



National Standards Authority of Ireland

IRISH STANDARD

*for Revocation*

**I.S. EN ISO 9002 : 1994  
(Supersedes I.S./ISO 9002/EN 29002:1989)**

ICS 03.120

**QUALITY SYSTEMS – MODEL FOR QUALITY  
ASSURANCE IN PRODUCTION,  
INSTALLATION AND SERVICING  
(ISO 9002:1994)**

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Údarás um Chaighdeán Náisiúnta na hÉireann



## DECLARATION

OF

SPECIFICATION

ENTITLED

QUALITY SYSTEMS – MODEL FOR QUALITY ASSURANCE IN PRODUCTION,  
INSTALLATION AND SERVICING

(ISO 9002:1994)

AS

THE IRISH STANDARD SPECIFICATION FOR

QUALITY SYSTEMS – MODEL FOR QUALITY ASSURANCE IN PRODUCTION,  
INSTALLATION AND SERVICING

(ISO 9002:1994)

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Forfás in exercise of the power conferred by section 20 (5) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Quality Systems – Model for Quality Assurance in Production, Installation and Servicing (ISO 9002:1994)) Declaration, 1994.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Quality Systems – Model for Quality Assurance in Production, Installation and Servicing (ISO 9002:1994). The Schedule comprises the text of EN ISO 9002 : 1994.

(2) The said standard specification may be cited as Irish Standard EN ISO 9002:1994 or as I.S. EN ISO 9002:1994.

3. (1) The Standard Specification (Quality Systems – Model for Quality Assurance in Production and Installation) Declaration, 1989, is hereby revoked.

(2) Reference in any other standard specification to the Instrument hereby revoked and to Irish Standard/ISO 9002/EN 29002 : 1989, thereby prescribed, shall be construed, respectively, as references to this Instrument and to Irish Standard EN ISO 9002:1994.



**EUROPEAN STANDARD**

**EN ISO 9002**

**NORME EUROPÉENNE**

**EUROPÄISCHE NORM**

July 1994

ICS 03.120.10

Supersedes EN 29002: 1987

Descriptors: quality assurance, quality assurance programme, quality assurance systems, production, installation, after-sale services, reference models

English version

**Quality systems - Model for quality assurance in  
production, installation and servicing  
(ISO 9002: 1994)**

Systèmes qualité - Modèle pour l'assurance de  
la qualité en production, installation et  
soutien après la vente (ISO 9002:1994)

Qualitätsmanagementsysteme - Modell zur  
Darlegung des Qualitätsmanagementsystems in  
Produktion, Montage und Kundendienst  
(ISO 9002:1994)

This European Standard was approved by CEN on 1994-06-20. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

**CEN**

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

## **Foreword**

This European Standard has been prepared by ISO/TC 176 "Quality management and quality assurance" of the International Organization for Standardization (ISO) and was adopted by ISO and CEN following a parallel voting procedure.

This European Standard replaces EN 29002:1987.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 1995, and conflicting national standards shall be withdrawn at the latest by January 1995.

In accordance with the CEN/CENELEC Internal Regulations, following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

## **Endorsement notice**

The text of the International Standard ISO 9002:1994 has been approved by CEN as a European Standard without any modification.

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