



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 13140:2001

ICS 65.060.50

**AGRICULTURAL MACHINERY - SUGAR BEET  
AND FODDER BEET HARVESTING  
EQUIPMENT - SAFETY**

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**EUROPEAN STANDARD**  
**NORME EUROPÉENNE**  
**EUROPÄISCHE NORM**

**EN 13140**

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English version

**Agricultural machinery - Sugar beet and fodder beet harvesting  
equipment - Safety**

Matériel agricole - Matériel de récolte de betteraves à sucre  
et fourragères - Sécurité

Landmaschinen - Zuckerrüben- und Futterrüben-  
Erntemaschinen - Sicherheit

This European Standard was approved by CEN on 28 July 2000.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
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## Contents

<b>Foreword</b>	<b>3</b>
<b>Introduction</b>	<b>4</b>
<b>1 Scope</b>	<b>4</b>
<b>2 Normative references</b>	<b>4</b>
<b>3 Terms and definitions</b>	<b>5</b>
<b>4 Safety requirements and/or measures</b>	<b>5</b>
4.1 General	5
4.2 Controls	6
4.3 Rear-view	6
4.4 Leaf stripper	6
4.5 Beet lifting devices	12
4.6 Cleaning devices	12
4.7 Conveying device	12
4.8 Tipping and/or high-tip hopper	14
4.9 Unloading device	14
4.10 Protection of the operator in the driving position	14
<b>5 Verification of the safety requirements and/or measures</b>	<b>14</b>
<b>6 Information for use</b>	<b>14</b>
6.1 Instruction handbook	14
6.2 Marking	15
<b>Annex A (normative) List of hazards</b>	<b>17</b>
<b>Annex B (informative) Examples of machine and components</b>	<b>22</b>
<b>Annex C (informative) Prevention of hazards related to blockages and removal of blockages on agricultural machinery</b>	<b>27</b>
<b>Annex D (informative) Examples of suitable pictograms</b>	<b>29</b>
<b>Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU directives</b>	<b>31</b>
<b>Bibliography</b>	<b>32</b>

## Foreword

This European Standard has been prepared by Technical Committee CEN/TC 144 "Tractors and machinery for agriculture and forestry", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2001, and conflicting national standards shall be withdrawn at the latest by April 2001.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this standard.

Annex A is normative and contains the "List of hazards".

Annexes B, C and D are informative.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

## Introduction

This European standard is a type C standard as stated in EN 1070:1998.

The machinery concerned and the extent to which hazards are covered are indicated in the scope of this standard.

Hazards that are common to all the agricultural machines (self-propelled, mounted, semi-mounted and trailed) are dealt with in EN 1553:1999.

## 1 Scope

This standard specifies specific safety requirements and their verification for the design and construction of all sugar beet and fodder beet harvesting machines trailed, mounted or self-propelled which carry out one or more of the following operations : leaf stripping, topping, lifting, picking-up, cleaning, conveying and unloading of beet.

This standard is not applicable to cleaner-loaders which operate from a heap of beet.

In addition, it specifies the type of information on safe working practices to be provided by the manufacturer.

The list of significant hazards dealt with in this standard is given in Annex A. Annex A also indicates the hazards which have not been dealt with.

Environmental aspects have not been considered in this standard.

This standard applies primarily to machines which are manufactured after the date of issue of the standard.

## 2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 292-1:1991, *Safety of machinery - Basic concepts, general principles for design - Part 1 : Basic terminology, methodology.*

EN 292-2:1991, *Safety of machinery - Basic concepts, general principles for design - Part 2 : Technical principles and specifications (including amendment A1:1995).*

EN 294:1992, *Safety of machinery - Safety distances to prevent danger zones being reached by the upper limbs.*

prEN 620:1998, *Continuous handling equipment and systems – Safety requirements for fixed belt conveyors for bulk material.*

EN 1553:1999, *Agricultural machinery - Agricultural self-propelled, mounted, semi-mounted and trailed machines - Common safety requirements.*

ISO 9533:1989, *Earth-moving machinery – Machine-mounted forward and reverse audible warning alarm – Sound test method.*

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