECTION	3. INSPEC	CTION A	AND '	TEST	ING								
3.1	Inspection	n	••••	••••	••••	••••		••••	••••	••••	••••	••••	8
3.2	Tests of l	Metal		••••	••••	••••	••••	••••	••••	••••	••••	••••	8
3.3	Test Speci	imens f	or Tei	nsile a	ind H	ardı	ness T	esting		••••	••••	••••	8
3.4	Frequenc						••••		••••		••••	••••	8
3.5	Tensile St	•	_					••••	••••	••••	••••	••••	8
3.6	Hardness	_			••••		••••				••••		8
3.7	Retests fo	r Tensil	le Stre	ngth	and I				••••	••••	••••	••••	8
3.8	Hydrosta								••••	••••	••••	••••	9
SECTION	4. JOINTS	S											
4.1	Bolted Gla	and Ioi	nte		••••								12
4.2	Flange Jo												12
4.3	Proof Loa												12
4.4	Gaskets		_					••••	••••		••••		12
													
SECTION	5. DIMEN		AND	IOL	ERAN	CES	ON I	PIPES					
5.1	Dimensio		••••	••••	••••	••••	••••	••••	••••	••••	••••	••••	13
5.2	Tolerance						••••	••••	••••	••••	••••	••••	13
SECTION	6. DIMEN		AND	TOL	ERAN	CES	ON I	FITTIN	IGS				
6.1	Dimensio			••••	••••	••••	••••	••••	••••	••••	••••	••••	14
6.2	Tolerance	s on Di	mens	ions a	ind M	lass	••••	••••	••••	••••	••••	••••	14
	DIMENSI	ONAL	TABL	ES									
	6.1	Spigots	s and S	Socke	ts for 1	Bolte	d Gla	nd Joir	nts				15
	6.2	Gland								••••	••••	••••	, 16
	6.3	Tee-bo								••••	••••	••••	17
	6.4	Rubbe	r Gask	ets fo	r Bolt	ed G	land J	oints		••••	••••	••••	18
	6.5	Bends	••••	••••	••••		••••	•••	• ••••	••••	••••	••••	. 19
	6.6	Equal a						••••	• ••••	••••	••••	••••	20
	6.7	Tapers					et .	••••	• ••••	••••	••••	••••	21
	6.8 6.9	Conne				•••	••••	••••	· . ••••	••••	••••	••••	22
	6.9 6.10	Caps		uungs		••••	••••		• ••••	••••	••••	••••	22 23
	6.11	Plugs	••••		••••	•••	••••				••••	••••	23
	6.12	Syphon				••••				••••	••••	••••	24
	6.13	Syphon					••••	•••		••••	••••	••••	25
SECTION	7. COATI	NG							*				
7.1	General												26
7.1 7.2	Coatings	••••	••••		••••	••••	••••	••••	••••	••••	••••	••••	26



The is a new provider i arenade and chare publication at the limit below	This is a free preview.	Purchase the	entire publication	at the link below:
--	-------------------------	--------------	--------------------	--------------------

Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation