



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 13117-1:2000

ICS 55.160

National Standards
Authority of Ireland
Dublin 9
Ireland

Tel: (01) 807 3800
Tel: (01) 807 3838

**TRANSPORT PACKAGING – REUSABLE,
RIGID PLASTICS DISTRIBUTION BOXES –
PART 1: GENERAL PURPOSE APPLICATION**

*This Irish Standard was
published under the
authority of the National
Standards Authority of
Ireland
and comes into effect on
September 1, 2000*

**NO COPYING WITHOUT NSAI
PERMISSION EXCEPT AS
PERMITTED BY COPYRIGHT
LAW**

© NSAI 2000

Price Code F

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN 13117-1

May 2000

ICS 55.160

English version

**Transport packaging - Reusable, rigid plastics distribution boxes
- Part 1: General purpose application**

Emballages de transport - Bacs de distribution en plastique,
rigide, réutilisables - Partie 1: Usage général

Transportverpackung - Starre Mehrwegtransport- und
Lagerkasten aus Kunststoff - Teil 1: Allgemeine
Anwendungen

This European Standard was approved by CEN on 22 April 2000

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITE EUROPEEN DE NORMALISATION
EUROPAISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Contents

	Page
Foreword	3
Introduction	3
1 Scope	4
2 Normative References	4
3 Terms and definitions	4
4 Types of reusable rigid plastics distribution boxes	6
5 Dimensions	12
6 Safety	12
7 Designation	12
8 Marking and Labelling	13
Bibliography	15

Foreword

This European Standard has been prepared by Technical Committee CEN/TC 261 "Packaging", the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2000, and conflicting national standards shall be withdrawn at the latest by November 2000.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

No existing European standard is superseded by this standard.

This draft standard is part of a series of standards for transport packaging, the other Part of which is as follows:

- Part 2: General specifications for testing

Introduction

Standardization of reusable containers, especially for consumer goods, is a basic condition for economically and ecologically suitable goods traffic in Europe. An important subject is the use by any pool organization of reusable container systems which are thereby able to meet the following requirements:

- a) reduction of empty runs;
- b) improvement of transport space utilization;
- c) optimization of transport flows.

The last point will be influenced by legislation in the coming years. The EC Directive on Packaging and Packaging Waste includes the reuse of packaging as part of the strategy to reduce packaging waste. All systems concerning reusable containers therefore should operate within the framework provided by pool organizations because of synergetic effects throughout the transportation chain.

1 Scope

This standard specifies the four main types of reusable rigid plastics distribution boxes for application in the fields of handling, transport, storage and display of food and non-food products in distribution systems from the point of manufacture to the point of retail services:

These are:

- a) rigid parallelepipedic and rectangular boxes (stackable boxes)
- b) foldable boxes
- c) nestable boxes
- d) nestable and stackable boxes.

These boxes are based on the modular area 600 mm × 400 mm and subdivisions or multiples of it.

2 Normative References

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to, or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 13117-2

Transport Packaging – Reusable, rigid plastics distribution boxes – Part 2: General specifications for testing

ISO 3394

Dimensions of rigid rectangular packages – Transport packages

3 Terms and definitions

For the purposes of this standard, the following terms and definitions apply:

3.1

bottom

external base of the box.

3.2

burr

sharp sliver of plastics anywhere on a moulding

3.3

capacity

inner parallelepipedic rectangular volume calculated by multiplying the usable inner length by the usable inner width (both measured at the half way height) and the usable inner height.

3.4

ends

two shortest vertical walls of a box.

3.5

flash

thin skin of surplus plastics resulting from mismatching of moving parts of a mould.

3.6

foldable box

box with a mechanism to reduce its volume when empty, see examples in figures 1 and 2.

This is a free preview. Purchase the entire publication at the link below:

[Product Page](#)

-
- Looking for additional Standards? Visit Intertek Inform Infostore
 - Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-