



NSAI
Standards

Irish Standard
I.S. EN IEC 60086-3:2021

Primary batteries - Part 3: Watch batteries

I.S. EN IEC 60086-3:2021

Incorporating amendments/corrigenda/National Annexes issued since publication:

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):

NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.

This document is based on:

EN IEC 60086-3:2021

Published:

2021-06-11

This document was published under the authority of the NSAI and comes into effect on:

2021-07-02

ICS number:

29.220.10

39.040.10

NOTE: If blank see CEN/CENELEC cover page

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

National Foreword

I.S. EN IEC 60086-3:2021 is the adopted Irish version of the European Document EN IEC 60086-3:2021, Primary batteries - Part 3: Watch batteries

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

Compliance with this document does not of itself confer immunity from legal obligations.

In line with international standards practice the decimal point is shown as a comma (,) throughout this document.

This page is intentionally left blank

EUROPEAN STANDARD

EN IEC 60086-3

NORME EUROPÉENNE

EUROPÄISCHE NORM

June 2021

ICS 29.220.10; 39.040.10

Supersedes EN 60086-3:2016 and all of its amendments
and corrigenda (if any)

English Version

Primary batteries - Part 3: Watch batteries (IEC 60086-3:2021)

Piles électriques - Partie 3: Piles pour montres
(IEC 60086-3:2021)

Primärbatterien - Teil 3: Uhrenbatterien
(IEC 60086-3:2021)

This European Standard was approved by CENELEC on 2021-06-01. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

EN IEC 60086-3:2021 (E)

European foreword

The text of document 35/1467/FDIS, future edition 5 of IEC 60086-3, prepared by IEC/TC 35 "Primary cells and batteries" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60086-3:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2022-03-01
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2024-06-01

This document supersedes EN 60086-3:2016 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60086-3:2021 was approved by CENELEC as a European Standard without any modification.

Annex ZA (normative)

Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

| <u>Publication</u> | <u>Year</u> | <u>Title</u> | <u>EN/HD</u> | <u>Year</u> |
|--------------------|-------------|--------------------------------------------------------------------------|----------------|-------------|
| IEC 60086-1 | - | Primary batteries - Part 1: General | EN IEC 60086-1 | - |
| IEC 60086-2 | - | Primary batteries - Part 2: Physical and electrical specifications | EN IEC 60086-2 | - |
| IEC 60086-4 | - | Primary batteries - Part 4: Safety of lithium batteries | EN IEC 60086-4 | - |
| IEC 60086-5 | - | Primary batteries - Part 5: Safety of batteries with aqueous electrolyte | EN 60086-5 | - |

This page is intentionally left blank



IEC 60086-3

Edition 5.0 2021-04

INTERNATIONAL STANDARD

**Primary batteries –
Part 3: Watch batteries**





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2021 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC online collection - oc.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 000 terminological entries in English and French, with equivalent terms in 18 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.



IEC 60086-3

Edition 5.0 2021-04

INTERNATIONAL STANDARD

**Primary batteries –
Part 3: Watch batteries**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 29.220.10; 39.040.10

ISBN 978-2-8322-9686-8

Warning! Make sure that you obtained this publication from an authorized distributor.

CONTENTS

| | |
|----------------------------------------------------------------------------------------------------------|----|
| FOREWORD..... | 4 |
| INTRODUCTION..... | 6 |
| 1 Scope..... | 7 |
| 2 Normative references | 7 |
| 3 Terms and definitions | 7 |
| 4 Physical requirements | 8 |
| 4.1 Battery dimensions, symbols and size codes | 8 |
| 4.2 Terminals..... | 11 |
| 4.3 Projection of the negative terminal (h_5)..... | 11 |
| 4.4 Shape of battery | 11 |
| 4.5 Mechanical resistance to pressure | 12 |
| 4.6 Deformation | 12 |
| 4.7 Leakage..... | 12 |
| 4.8 Marking..... | 12 |
| 4.8.1 General | 12 |
| 4.8.2 Disposal | 13 |
| 5 Electrical requirements | 13 |
| 5.1 Electrochemical system, nominal voltage, end-point voltage and open-circuit voltage..... | 13 |
| 5.2 Closed circuit voltage U_{CC} (CCV), internal resistance and impedance | 13 |
| 5.3 Capacity | 13 |
| 5.4 Capacity retention..... | 13 |
| 6 Sampling and quality assurance | 14 |
| 7 Test methods..... | 14 |
| 7.1 Shape and dimensions..... | 14 |
| 7.1.1 Shape requirement | 14 |
| 7.2 Electrical characteristics | 14 |
| 7.2.1 Environmental conditions..... | 14 |
| 7.2.2 Equivalent circuit – Effective internal resistance – DC method..... | 14 |
| 7.2.3 Equipment | 15 |
| 7.2.4 Measurement of open-circuit voltage U_{OC} (OCV) and closed circuit voltage U_{CC} (CCV)..... | 16 |
| 7.2.5 Calculation of the internal resistance R_i | 17 |
| 7.2.6 Measurement of the capacity | 17 |
| 7.2.7 Calculation of the internal resistance R_i during discharge in case of method A (optional) | 19 |
| 7.3 Test methods for determining the resistance to leakage..... | 19 |
| 7.3.1 Preconditioning and initial visual examination | 19 |
| 7.3.2 High temperature and humidity test | 20 |
| 7.3.3 Test by temperature cycles..... | 20 |
| 8 Visual examination and acceptance conditions | 20 |
| 8.1 Preconditioning..... | 20 |
| 8.2 Magnification | 21 |
| 8.3 Leakage levels and classification | 21 |
| 8.4 Acceptance conditions | 22 |

