



National Standards Authority of Ireland

STANDARD

I.S. EN 1462:2004

ICS 91.060.20

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**BRACKETS FOR EAVES GUTTERS -
REQUIREMENTS AND TESTING**

*This Irish Standard was
published under the
authority of the National
Standards Authority of
Ireland
and comes into effect on:
November 12, 2004*

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EUROPEAN STANDARD

EN 1462

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 2004

ICS 91.060.20

Supersedes EN 1462:1997

English version

Brackets for eaves gutters - Requirements and testing

Crochets de gouttières pendantes - Exigences et méthodes
d'essai

Rinnenhalter für Hängedachrinnen - Anforderungen und
Prüfung

This European Standard was approved by CEN on 15 July 2004.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

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Foreword

This document (EN 1462:2004) has been prepared by Technical Committee CEN/TC 128 “Roof covering products for discontinuous laying and products for wall cladding”, the secretariat of which is held by IBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by March 2005, and conflicting national standards shall be withdrawn at the latest by March 2005.

This document supersedes EN 1462:1997.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

EN 1462:2004 (E)

1 Scope

This document specifies the requirements for rafter and fascia board brackets intended to support eaves gutters conforming to EN 607 or EN 612.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 485-1, *Aluminium and aluminium alloys — Sheet, strip and plate — Part 1: Technical conditions for inspection and delivery*

EN 485-2, *Aluminium and aluminium alloys — Sheet, strip and plate — Part 2: Mechanical properties*

EN 485-3, *Aluminium and aluminium alloys - Sheet, strip and plate - Part 3: Tolerances on dimensions and form for hot-rolled products*

EN 485-4, *Aluminium and aluminium alloys — Sheet, strip and plate — Part 4: Tolerances on shape and dimensions for cold-rolled products*

EN 573-3, *Aluminium and aluminium alloys — Chemical composition and form of wrought products — Part 3: Chemical composition*

EN 607, *Eaves gutters and fittings made of PVC- U — Definitions, requirements and testing*

EN 612, *Eaves, gutters and rainwater down-pipes of metal sheet — Definitions, classifications and requirements*

EN 754-1, *Aluminium and aluminium alloys — Cold drawn rod/bar and tube — Part 1: Technical conditions for inspection and delivery*

EN 755-1, *Aluminium and aluminium alloys — Extruded rod/bar, tube and profiles — Part 1: Technical conditions for inspection and delivery*

EN 1652, *Copper and copper alloys — Plate, sheet, strip and circles for general purposes*

EN 1676, *Aluminium and aluminium alloys — Alloyed ingots for remelting — Specifications*

EN 1706, *Aluminium and aluminium alloys — Castings — Chemical composition and mechanical properties*

EN 10025, *Hot rolled products of non-alloy structural steels — Technical delivery conditions*

EN 10088-2, *Stainless steels — Part 2: Technical delivery conditions for sheet/plate and strip for general purposes*

EN 10088-3, *Stainless steels — Part 3: Technical delivery conditions for semi-finished products, bars, rods and sections for general purposes*

EN 10111, *Continuously hot-rolled low carbon steel sheet and strip for cold forming — Technical delivery conditions*

EN 10142, *Continuously hot-dip zinc coated low carbon steels strip and sheet for cold forming — Technical delivery conditions*

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