



**National Standards Authority of Ireland**

**IRISH STANDARD**

**I.S. EN 24032 : 1992**

ICS 21.060.10

**HEXAGON NUTS, STYLE 1 – PRODUCT  
GRADES A AND B (ISO 4032:1986)**

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*This Irish Standard was  
published under the  
authority of the National  
Standards Authority of  
Ireland and comes into  
effect on:  
August 21, 1992*

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Údarás um Chaighdeáin Náisiúnta na hÉireann



# **DECLARATION**

**OF  
SPECIFICATION  
ENTITLED**

**HEXAGON NUTS, STYLE 1 –  
PRODUCT GRADES A AND B  
(ISO 4032:1986)**

**AS  
THE IRISH STANDARD SPECIFICATION FOR**

**HEXAGON NUTS, STYLE 1 –  
PRODUCT GRADES A AND B  
(ISO 4032:1986)**

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**EOLAS - The Irish Science and Technology Agency in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Science and Technology Act, 1987 (No. 30 of 1987), and with the consent of the Minister for Industry and Commerce, hereby declares as follows:**

**1. This instrument may be cited as the Standard Specification (Hexagon Nuts, Style 1 – Product Grades A and B (ISO 4032:1986) ) Declaration, 1992.**

**2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Hexagon Nuts, Style 1 – Product Grades A and B (ISO 4032:1986). The Schedule comprises the text of EN 24032 : 1991.**

**(2) The said standard specification may be cited as Irish Standard/EN 24032 : 1992 or as I.S./EN 24032 : 1992.**



EUROPEAN STANDARD

EN 24032:1991

NORME EUROPEENNE

EUROPAISCHE NORM

October 1991

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UDC 621.882.31

Descriptors : Fasteners, nuts : fasteners, hexagonal nuts, specifications,  
dimensions, designation

### English version

#### Hexagon nuts, style 1 - Product grades A and B (ISO 4032:1986)

Ecrous hexagonaux, style 1 - Grades A  
et B (ISO 4032:1986)

Sechskantmuttern, Typ 1 -  
Produktklassen A und B (ISO 4032:1986)

This European Standard was approved by CEN on 1991-10-10 and is identical to the ISO standard as referred to.

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Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

### CEN

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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Ref. No. EN 24032:1991 E

### **FOREWORD**

In 1990, ISO 4032:1986 was submitted to the CEN P.Q.-procedure.

Following the positive result of the P.Q., CEN/BT agreed to submit ISO 4032:1986 with the following modifications to Formal Vote.

In the French version, replace :

- "boulon" by "vis partiellement filetée",
- "vis" by "vis entièrement filetée".

In accordance with the Common CEN/CENELEC Rules, the following countries are bound to implement this European Standard :

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

### **Endorsement notice**

The text of the International Standard ISO 4032:1986 was approved by CEN as a European Standard with agreed common modifications as given above.

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