



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 11114-2:2021

# Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 2: Non-metallic materials (ISO 11114-2:2021)

**I.S. EN ISO 11114-2:2021**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard — national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation — recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

*This document replaces/revises/consolidates the NSAI adoption of the document(s) indicated on the CEN/CENELEC cover/Foreword and the following National document(s):*

*NOTE: The date of any NSAI previous adoption may not match the date of its original CEN/CENELEC document.*

*This document is based on:*

EN ISO 11114-2:2021

*Published:*

2021-11-10

*This document was published under the authority of the NSAI and comes into effect on:*

2021-11-28

ICS number:

23.020.35

NOTE: If blank see CEN/CENELEC cover page

NSAI  
1 Swift Square,  
Northwood, Santry  
Dublin 9

T +353 1 807 3800  
F +353 1 807 3838  
E standards@nsai.ie  
W NSAI.ie

Sales:  
T +353 1 857 6730  
F +353 1 857 6729  
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

## National Foreword

I.S. EN ISO 11114-2:2021 is the adopted Irish version of the European Document EN ISO 11114-2:2021, Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 2: Non-metallic materials (ISO 11114-2:2021)

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

For relationships with other publications refer to the NSAI web store.

**Compliance with this document does not of itself confer immunity from legal obligations.**

*In line with international standards practice the decimal point is shown as a comma (,) throughout this document.*

This page is intentionally left blank

EUROPEAN STANDARD

**EN ISO 11114-2**

NORME EUROPÉENNE

EUROPÄISCHE NORM

November 2021

ICS 23.020.35

Supersedes EN ISO 11114-2:2013

English Version

## Gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 2: Non-metallic materials (ISO 11114-2:2021)

Bouteilles à gaz - Compatibilité des matériaux des bouteilles et des robinets avec les contenus gazeux - Partie 2: Matériaux non métalliques (ISO 11114-2:2021)

Gasflaschen - Verträglichkeit von Werkstoffen für Gasflaschen und Ventile mit den in Berührung kommenden Gasen - Teil 2: Nichtmetallische Werkstoffe (ISO 11114-2:2021)

This European Standard was approved by CEN on 24 October 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

**EN ISO 11114-2:2021 (E)**

<b>Contents</b>	<b>Page</b>
<b>European foreword.....</b>	<b>3</b>

## **European foreword**

This document (EN ISO 11114-2:2021) has been prepared by Technical Committee ISO/TC 58 "Gas cylinders" in collaboration with Technical Committee CEN/TC 23 "Transportable gas cylinders" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2022, and conflicting national standards shall be withdrawn at the latest by May 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 11114-2:2013.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 11114-2:2021 has been approved by CEN as EN ISO 11114-2:2021 without any modification.

This page is intentionally left blank



**INTERNATIONAL  
STANDARD**

**ISO  
11114-2**

Third edition  
2021-10

---

---

**Gas cylinders — Compatibility of  
cylinder and valve materials with gas  
contents —**

**Part 2:  
Non-metallic materials**

*Bouteilles à gaz — Compatibilité des matériaux des bouteilles et des  
robinets avec les contenus gazeux —*

*Partie 2: Matériaux non métalliques*



Reference number  
ISO 11114-2:2021(E)

© ISO 2021

**ISO 11114-2:2021(E)**



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2021

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

	Page
<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Materials</b> .....	<b>2</b>
4.1 General.....	2
4.2 Type of materials.....	2
<b>5 General consideration</b> .....	<b>3</b>
<b>6 Specific considerations</b> .....	<b>4</b>
6.1 General.....	4
6.2 Non-compatibility risks.....	4
6.2.1 Violent reaction (oxidation/burning) (F).....	4
6.2.2 Mass loss (W).....	6
6.2.3 Swelling of material (S).....	6
6.2.4 Change in mechanical properties (M).....	6
6.2.5 Other compatibility considerations.....	6
<b>7 Compatibility data</b> .....	<b>7</b>
7.1 Table of compatibility.....	7
7.2 Symbols and abbreviated terms.....	8
7.2.1 Symbols for compatibility.....	8
7.2.2 Abbreviated terms for materials.....	8
7.2.3 Symbols for compatibility risks.....	9
7.2.4 Examples.....	9
7.2.5 Tables 1 and 2.....	10
<b>Bibliography</b> .....	<b>20</b>

## ISO 11114-2:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 23, *Transportable gas cylinders*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 11114-2:2013), which has been technically revised. The main changes compared with the previous edition are as follows:

- new materials were added in [Table 1](#);
- [Table 2](#), dedicated to the compatibility for liners, was added.

A list of all parts in the ISO 11114 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## **Introduction**

This document provides guidance on the compatibility of non-metallic materials used for gas cylinders and gas cylinder valves with the gas contents of the cylinder. Compatibility of metallic materials is covered in ISO 11114-1.

Non-metallic materials are very often used for the construction of gas cylinder valves as seals, e.g. O-ring, gland packing, seats or as lubrication products to avoid friction. They are also commonly used to ensure sealing of the valve/cylinder connection. For gas cylinders, they are sometimes used as an internal coating or as a liner for composite materials.

Non-metallic materials not in contact with the gas are not covered by this document.

This document is based on current international experience and knowledge. Some data are derived from experience involving a mixture of the gas concerned with a dilutant, where no data for single component gases were available.

This document has been written so that it is suitable to be referenced in the UN Model Regulations<sup>[Z]</sup>.



# Gas cylinders — Compatibility of cylinder and valve materials with gas contents —

## Part 2: Non-metallic materials

### 1 Scope

This document gives guidance on the selection and evaluation of compatibility between non-metallic materials for gas cylinders and valves and the gas contents. It is also applicable to tubes, pressure drums and bundles of cylinders.

This document covers composite and laminated materials used for gas cylinders. It does not include ceramics, glasses and adhesives.

This document considers the influence of the gas in changing the material and mechanical properties (e.g. chemical reaction or change in physical state). The basic properties of the materials, such as mechanical properties required for design purposes (normally available from the materials supplier), are not considered. Other aspects, such as quality of delivered gas, are not considered.

The compatibility data given are related to single component gases but can be applicable to gas mixtures.

This document does not apply to cryogenic fluids (this is covered in ISO 21010).

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 10286, *Gas cylinders — Vocabulary*

ISO 10297, *Gas cylinders — Cylinder valves — Specification and type testing*

ISO 11114-3, *Gas cylinders — Compatibility of cylinder and valve materials with gas contents — Part 3: Autogenous ignition test for non-metallic materials in oxygen atmosphere*

ISO 15001, *Anaesthetic and respiratory equipment — Compatibility with oxygen*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 10286 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

- 
- [Looking for additional Standards? Visit Intertek Inform Infostore](#)
  - [Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation](#)
-