

STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Amendment No. 1 to AS/NZS 2638.1:2011 Gate valves for waterworks purposes Part 1: Metal seated

REVISED TEXT

The 2011 edition of AS/NZS 2638.1 is amended as follows; the amendments should be inserted in the appropriate places.

SUMMARY: This Amendment applies to the Preface, Clauses 1.2, 1.3, 1.4.3, 1.4.13, 1.4.22, 1.4.25, 1.4.28, 1.4.29, 1.4.30 (new), 1.4.31 (new), 1.4.32 (new), 1.6, 2.1, 2.2, 2.4, 3.7.3, 3.7.4, 3.7.5, 4.1 and 4.2, Table 2.1 and Appendices A, B and C.

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Preface

Second paragraph, *delete* both instances of the word ‘Class’ and *replace* with ‘PN’.

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Clause 1.2

Delete text and *replace* with the following:

Means for demonstrating conformity with this Standard shall be in accordance with Appendix A.

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Clause 1.3

- 1 *Delete* entry ‘AS 4087 Metallic flanges for waterworks purposes’.
- 2 *Add* the following new entry after AS/NZS 4020:
4087 Metallic flanges for water works purposes
- 3 *Add* the following new entry after AS/NZS 4158:
AS ISO/IEC
17025 General requirements for the competence of testing and calibration laboratories
- 4 *Add* the following new entry after ASTM A276-10:
A743 Standard Specification for Castings, Iron-Chromium, Iron-Chromium-Nickel, Corrosion Resistant, for General Application

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Clause 1.4.3

Delete title and definition.

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Clause 1.4.13

Delete title and definition.

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Clause 1.4.22

Delete text and *replace* with the following:

Schedule of products of the same type, nominal diameter and wall thickness with identical dimensional characteristics manufactured from the same material. The production batch is defined by the manufacturer.

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Clause 1.4.25

Delete title and definition, including Note.

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Clause 1.4.28

Delete title and definition.

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Clause 1.4.29

Delete title and definition.

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Clause 1.4.30 (new)

After Clause 1.4.29, *add* the following new definition:

1.4.30 Production test

A test performed by the manufacturer on a batch of components, which has to be satisfactorily completed before the batch can be released.

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Clause 1.4.31 (new)

Add the following new definition:

1.4.31 Seal retainer housing

Component that houses the spindle seal retainer to ensure it is accurately fixed in position.

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Clause 1.4.32 (new)

Add the following new definition:

1.4.32 Spindle seal retainer

Component that is in direct contact with the spindle seals to ensure they are retained.

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Clause 1.6

Delete text ‘postion’ and *replace* with ‘position’.

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Clause 2.1

Delete text and *replace* with the following:

Table 2.1 lists the basic material requirements for the manufacture of valve components. Alternative materials are allowable, provided they are equivalent in performance and corrosion resistance. Acceptable alternative materials are listed in Appendix C.

NOTE: For further information on material equivalence, refer to the Water Services Association of Australia (WSAA).

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