| | |
|-------------------------------------------------------------------|----|
| Annex A (normative) Designation | 23 |
| Bibliography | 24 |
| Figure 1 – Dimensional drawing | 8 |
| Figure 2 – Shape of battery | 11 |
| Figure 3 – Shape requirement | 14 |
| Figure 4 – Schematic voltage transient | 15 |
| Figure 5 – Curve: $U = f(t)$ | 16 |
| Figure 6 – Circuitry principle | 16 |
| Figure 7 – Circuitry principle for method A | 18 |
| Figure 8 – Circuitry principle for method B | 19 |
| Figure 9 – Test by temperature cycles | 20 |
| Table 1 – Zinc systems L and S dimensions and size codes | 9 |
| Table 2 – Lithium systems B and C dimensions and size codes | 10 |
| Table 3 – Values of I_1 | 11 |
| Table 4 – Applied force F by battery dimensions | 12 |
| Table 5 – Standardised electrochemical systems | 13 |
| Table 6 – Test method for U_{CC} (CCV) measurement | 17 |
| Table 7 – Test method A for U_{CC} (CCV) measurement | 18 |
| Table 8 – Storage conditions for the recommended test | 20 |
| Table 9 – Storage conditions for optional test | 20 |
| Table 10 – Leakage levels and classification | 21 |

INTERNATIONAL ELECTROTECHNICAL COMMISSION

PRIMARY BATTERIES –**Part 3: Watch batteries****FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60086-3 has been prepared by IEC technical committee 35: Primary cells and batteries, and ISO technical committee 114: Horology.

This fifth edition cancels and replaces the fourth edition published in 2016. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) reformatted Table 1 and Table 2. The reformatted tables are now divided by system. Dimensional tolerances were changed when appropriate. Cell sizes were removed or added based on the size prevalence in the market place;
- b) in Table 3 the minimum values of I_1 were reformatted;
- c) the minimum OCV for the S system in Table 5 was changed to 1,55 V.

The text of this International Standard is based on the following documents:

| FDIS | Report on voting |
|--------------|------------------|
| 35/1467/FDIS | 35/1470/RVD |

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60086 series, published under the general title *Primary batteries*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

This part of IEC 60086 provides specific requirements and information for primary watch batteries. This part of IEC 60086 was prepared through joint work between the IEC and ISO to benefit primary battery users, watch designers and battery manufacturers by ensuring the best compatibility between batteries and watches.

This part of IEC 60086 will remain under continual scrutiny to ensure that the publication is kept up to date with the advances in both battery and watch technologies.

NOTE Safety information is available in IEC 60086-4 and IEC 60086-5.

PRIMARY BATTERIES –

Part 3: Watch batteries

1 Scope

This part of IEC 60086 specifies dimensions, designation, methods of tests and requirements for primary batteries for watches. In several cases, a menu of test methods is given. When presenting battery electrical characteristics and/or performance data, the manufacturer specifies which test method was used.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60086-1, *Primary batteries – Part 1: General*

IEC 60086-2, *Primary batteries – Part 2: Physical and electrical specifications*

IEC 60086-4, *Primary batteries – Part 4: Safety of lithium batteries*

IEC 60086-5, *Primary batteries – Part 5: Safety of batteries with aqueous electrolyte*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60086-1 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

capacitive reactance

part of the internal resistance that leads to a voltage drop during the first seconds under load

3.2

capacity

electric charge (quantity of electricity) which a cell or battery can deliver under specified discharge conditions

Note 1 to entry: The SI unit for electric charge is the coulomb (1 C = 1 As) but, in practice, capacity is usually expressed in ampere hours (Ah).

3.3

fresh battery

undischarged battery 60 days maximum after date of manufacture

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
 - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-