



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 12454:1998

ICS 77.140.80

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**FOUNDING - VISUAL EXAMINATION OF  
SURFACE DISCONTINUITIES - STEEL SAND  
CASTINGS**

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Údarás um Chaighdeáin Náisiúnta na hÉireann



**DECLARATION**

OF

SPECIFICATION

ENTITLED

FOUNDING - VISUAL EXAMINATION OF SURFACE DISCONTINUITIES - STEEL  
SAND CASTINGS

AS

THE IRISH STANDARD SPECIFICATION FOR

FOUNDING - VISUAL EXAMINATION OF SURFACE DISCONTINUITIES - STEEL  
SAND CASTINGS

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NSAI in exercise of the power conferred by section 16 (3) of the National Standards Authority of Ireland Act, 1966 (No. 28 of 1996) and with the consent of the Minister for Enterprise, Trade and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Founding - Visual examination of surface discontinuities - Steel sand castings) Declaration, 1998.

2. (1) The Specification set forth in the schedule to this declaration is hereby declared to be the standard specification for Founding - Visual examination of surface discontinuities - Steel sand castings. The Schedule comprises the text of EN 12454:1998.

(2) The said standard specification may be cited as Irish Standard EN 12454:1998 or as I.S. EN 12454:1998.



EUROPEAN STANDARD

EN 12454

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 1998

ICS 77.140.80

Descriptors: foundry engineering, steel products, cast steels, sand castings, surface properties, defect tolerances, visual examination, acceptability

English version

## Founding - Visual examination of surface discontinuities - Steel sand castings

Fonderie - Examen visuel des discontinuités de surface -  
Pièces en acier moulées en sable

Gießereiwesen - Visuelle Bestimmung von  
Oberflächenfehlern - Stahl-Sandgußstücke

This European Standard was approved by CEN on 9 April 1998.

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COMITÉ EUROPÉEN DE NORMALISATION  
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