



National Standards Authority of Ireland

IRISH STANDARD

I.S. EN 440:1995

ICS 25.160.20

**WELDING CONSUMABLES – WIRE
ELECTRODES AND DEPOSITS FOR GAS
SHIELDED METAL ARC WELDING OF NON
ALLOY AND FINE GRAIN STEELS –
CLASSIFICATION**

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Údarás um Chaighdeáin Náisiúnta na hÉireann

DECLARATION

OF

SPECIFICATION

ENTITLED

WELDING CONSUMABLES – WIRE ELECTRODES AND DEPOSITS FOR GAS SHIELDED
METAL ARC WELDING OF NON ALLOY AND FINE GRAIN STEELS – CLASSIFICATION

AS

THE IRISH STANDARD SPECIFICATION FOR

WELDING CONSUMABLES – WIRE ELECTRODES AND DEPOSITS FOR GAS SHIELDED
METAL ARC WELDING OF NON ALLOY AND FINE GRAIN STEELS – CLASSIFICATION

Forfás in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 (No. 20 of 1961) and the Industrial Development Act, 1993 (No. 19 of 1993), and with the consent of the Minister for Enterprise and Employment, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Welding Consumables – Wire Electrodes and Deposits for Gas Shielded Metal Arc Welding of Non Alloy and Fine Grain Steels – Classification) Declaration, 1995.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Welding Consumables – Wire Electrodes and Deposits for Gas Shielded Metal Arc Welding of Non Alloy and Fine Grain Steels – Classification. The Schedule comprises the text of EN 440 : 1994.

(2) The said standard specification may be cited as Irish Standard/EN 440:1995 or as I.S./EN 440:1995.

EUROPEAN STANDARD

EN 440

NORME EUROPÉENNE

EUROPÄISCHE NORM

September 1994

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Descriptors: welding, arc welding, gas shielded welded, welding electrodes, wire, unalloyed steels, low alloyed steels, manganese steels, classifications, symbols, chemical composition, mechanical properties

English version

**Welding consumables - Wire electrodes and
deposits for gas shielded metal arc welding of non
alloy and fine grain steels - Classification**

Produits consommables pour le soudage - Fils
électrodes et dépôts pour le soudage à l'arc
sous gaz des aciers non alliés et des aciers à
grain fin - Classification

Schweißzusätze - Drahtelektroden und Schweißgut
zum Metall-Schutzgasschweißen von unlegierten
Stählen und Feinkornstählen - Einteilung

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