



**NSAI**  
Standards

Irish Standard  
I.S. EN ISO 527-4:2021&LC:2022

Plastics - Determination of tensile properties - Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites (ISO 527-4:2021, Corrected version 2022-02)

**I.S. EN ISO 527-4:2021&LC:2022**

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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## National Foreword

I.S. EN ISO 527-4:2021&LC:2022 is the adopted Irish version of the European Document EN ISO 527-4:2021, Plastics - Determination of tensile properties - Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites (ISO 527-4:2021, Corrected version 2022-02)

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## Corrected Version

**Reference:** EN ISO 527-4:2021

**Title:** Plastics - Determination of tensile properties - Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites (ISO 527-4:2021, Corrected version 2022-02)

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**Please include the following minor editorial correction(s) in the document related to:**

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- English
- French
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for the following procedure :

- PQ/UQ
- Enquiry
- 2nd Enquiry
- Parallel Enquiry
- 2<sup>nd</sup> Parallel Enquiry
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- 2<sup>nd</sup> Formal Vote
- Parallel Formal Vote
- 2<sup>nd</sup> Parallel Formal Vote
- UAP
- TC Approval
- 2<sup>nd</sup> TC Approval
- Publication
- Parallel Publication

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It has been brought to our attention that this document, issued on 2021-12-22, requires modification.

ISO has published (Corrected version 2022-02) of ISO 527-4:2021 in English only.

Titles and European forewords have been updated accordingly.

Please find enclosed the updated English version.

We apologise for any inconvenience this may cause.

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EUROPEAN STANDARD

EN ISO 527-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

December 2021

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Supersedes EN ISO 527-4:1997

English Version

Plastics - Determination of tensile properties - Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites (ISO 527-4:2021, Corrected version 2022-02)

Plastiques - Détermination des propriétés en traction -  
Partie 4 : Conditions d'essai pour les composites  
plastiques renforcés de fibres isotropes et orthotropes  
(ISO 527-4:2021, Version corrigée 2022-02)

Kunststoffe - Bestimmung der Zugeigenschaften - Teil  
4: Prüfbedingungen für isotrop und anisotrop  
faserverstärkte Kunststoffverbundwerkstoffe (ISO  
527-4:2021, korrigierte Fassung 2022-02)

This European Standard was approved by CEN on 4 October 2021.

This European Standard was corrected and reissued by the CEN-CENELEC Management Centre on 09 March 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN ISO 527-4:2021 (E)**

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## **European foreword**

This document (EN ISO 527-4:2021) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2022, and conflicting national standards shall be withdrawn at the latest by June 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 527-4:1997.

Any feedback and questions on this document should be directed to the users' national standards body/national committee. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

## **Endorsement notice**

The text of ISO 527-4:2021, Corrected version 2022-02 has been approved by CEN as EN ISO 527-4:2021 without any modification.

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## ISO 527-4:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 13, *Composites and reinforcement fibres*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 527-4:1997), which has been technically revised.

The main changes compared to the previous edition are as follows:

- specimen type 4 (tapered tensile specimen) especially for testing of multidirectional, continuous fibre-reinforced thermoplastic composites has been implemented;
- gripping force or pressure (e.g. via torque or manometer depending on gripping system used) has been adjusted;
- the following new annexes have been added:
  - [Annex C](#) (Unbonded tabs or gripping condition without tabs using fine grip faces),
  - [Annex B](#) (Testing with tapered tensile specimen geometry without tabs), and
  - [Annex E](#) (Failure location related calculation of tensile strength for type 4 specimens).

A list of all parts in the ISO 527 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

This corrected version of ISO 527-4:2021 incorporates the following corrections:

- In [Annex D](#), references to [Figure A.1](#) has been corrected to [Figure D.1](#).

## **Introduction**

This document introduces a new test specimen, type 4, with a tapered geometry for use without end tabs. The geometry has been developed to overcome difficulties with bonding end-tabbed test specimens, especially when testing materials based on a thermoplastic matrix.

Guidance on gripping, including grip face design, is also added.



# Plastics — Determination of tensile properties —

## Part 4:

# Test conditions for isotropic and orthotropic fibre-reinforced plastic composites

## 1 Scope

This document specifies the test conditions for the determination of the tensile properties of isotropic and orthotropic fibre-reinforced plastic composites, based upon the general principles given in ISO 527-1.

NOTE 1 Unidirectional reinforced materials are covered by ISO 527-5.

The methods are used to investigate the tensile behaviour of the test specimens and for determining the tensile strength, tensile modulus, Poisson's ratios and other aspects of the tensile stress-strain relationship under the defined conditions.

The test method is suitable for use with the following materials:

- fibre-reinforced thermosetting and thermoplastic composites incorporating non-unidirectional reinforcements such as mats, woven fabrics, woven rovings, chopped strands, combinations of such reinforcements, hybrids, rovings, short or milled fibres or preimpregnated materials (prepregs);

NOTE 2 Injection moulded specimens are covered by ISO 527-2.

- combinations of the above with unidirectional reinforcements and multidirectional reinforced materials constructed from unidirectional layers, provided such laminates are symmetrical;

NOTE 3 Materials with completely or mainly unidirectional reinforcements are covered by ISO 527-5.

- finished products made from materials mentioned above.

The reinforcement fibres covered include glass fibres, carbon fibres, aramid fibres and other similar fibres.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 527-1:2019, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 1268 (all parts), *Fibre-reinforced plastics — Methods of producing test plates*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 16012, *Plastics — Determination of linear dimensions of test specimens*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

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