



National Standards Authority of Ireland

AMENDMENT

I.S. EN 12517:1998/A2:2004

ICS 25.160.40

National Standards
Authority of Ireland
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**NON-DESTRUCTIVE TESTING OF WELDS -
RADIOGRAPHIC TESTING OF WELDED
JOINTS - ACCEPTANCE LEVELS**

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Standards Authority of
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Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN 12517:1998/A1:2002/AC

NORME EUROPÉENNE

December 2003

EUROPÄISCHE NORM

Décembre 2003

Dezember 2003

ICS 25.160.40

English version
Version Française
Deutsche Fassung

Non-destructive examination of welds - Radiographic examination of welded joints - Acceptance levels

Contrôle non destructif des assemblages soudés - Contrôle par
radiographie des assemblages soudés - Niveaux d'acceptation

Zerstörungsfreie Prüfung von Schweißverbindungen -
Durchstrahlungsprüfung von Schweißverbindungen -
Zulässigkeitsgrenzen

This corrigendum becomes effective on 17 December 2003 for incorporation in the German language version of the EN.

Ce corrigendum prendra effet le 17 décembre 2003 pour incorporation dans la version linguistique allemande de l'EN.

Die Berichtigung tritt am 17. Dezember 2003 zur Einarbeitung in der Deutschen Sprachfassung der EN in Kraft.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

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EN 12517:1998/A1:2002/AC:2003 (D)

Deutsche Fassung

Die fünfte Linie der Tabelle 2 ist wie folgt zu modifizieren:

Nr	Arten von Unregelmäßigkeiten nach EN 2 6520	Zulässigkeitsgrenze 3 ¹⁾	Zulässigkeitsgrenze 2 ¹⁾	Zulässigkeitsgrenze 1
5	Feste und metallische Einschüsse (300) und Gaskanal (2015)	$l \leq 2s$ und $\Sigma l \leq L/10$ für $L = \min(12s; 150 \text{ mm})$	$l \leq s$ und $\Sigma l \leq L/10$ für $L = \min(12s; 150 \text{ mm})$	$l \leq \max(0,3s; 6 \text{ mm})$ und $l \leq 25 \text{ mm}$ $\Sigma l \leq s$ für $L = \min(12s; 150 \text{ mm})$

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 12517:1998/A2

December 2003

ICS 25.160.40

English version

Non-destructive testing of welds - Radiographic testing of welded joints - Acceptance levels

Essais non destructifs des assemblages soudés - Contrôle par radiographie des assemblages soudés - Niveaux d'acceptation

Zerstörungsfreie Prüfung von Schweißverbindungen - Durchstrahlungsprüfung von Schweißverbindungen - Zulässigkeitsgrenzen

This amendment A2 modifies the European Standard EN 12517:1998; it was approved by CEN on 20 November 2003.

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This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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EN 12517:1998/A2:2003 (E)

Contents		Page
Foreword		3
1	Modification to contents	4
2	Modifications to foreword	4
3	Delete Annex ZA (informative)	4

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