



National Standards Authority of Ireland

IRISH STANDARD

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ICS 53.020.30

National Standards
Authority of Ireland
Dublin 9
Ireland

Tel: (01) 807 3800
Tel: (01) 807 3838

**COMPONENTS FOR SLINGS - SAFETY -
PART 4: LINKS, GRADE 8**

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Einzelteile für Anschlagmittel - Sicherheit - Teil 4:
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This European Standard was approved by CEN on 30 September 2000.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

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Foreword

This European Standard has been prepared by Technical Committee CEN/TC 168 "Chains, ropes, webbing, slings and accessories - Safety", the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2001, and conflicting national standards shall be withdrawn at the latest by April 2001.

This European Standard has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this standard.

It is a Part of a products standard related to safety for components for slings.

The other Parts of EN 1677 for components for slings are:

- Part 1: Forged steel components - Grade 8
- Part 2: Forged steel lifting hooks with latch - Grade 8
- Part 3: Forged steel self-locking hooks - Grade 8
- Part 5: Forged steel lifting hooks with latch - Grade 4
- Part 6: Links - Grade 4

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

0 Introduction

This European standard has been prepared to be a harmonized standard providing one means of complying with the essential safety requirements of the Machinery Directive and associated EFTA regulations.

The links covered by this Part of EN 1677 are normally supplied to be part of a sling, but they may also be used for other applications. In such instances it is important that the link design is checked to ensure its fitness for the intended use.

The extent to which hazards are covered is indicated in the scope. In addition, lifting equipment shall conform as appropriate to EN 292 for hazards that are not covered by this standard.

1 Scope

This part of EN 1677 specifies requirements for forged or welded steel master links, intermediate master links, master link assemblies and lower terminal links of grade 8 up to 132 t WLL, mainly for use in:

- chain slings according to EN 818-4
- steel wire rope slings
- textile slings according to EN 1492-1:2000, EN 1492-2:2000 .

intended for lifting objects, materials or goods.

This Part of EN 1677 does not apply to hand forged links.

The hazards covered by this Part of EN 1677 are identified in clause 4.

Annex ZA gives the relationship with EU-Directives

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