



**NSAI**  
Standards

Irish Standard  
I.S. EN 1392:2006

# Adhesives for leather and footwear materials - Solvent-based and dispersion adhesives - Testing of bond strength under specified conditions

## I.S. EN 1392:2006

*Incorporating amendments/corrigenda/National Annexes issued since publication:*

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I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

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English Version

**Adhesives for leather and footwear materials - Solvent-based  
and dispersion adhesives - Testing of bond strength under  
specified conditions**

Adhésifs pour cuir et matériaux de la chaussure - Adhésifs  
à base de solvant ou à dispersion- Méthodes d'essai pour  
mesurer la résistance de collage dans certaines conditions  
spécifiées

Klebstoffe für Leder und Schuhwerkstoffe - Lösemittel- und  
Dispersionsklebstoffe - Prüfung der Festigkeit von  
Klebungen unter festgelegten Bedingungen

This European Standard was approved by CEN on 13 April 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

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## **Foreword**

This document (EN 1392:2006) has been prepared by Technical Committee CEN/TC 193 “Adhesives”, the secretariat of which is held by AENOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2006, and conflicting national standards shall be withdrawn at the latest by November 2006.

This document, together with EN 15062, supersedes EN 1392:1998.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

## **Safety statement**

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