

Australian Standard™

**Sampling procedures for inspection by
attributes**

**Part 1: Sampling schemes indexed by
acceptance quality limit (AQL)
for lot-by-lot inspection**

This Australian Standard was prepared by Committee QR-008, Quality Systems. It was approved on behalf of the Council of Standards Australia on 26 May 2003 and published on 28 July 2003.

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Sampling procedures for inspection by attributes

Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection

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PREFACE

This Standard was prepared by the Standards Australia Committee QR-008, Quality Systems.

This Standard is identical with, and has been reproduced from ISO 2859-1:1999, *Sampling procedures for inspection by attributes*, Part 1: *Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*.

The objective of this Standard is to specify an acceptance sampling system for inspection by attributes. It is indexed in terms of the acceptance quality limit (AQL).

As this Standard is reproduced from an international Standard, the following applies:

- (a) Its number appears on the cover and title page while the international Standard number appears only on the cover.
- (b) A full point substitutes for a comma when referring to a decimal marker.
- (c) In the column "Sample size" corresponding to the row for sample size code letter H, replace the value '50' with the value '20'.

NOTE: This correction is identical with Technical Corrigendum 1 (2001) to ISO 2859-1:1999.

References to International Standards should be replaced by references to Australian or Australian/New Zealand Standards, as follows:

<i>Reference to International Standard</i>		<i>Australian Standard</i>	
ISO		AS	
2859	Sampling procedures for inspection by attributes	1199	Sampling procedures for inspection by attributes
2859-3	Part 3: Skip-lot sampling procedures	1199.3	Part 3: Skip-lot sampling procedures

Only International Standard referenced documents identical to Australian Standards have been listed.

The term 'informative' has been used in this Standard to define the application of the annex to which it applies. An 'informative' annex is only for information and guidance.

The International Organization for Standardization's Committee TC 69 is currently in the process of updating the ISO 2859 series to bring the older documents into line with Parts 1 and 4. Where any inconsistency arises between the sections of this series of Standards, the more recently published document will apply.

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