



National Standards Authority of Ireland

IRISH STANDARD

**I.S. EN 24014 : 1992**

ICS 21.060.10

National Standards  
Authority of Ireland  
Dublin 9  
Ireland

Tel: (01) 807 3800  
Tel: (01) 807 3838

**HEXAGON HEAD BOLTS – PRODUCT  
GRADES A AND B (ISO 4014:1988)**

*This Irish Standard was  
published under the  
authority of the National  
Standards Authority of  
Ireland  
and comes into effect on  
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Údarás um Chaighdeáin Náisiúnta na hÉireann



# **DECLARATION**

OF

SPECIFICATION

ENTITLED

**HEXAGON HEAD BOLTS – PRODUCT GRADES A AND B**

**(ISO 4014:1988)**

AS

**THE IRISH STANDARD SPECIFICATION FOR**

**HEXAGON HEAD BOLTS – PRODUCT GRADES A AND B**

**(ISO 4014:1988)**

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EOLAS - The Irish Science and Technology Agency in exercise of the power conferred by section 20 (3) of the Industrial Research and Standards Act, 1961 ( No. 20 of 1961 ) and the Science and Technology Act, 1987 (No. 30 of 1987), and with the consent of the Minister for Industry and Commerce, hereby declares as follows:

1. This instrument may be cited as the Standard Specification (Hexagon Head Bolts – Product Grades A and B (ISO 4014:1988) ) Declaration, 1992.

2. (1) The Specification set forth in the Schedule to this declaration is hereby declared to be the standard specification for Hexagon Head Bolts – Product Grades A and B (ISO 4014:1988). The Schedule comprises the text of EN 24014 : 1991.

(2) The said standard specification may be cited as Irish Standard/EN 24014 : 1992 or as I.S./EN 24014 : 1992.



EUROPEAN STANDARD

EN 24014:1991

NORME EUROPEENNE

EUROPAISCHE NORM

October 1991

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UDC 621.882.211

Descriptors : Fasteners, bolts, hexagonal head screws, specifications,  
dimensions, designation

### English version

#### Hexagon head bolts - Product grades A and B (ISO 4014:1988)

Boulons à tête hexagonale - Grades A  
et B (ISO 4014:1988)

Sechskantschrauben mit Schaft -  
Produktklassen A und B (ISO 4014:1988)

This European Standard was approved by CEN on 1991-10-10 and is identical to the ISO standard as referred to.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

### CEN

European Committee for Standardization  
Comité Européen de Normalisation  
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart 36, B-1050 Brussels

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Ref. No. EN 24014:1991 E

### **FOREWORD**

In 1990, ISO 4014:1988 was submitted to the CEN P.Q.-procedure.

Following the positive result of the P.Q., CEN/BT agreed to submit ISO 4014:1988 with the following modifications to Formal Vote.

In the French version, replace :

- "boulon" by "vis partiellement filetée",
- "vis" by "vis entièrement filetée".

In accordance with the Common CEN/CENELEC Rules, the following countries are bound to implement this European Standard :

Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

### **Endorsement notice**

The text of the International Standard ISO 4014:1988 was approved by CEN as a European Standard with agreed common modifications as given above.

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